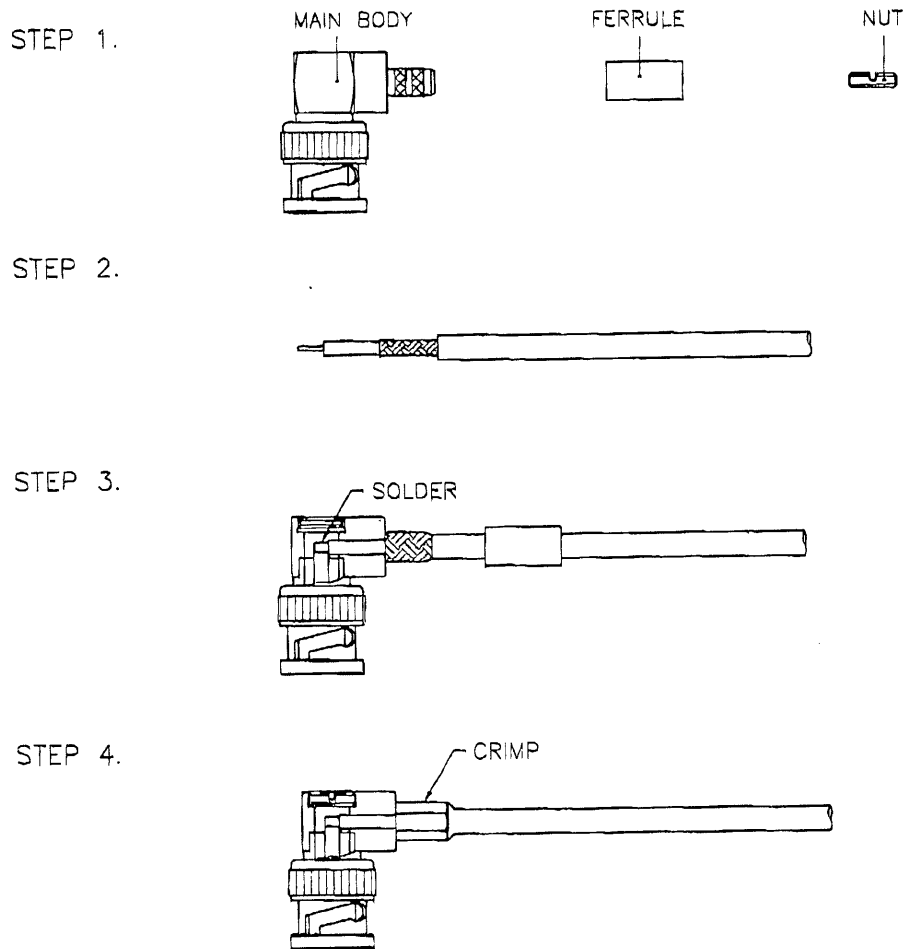


Cable Assembly Instruction I

Solder-crimp



- STEP 1. All parts of the connector are shown. A crimp tool is necessary to complete the termination.
- STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Slide the FERRULE onto cable. Solder inner conductor to the contact pin of MAIN BODY. And insert the MAIN BODY into braid and dielectric.
- STEP 4. Slide the FERRULE over braid and crimp it with the crimp tool as shown. Screw NUT onto MAIN BODY.