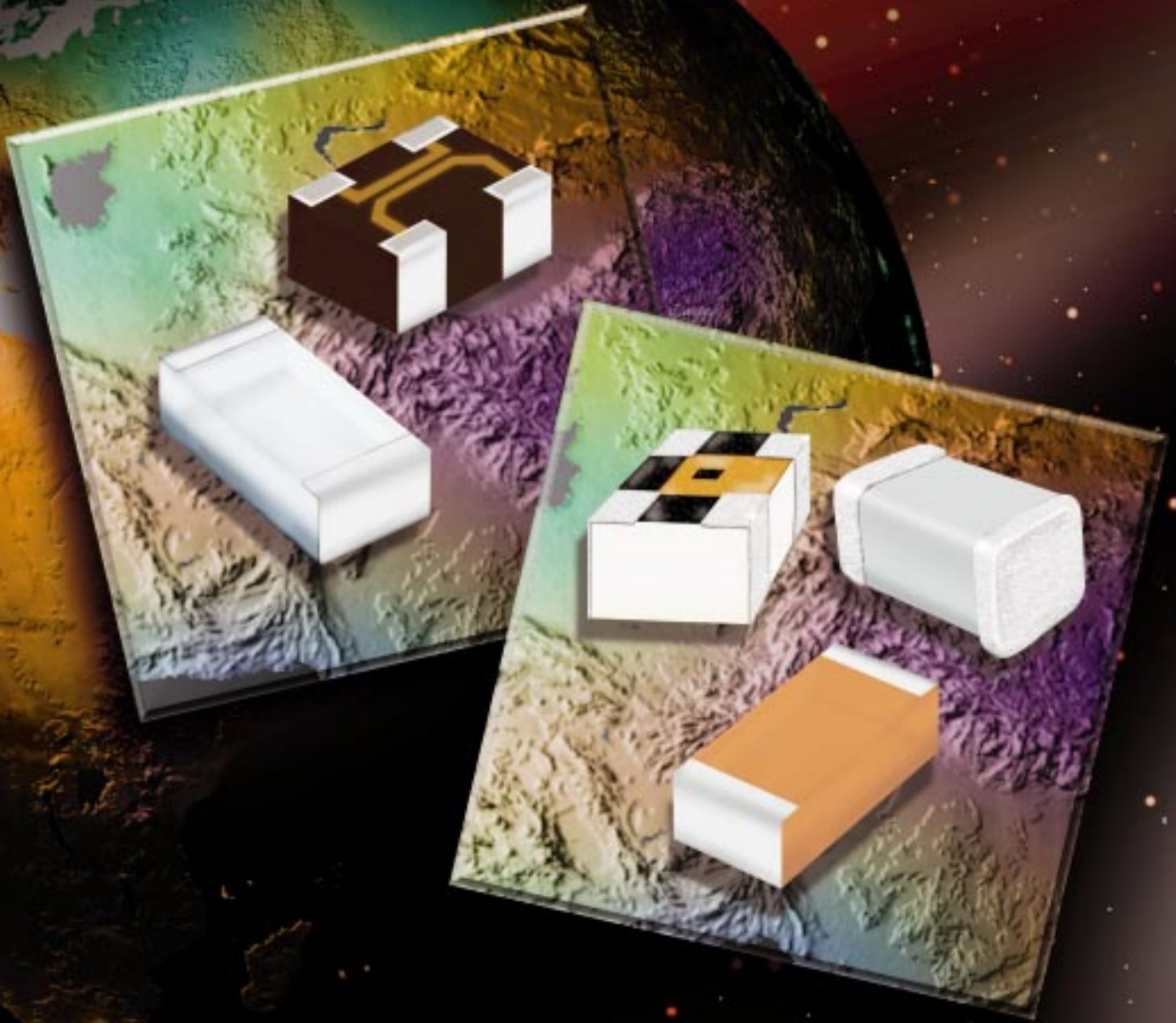


AVX

A KYOCERA GROUP COMPANY



AVX RF Microwave/Thin-Film Products

*AVX Microwave
Ask The World Of Us*

As one of the world's broadest line multilayer ceramic chip capacitor suppliers, and a major microwave ceramic capacitor manufacturer, it is our mission to provide **First In Class** Technology, Quality and Service, by establishing progressive design, manufacturing and continuous improvement programs driving toward a single goal:

