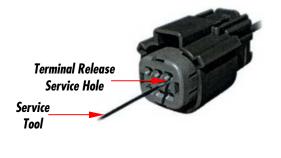


## Extractor Tool for 1.5mm MX150 and MX150L Terminals Instruction Sheet Order No. 63813-1500

### SEALED RECEPTACLE ASSEMBLY-SERVICEABILITY

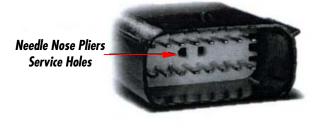
- 1. Return TPA to pre-lock position
  - Use Standard Screwdriver to return TPA to pre-lock.
- 2. Release terminal from connector assembly.
  - Insert and drive forward (0.9 to 1.0mm)

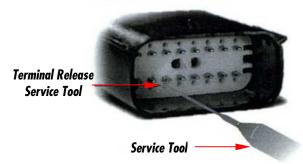




## SEALED BLADE ASSEMBLY-SERVICEABILITY

- 1. Return TPA to pre-lock position
  - **↓ Use Standard Needle Nose Pliers** to return TPA to pre-lock.
  - **∃** Listen for loud audible "click".
- 2 Release terminal from connector assembly.
  - Insert and drive forward (0.9 to 1.0mm)









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Revision: D Revision Date: 06-21-05

## **TERMINAL INSTALLATION**

## **Terminal Orientation Feature**



Terminal orientation at matte seal grommet



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# Extractor Tool for 1.5mm MX150 and MX150L Terminals Instruction Sheet Order No. 63813-1500

#### SEALED RECEPTACLE ASSEMBLY - SERVICEABILITY

- 1) Return TPA to pre-lock position
  - Use Standard Screw Driver to return TPA to pre-Lock
  - Listen for loud audible click



- 2) Release terminal from connector assembly
  - Insert & drive forward (0.9 to 1mm) diameter service tool (or optional paper clip) to release terminal.
  - Pull terminal from rear of connector

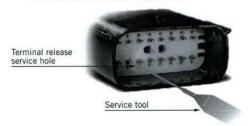


#### **SEALED BLADE ASSEMBLY - SERVICEABILITY**

- 1) Return TPA to pre-lock position
  - Use Standard Needle Nose Pliers to return TPA to pre-Lock
  - Listen for loud audible click



- 2) Release terminal from connector assembly
  - Insert & drive forward (0.9 to 1mm) diameter service tool (or optional paper clip) to release terminal.
  - Pull terminal from rear of connector



#### TERMINAL INSTALLATION

Terminal Orientation Feature



Terminal Orientation at matte seal grommet cap

Revision Date: 08/14/03



Order No. 63813-1500 Release Date: 04/02/03 **UNCONTROLLED COPY** Page 1 of 1

Revision: C