

Customer Information Sheet

DRAWING No.: Z80-255, Z80-244, Z80-259 SHT 3

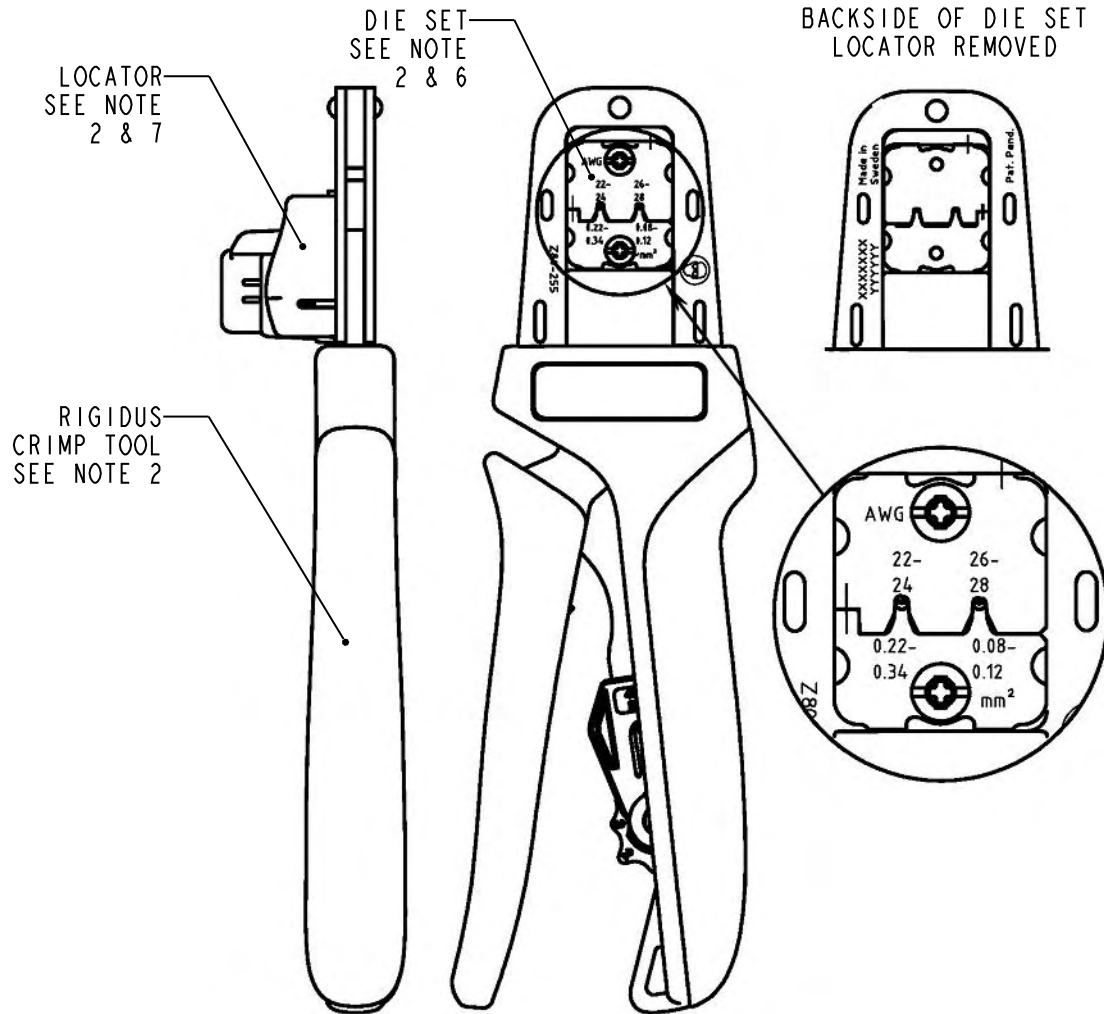
IF IN DOUBT - ASK



NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



NOTES:

1) THIS HAND CRIMP TOOL HAS BEEN DESIGNED FOR USE WITH THE FOLLOWING DATAMATE FEMALE TRIO-TEK CONTACTS:

M80-28300XX = FOR 24-22 AWG WIRE, SUPPLIED LOOSE
 M80-28400XX = FOR 28-26 AWG WIRE, SUPPLIED LOOSE
 M80-25300XX = FOR 24-22 AWG WIRE, SUPPLIED REELED
 M80-25400XX = FOR 28-26 AWG WIRE, SUPPLIED REELED

HARWIN RECOMMEND THE USE OF BS 3G 210 TYPE A PTFE EQUIPMENT WIRE OR NEAR EQUIVALENT.

2) HAND CRIMP TOOL Z80-255 COMPRISES OF RIGIDUS CRIMP TOOL, LOCATOR Z80-259 AND DIE SET Z80-244.

3) RIGIDUS CRIMP TOOL, LOCATOR AND DIE SET SUPPLIED ASSEMBLED AND BOXED.

4) HAND CRIMP TOOL SUPPLIED WITH SHORT FORM OPERATING INSTRUCTIONS.

5) FOR DETAILED OPERATING INSTRUCTIONS, SEE INSTRUCTION SHEET IS-27, AVAILABLE AT:
<http://www.harwin.com/downloads/instructions/>

6) FOR REPLACEMENT DIE SET, USE PART NUMBER Z80-244.

7) FOR REPLACEMENT LOCATOR, USE PART NUMBER Z80-259.

BMK	A	25.03.08	----
NAME	ISS.	DATE	C/NOTE
APPROVED:		BMK	
CHECKED:		MGP	
DRAWN:		B. M. KENT	
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

TOLERANCES
 X. = ± 1 mm
 X.X = ± 0.25 mm
 X.XX = ± 0.10 mm
 X.XXX = ± 0.01 mm
 ANGLES = $\pm 5^\circ$
 UNLESS STATED

MATERIAL:

FINISH:

S/AREA:

mm²

TITLE: DATAMATE TRIO-TEK FEMALE CONTACT HAND CRIMP TOOL AND SPARES

DRAWING NUMBER: Z80-255, Z80-244 & Z80-259

SHT 3 OF 3

HARWIN USA
 TEL: 603 893 5376
 FAX: 603 893 5396
mis@harwin.com

HARWIN
 TEL:
 FAX:
mis@

N Asia
 779 4909
 779 3868
n.com.sg

Z80-255 Detailed.gif
 Z80-255 Detailed.gif