TOTAL CUSTOMER SATISFACTION

QV2000

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• GH03 (.035" x .035") - Cap. range: 680 to 1000pF	• GH06 (.090" x .090") - Cap. range: 4700 to 6300pF
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RF/Microwave Chip Capacitors



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AVX Corporation is a leading manufacturer of multilayer ceramic, thin film, tantalum, and glass capacitors, as well as other passive electronic components. These products are used in virtually every variety of electronic system today, including data processing, telecommunications, consumer/automotive electronics, military and aerospace systems, and instrumentation and process controls.

We continually strive to be the leader in all component segments we supply. RF/Microwave capacitors is a thrust business for us. AVX offers a broad line of RF/Microwave Chip Capacitors in a wide range of sizes, styles, and ratings.

The Thin-Film Products range illustrated in this catalog represents the state-of-the-art in RF Capacitors, Inductors, Directional Couplers and Low Pass Filters. The thin-film technology provides components that exhibit excellent batch-to-batch repeatability of electrical parameters at RF frequencies.

The Accu-F[®] and Accu-P[®] series of capacitors are available in ultra-tight tolerances ($\pm 0.02\text{pF}$) as well as non-standard capacitance values (e.g. 0.55pF).

The Accu-L[®] series of inductors are ideally suited for applications requiring an extremely high Q and high current capability.

The CP0805 series of Directional Couplers covers the frequency range of 800 MHz to 3 GHz. They feature low insertion loss and highly accurate coupling factors of 13dB to 19dB.

The LP0805 series of Low Pass Filters provide a rugged component in a small 0805 size package with excellent high frequency performance.

Another major series of microwave capacitors consists of both multilayer porcelain and ceramic capacitors for frequencies from 10 MHz to 4.2 GHz (AQ11 - 14 Series). Three sizes of specially designed ultra-low ESR C0G (NP0) capacitors are covered for RF applications ("U" Series).

A wide range of ceramic dielectric materials are available in single-layer capacitors (SLC's) in both EIA Class I and Class II types, for maximum capacitance per unit area in a X7R characteristic there are the Maxi-SLC's. These are uniquely suited for stripline matching in six different sizes and values up to 6300 pF.

We are in business for one reason — to meet your needs.

Ask the world of us. Call (843) 448-9411.

Or visit our website <http://www.avxcorp.com>



Thin-Film Technology

Accu-F[®] / Accu-P[®]

Thin-Film RF/Microwave Capacitors

Thin-Film Technology

THE IDEAL CAPACITOR

The non-ideal characteristics of a real capacitor can be ignored at low frequencies. Physical size imparts inductance to the capacitor and dielectric and metal electrodes result in resistive losses, but these often are of negligible effect on the circuit. At the very high frequencies of radio communication (>100MHz) and satellite systems (>1GHz), these effects become important. Recognizing that a real capacitor will exhibit inductive and resistive impedances in addition to capacitance, the ideal capacitor for these high frequencies is an ultra low loss component which can be fully characterized in all parameters with total repeatability from unit to unit.

Until recently, most high frequency/microwave capacitors were based on fired-ceramic (porcelain) technology. Layers of ceramic dielectric material and metal alloy electrode paste are interleaved and then sintered in a high temperature oven. This technology exhibits component variability in dielectric quality (losses, dielectric constant and insulation resistance), variability in electrode conductivity and variability in physical size (affecting inductance). An alternate thin-film technology has been developed which virtually eliminates these variances. It is this technology which has been fully incorporated into Accu-F® and Accu-P® to provide high frequency capacitors exhibiting truly ideal characteristics.

The main features of Accu-F® and Accu-P® may be summarized as follows:

- High purity of electrodes for very low and repeatable ESR.
- Highly pure, low-K dielectric for high breakdown field, high insulation resistance and low losses to frequencies above 40GHz.
- Very tight dimensional control for uniform inductance, unit to unit.
- Very tight capacitance tolerances for high frequency signal applications.

