

# STEEL / STAINLESS STEEL Hank-Clinch® - Studs

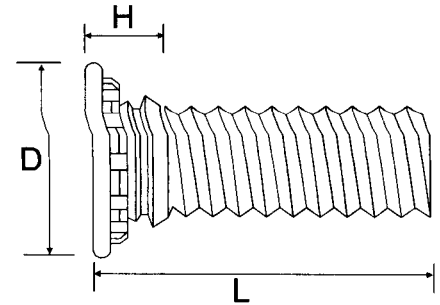
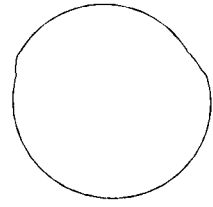


Hank-Clinch® - Studs - Metric

## Dimensions

### METRIC

Material/Finish:  
Steel/Zinc & clear  
AISI 300 series stainless steel/Self colour



Thread size	M3	M4	M5	M6	M8
D ±0.4	4.6	5.9	6.5	8.2	9.6
H max	2.1	2.4	2.7	3.0	3.7
Min rec sheet thickness	1.0	1.0	1.0	1.6	2.4
Hole+0.08-0.0	3.0	4.0	5.0	6.0	8.0
Min distance to edge of sheet	5.6	7.2	7.2	7.9	9.0

## Preferred sizes - Steel / Stainless steel

Thread	Steel and Zinc					Stainless steel			
	M3	M4	M5	M6	M8	M3	M4	M5	M6
6 mm	<b>TR</b>	<b>TR</b>	TR	TR	TR	<b>TR</b>	<b>TR</b>	TR	TR
8 mm	<b>TR</b>	<b>TR</b>	TR	TR	TR	<b>TR</b>	<b>TR</b>	TR	TR
10 mm	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	TR	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>
12 mm	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	TR	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>
15 mm	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>
16 mm	<b>TR</b>	<b>TR</b>	TR	<b>TR</b>	TR	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>
18 mm	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>
20 mm	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>
22 mm	<b>TR</b>	<b>TR</b>	TR	TR	TR	TR	TR	TR	TR
25 mm	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	TR	<b>TR</b>	<b>TR</b>	<b>TR</b>
30 mm	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	<b>TR</b>	TR	TR	<b>TR</b>	<b>TR</b>
35 mm	<b>TR</b>	<b>TR</b>	TR	TR	TR	TR	TR	TR	<b>TR</b>

NOTE: Steel Hank Clinch studs are suitable for use in sheets with a maximum hardness of 80HRB. Stainless studs are suitable for sheets with a maximum hardness of 70HRB.

**TR** - preferred TR - non-preferred