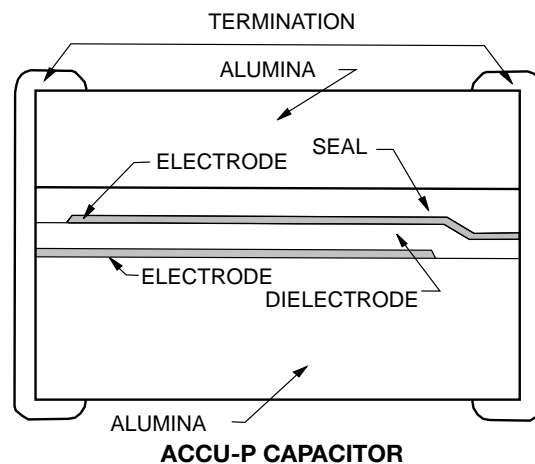
This accuracy sets apart these Thin-Film capacitors from ceramic capacitors so that the term Accu has been employed as the designation for this series of devices, an abbreviation for “accurate.”

THIN-FILM TECHNOLOGY

Thin-film technology is commonly used in producing semiconductor devices. In the last two decades, this technology has developed tremendously, both in performance and in process control. Today’s techniques enable line definitions of below 1µm, and the controlling of thickness of layers at 100Å (10⁻²µm). Applying this technology to the manufacture of capacitors has enabled the development of components where both electrical and physical properties can be tightly controlled.

The thin-film production facilities at AVX consist of:

- Class 1000 clean rooms, with working areas under laminar-flow hoods of class 100, (below 100 particles per cubic foot larger than 0.5µm).
- High vacuum metal deposition systems for high-purity electrode construction.
- Photolithography equipment for line definition down to 2.0µm accuracy.
- Plasma-enhanced CVD for various dielectric depositions (CVD=Chemical Vapor Deposition).
- High accuracy, microprocessor-controlled dicing saws for chip separation.
- High speed, high accuracy sorting to ensure strict tolerance adherence.



Thin-Film Chip Capacitors

ACCU-F® TECHNOLOGY

The use of very low-loss dielectric materials, silicon dioxide and silicon oxynitride, in conjunction with highly conductive electrode metals results in low ESR and high Q. These high-frequency characteristics change at a slower rate with increasing frequency than for ceramic microwave capacitors.

Because of the thin-film technology, the above-mentioned frequency characteristics are obtained without significant compromise of properties required for surface mounting.

The main Accu-F® properties are:

- Internationally agreed sizes with excellent dimensional control.
- Small size chip capacitors (0603) are available.
- Tight capacitance tolerances.
- Low ESR at VHF, UHF and microwave frequencies.
- High stability with respect to time, temperature, frequency and voltage variation.
- Nickel/solder-coated terminations to provide excellent solderability and leach resistance.

ACCU-F® FEATURES

Accu-F® meets the fast-growing demand for low-loss (high-Q) capacitors for use in surface mount technology especially for the mobile communications market, such as cellular radio of 450 and 900 MHz, UHF walkie-talkies, UHF cordless telephones to 2.3 GHz, low noise blocks at 11-12.5 GHz and for other VHF, UHF and microwave applications.

Accu-F® is currently unique in its ability to offer very low capacitance values (0.1pF) and very tight capacitance tolerances (±0.05pF). Typically Accu-F® will be used in small signal applications in VCO's, matching networks, filters, etc.

Inspection test and quality control procedures in accordance with ISO 9001, CECC, IECQ and USA MIL Standards yield products of the highest quality.

APPLICATIONS

Cellular Communications
 CT2/PCN (Cordless Telephone/Personal Comm. Networks)
 Satellite TV
 Cable TV
 GPS (Global Positioning Systems)
 Vehicle Location Systems
 Vehicle Alarm Systems
 Paging
 Military Communications

Radar Systems
 Video Switching
 Test & Measurements
 Filters
 VCO's
 Matching Networks

APPROVALS

ISO 9001

ACCU-P® TECHNOLOGY

As in the Accu-F® series the use of very low-loss dielectric materials (silicon dioxide and silicon oxynitride) in conjunction with highly conductive electrode metals results in low ESR and high Q. At high frequency these characteristics change at a slower rate with increasing frequency than conventional ceramic microwave capacitors. Using thin-film technology, the above-mentioned frequency characteristics are obtained without significant compromise of properties required for surface mounting. The use of high thermal conductivity materials results in excellent RF power handling capabilities.

The main Accu-P® properties are:

- Enhanced RF power handling capability.
- Improved mechanical characteristics.
- Internationally agreed sizes with excellent dimensional control.
- Ultra Small size chip capacitors (0402) are available.
- Tight capacitance tolerances.
- Low ESR at UHF, VHF, and microwave frequencies.
- High-stability with respect to time, temperature, frequency and voltage variation.
- High temperature nickel/solder-coated terminations as standard to provide excellent solderability and leach resistance.

ACCU-P® FEATURES

- Minimal batch to batch variability of parameters at high frequency.
- The Accu-P® has the same unique features as the Accu-F® capacitor such as low ESR, high Q, availability of very low capacitance values and very tight capacitance tolerances.
- The RF power handling capability of the Accu-P® allows for its usage in both small signal and RF power applications.
- Inspection, test and quality control procedures in accordance with ISO 9001, CECC, IECQ and USA MIL Standards guarantee product of the highest quality.
- Hand soldering Accu-P®: Due to their construction utilizing relatively high thermal conductivity materials, Accu-P's have become the preferred device in R & D labs and production environments where hand soldering is used. Accu-P's are available in all sizes and are electrically identical to their Accu-F counterparts.

APPLICATIONS

Cellular Communications
 CT2/PCN (Cordless Telephone/Personal Comm. Networks)
 Satellite TV
 Cable TV
 GPS (Global Positioning Systems)
 Vehicle Location Systems
 Vehicle Alarm Systems
 Paging
 Military Communications

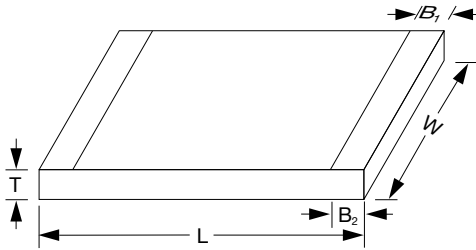
Radar Systems
 Video Switching
 Test & Measurements
 Filters
 VCO's
 Matching Networks
 RF Amplifiers

APPROVALS

ISO 9001

Accu-F® / Accu-P®

Thin-Film Chip Capacitors for RF Signal and Power Applications



ACCU-F® (Signal Type Capacitors)

	0603	0805
L	1.60±0.1 (0.063±0.004)	2.01±0.1 (0.079±0.004)
W	0.81±0.1 (0.032±0.004)	1.27±0.1 (0.050±0.004)
T	0.63±0.1 (0.025±0.004)	0.63±0.1 (0.025±0.004)
B	0.30±0.1 (0.012±0.004)	0.30±0.1 (0.012±0.004)

DIMENSIONS: millimeters (inches)

ACCU-P® (Power Type Capacitors)

	0402	0603	0805	1210
L	1.00±0.1 (0.039±0.004)	1.60±0.1 (0.063±0.004)	2.01±0.1 (0.079±0.004)	3.02±0.1 (0.119±0.004)
W	0.55±0.07 (0.022±0.003)	0.81±0.1 (0.032±0.004)	1.27±0.1 (0.050±0.004)	2.5±0.1 (0.100±0.004)
T	0.40±0.1 (0.016±0.004)	0.63±0.1 (0.025±0.004)	0.93±0.2 (0.036±0.008)	0.93±0.2 (0.036±0.008)
B₁		0.35±0.15 (0.014±0.006)	0.30±0.1 (0.012±0.004)	0.43±0.1 (0.017±0.004)
B₂ *	0.20±0.1 (0.008±0.004)	—	—	—

* for 0402 in band only

DIMENSIONS: millimeters (inches)

HOW TO ORDER

0805

Size
0402*
0603
0805
1210*

5

Voltage
1 = 100V
5 = 50V
3 = 25V
Y = 16V
Z = 10V

J

Temperature Coefficient (1)
J = 0±30ppm/°C
(-55°C to +125°C)
K = 0±60ppm/°C
(-55°C to +125°C)

120

Capacitance
Capacitance expressed in pF.
(2 significant digits + number of zeros)
for values <10pF,
letter R denotes decimal point.
Example:
68pF = 680
8.2pF = 8R2

G

Tolerance for C ≤ 5.6pF*
A = ±0.05pF
B = ±0.1pF
C = ±0.25pF
for 5.6pF < C < 10pF
B = ±0.1pF
C = ±0.25pF
D = ±0.5pF
for C ≥ 10pF
F = ±1%
G = ±2%
J = ±5%

A

Specification Code
A = Accu-F® technology
B = Accu-P®

W

Termination Code
W = Nickel/solder coated (Sn 63, Pb 37)

TR

Packaging Code
TR = Tape and Reel

* Accu-P ONLY

(1) TC's shown are per EIA/IEC Specifications.

* Tolerance as tight as ±0.02pF are available. Please consult the factory.

Accu-F® & Accu-P® 0402

T = Nickel/High Temperature solder coated (Sn 96, Ag 4)

Accu-P® ONLY (except 0402)

ELECTRICAL SPECIFICATIONS

Operating and Storage Temperature Range	-55°C to +125°C
Temperature Coefficients (1)	0 ± 30ppm/°C dielectric code "J" / 0 ± 60ppm/°C dielectric code "K"
Capacitance Measurement	1 MHz, 1 Vrms
Insulation Resistance (IR)	≥10 ¹¹ Ohms (≥10 ¹⁰ Ohms for 0402 size)
Proof Voltage	2.5% U _R for 5 secs.
Aging Characteristic	Zero
Dielectric Absorption	0.01%

(1) TC's shown are per EIA/IEC

Signal Type Capacitors

Accu-F[®] Capacitance Ranges (pF)

TEMP. COEFFICIENT CODE

“J” = 0±30ppm/°C
(-55°C to +125°C)⁽²⁾

Size		0603			0805		
Size Code		0603			0805		
Voltage		100	50	25	100	50	25
Cap in pF ⁽¹⁾	Cap code						
0.1	— 0R1						
0.2	— 0R2						
0.3	— 0R3						
0.4	— 0R4						
0.5	— 0R5						
0.6	— 0R6						
0.7	— 0R7						
0.8	— 0R8						
0.9	— 0R9						
1.0	— 1R0						
1.2	— 1R2						
1.5	— 1R5						
1.8	— 1R8						
2.2	— 2R2						
2.7	— 2R7						
3.3	— 3R3						
3.9	— 3R9						
4.7	— 4R7						
5.6	— 5R6						
6.8	— 6R8						
8.2	— 8R2						
10	— 100						
12	— 120						
15	— 150						
18	— 180						
22	— 220						
27	— 270						
33	— 330						
39	— 390						
47	— 470						
56	— 560						
68	— 680						
82	— 820						
100	— 101						
120	— 121						
150	— 151						

⁽¹⁾ For capacitance values higher than listed in table, please consult factory.

⁽²⁾ TC shown is per EIA/IEC Specifications.

TEMP. COEFFICIENT CODE

“K” = 0±60ppm/°C
(-55°C to +125°C)⁽²⁾

Size		0603			0805		
Size Code		0603			0805		
Voltage		100	50	25	100	50	25
Cap in pF ⁽¹⁾	Cap code						
0.1	— 0R1						
0.2	— 0R2						
0.3	— 0R3						
0.4	— 0R4						
0.5	— 0R5						
0.6	— 0R6						
0.7	— 0R7						
0.8	— 0R8						
0.9	— 0R9						
1.0	— 1R0						
1.2	— 1R2						
1.5	— 1R5						
1.8	— 1R8						
2.2	— 2R2						
2.7	— 2R7						
3.3	— 3R3						
3.9	— 3R9						
4.7	— 4R7						
5.6	— 5R6						
6.8	— 6R8						
8.2	— 8R2						
10	— 100						
12	— 120						
15	— 150						
18	— 180						
22	— 220						
27	— 270						
33	— 330						
39	— 390						
47	— 470						
56	— 560						
68	— 680						
82	— 820						
100	— 101						
120	— 121						
150	— 151						

⁽¹⁾ For capacitance values higher than listed in table, please consult factory.

⁽²⁾ TC shown is per EIA/IEC Specifications.

Intermediate values are available within the indicated range.

Signal and Power Type Capacitors

Accu-P[®] Capacitance Ranges (pF)

TEMP. COEFFICIENT CODE

“J” = 0±30ppm/°C
(-55°C to +125°C)⁽²⁾

Size		0402			0603		0805			1210	
Size Code		25	16	10	50	25	100	50	25	100	50
Voltage		25	16	10	50	25	100	50	25	100	50
Cap in pF ⁽¹⁾	Cap code										
0.1	— 0R1										
0.2	— 0R2										
0.3	— 0R3										
0.4	— 0R4										
0.5	— 0R5										
0.6	— 0R6										
0.7	— 0R7										
0.8	— 0R8										
0.9	— 0R9										
1.0	— 1R0										
1.2	— 1R2										
1.5	— 1R5										
1.8	— 1R8										
2.2	— 2R2										
2.7	— 2R7										
3.3	— 3R3										
3.9	— 3R9										
4.7	— 4R7										
5.6	— 5R6										
6.8	— 6R8										
7.5	— 7R5										
8.2	— 8R2										
10	— 100										
12	— 120										
15	— 150										
18	— 180										
22	— 220										
24	— 240										
27	— 270										
33	— 330										

⁽¹⁾ For capacitance values higher than listed in table, please consult factory.

⁽²⁾ TC shown is per EIA/IEC Specifications.

TEMP. COEFFICIENT CODE

“K” = 0±60ppm/°C
(-55°C to +125°C)⁽²⁾

Size		0805			1210	
Size Code		100	50	25	100	50 ⁽³⁾
Voltage		100	50	25	100	50 ⁽³⁾
Cap in pF ⁽¹⁾	Cap code					
0.1	— 0R1					
0.2	— 0R2					
0.3	— 0R3					
0.4	— 0R4					
0.5	— 0R5					
0.6	— 0R6					
0.7	— 0R7					
0.8	— 0R8					
0.9	— 0R9					
1.0	— 1R0					
1.2	— 1R2					
1.5	— 1R5					
1.8	— 1R8					
2.2	— 2R2					
2.7	— 2R7					
3.3	— 3R3					
3.9	— 3R9					
4.7	— 4R7					
5.6	— 5R6					
6.8	— 6R8					
7.5	— 7R5					
8.2	— 8R2					
10	— 100					
12	— 120					
15	— 150					
18	— 180					
22	— 220					
24	— 240					
27	— 270					
33	— 330					
39	— 390					
47	— 470					
56	— 560					
68	— 680					
82	— 820					
100	— 101					

⁽¹⁾ For capacitance values higher than listed in table, please consult factory.

⁽²⁾ TC shown is per EIA/IEC Specifications.

⁽³⁾ For 50 volt range, please consult factory.

Intermediate values are available within the indicated range.

0402 Typical Electrical Tables

Capacitance & tolerance* @ 1 MHz (pF)	Self resonance frequency (GHz) typical	3/4 lambda				5/4 lambda				7/4 lambda				9/4 lambda				11/4 lambda			
		ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)
1.00±0.05	7.7	247	1.16	1635	0.34	494	1.15	1283	0.22	742	1.13	870	0.23	991	1.12	620	0.25	1240	1.14	474	0.26
1.20±0.05	7.2	245	1.34	1564	0.31	491	1.33	1153	0.21	738	1.31	727	0.23	986	1.30	503	0.25	1234	1.33	372	0.25
1.50±0.05	6.5	242	1.63	1454	0.28	486	1.63	1002	0.20	731	1.61	638	0.21	978	1.60	438	0.23	1226	1.65	316	0.25
1.80±0.05	6	240	1.93	1343	0.26	481	1.93	897	0.19	726	1.91	583	0.20	972	1.91	401	0.21	1219	1.97	294	0.22
2.20±0.05	5.1	237	2.28	1302	0.22	476	2.27	893	0.16	718	2.26	581	0.17	964	2.27	396	0.19	1212	2.35	289	0.19
2.70±0.05	4.5	233	2.84	1290	0.15	469	2.83	778	0.15	711	2.82	464	0.16	956	2.86	313	0.19	1203	3.00	224	0.19
3.90±0.05	3.9	224	4.01	1210	0.13	457	4.01	649	0.13	697	4.02	384	0.15	943	4.11	251	0.16	1191	4.37	172	0.18
4.70±0.05	3.5	220	4.75	1170	0.11	450	4.74	632	0.11	690	4.74	378	0.12	937	4.86	244	0.14	1186	5.18	159	0.16
5.60±0.05	3.3	214	5.74	1127	0.11	443	5.75	591	0.11	684	5.81	340	0.12	932	6.01	205	0.14	1182	6.62	127	0.15
6.8±0.1	2.8	208	6.92	1105	0.09	436	6.94	578	0.09	678	7.04	334	0.10	926	7.39	198	0.11	1177	8.22	119	0.13
8.2±0.1	2.6	202	8.35	1042	0.09	430	8.36	542	0.08	673	8.48	306	0.09	922	8.93	186	0.10	1174	10.04	109	0.12
10.0±1%	2.4	196	10.14	936	0.08	424	10.24	385	0.08	668	10.55	202	0.09	919	11.49	118	0.10	1171	13.75	70	0.12
12.0±1%	2.2	189	12.16	889	0.08	418	12.30	348	0.08	664	12.77	173	0.08	915	14.16	95	0.09	1168	17.63	52	0.11

Capacitance & tolerance* @ 1 MHz (pF)	Self resonance frequency (GHz) typical	13/4 lambda				15/4 lambda				17/4 lambda				19/4 lambda				21/4 lambda			
		ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)	ref freq (MHz)	typ. C(eff) (pF)	typ. Q	typ. ESR (ohm)
1.00±0.05	7.7	1489	1.18	380	0.26	1739	1.25	314	0.26	1988	1.32	265	0.26	2240	1.38	229	0.27	2493	1.41	200	0.28
1.20±0.05	7.2	1483	1.37	307	0.25	1732	1.45	251	0.25	1982	1.54	208	0.25	2234	1.59	173	0.26	2488	1.62	149	0.27
1.50±0.05	6.5	1474	1.72	252	0.25	1724	1.82	203	0.25	1974	1.94	169	0.25	2227	2.01	143	0.25	2481	2.03	135	0.26
1.80±0.05	6	1468	2.06	239	0.22	1717	2.19	197	0.21	1968	2.33	165	0.21	2222	2.41	140	0.21	2476	2.42	123	0.21
2.20±0.05	5.1	1461	2.47	228	0.21	1711	2.65	183	0.19	1964	2.83	149	0.19	2217	2.91	126	0.19	2473	2.91	108	0.20
2.70±0.05	4.5	1453	3.18	164	0.20	1703	3.47	122	0.19	1956	3.75	94	0.19	2211	3.89	78	0.19	2466	3.89	66	0.20
3.90±0.05	3.9	1442	4.72	121	0.19	1695	5.26	87	0.18	1948	5.77	76	0.18	2204	5.94	62	0.18	2461	5.82	59	0.19
4.70±0.05	3.5	1437	5.60	118	0.17	1690	6.23	82	0.17	1944	6.72	70	0.17	2200	6.71	59	0.18	2457	6.35	54	0.19
5.60±0.05	3.3	1434	7.43	92	0.16	1687	8.75	65	0.16	1942	10.03	48	0.16	2199	10.42	39	0.18	2456	10.07	48	0.20
6.8±0.1	2.8	1430	9.41	88	0.13	1684	11.43	61	0.13	1940	13.36	45	0.14	2196	13.72	37	0.14	2454	12.85	36	0.14
8.2±0.1	2.6	1428	11.64	79	0.12	1682	14.43	52	0.13	1938	16.85	38	0.13	2195	16.65	32	0.14	2453	15.32	31	0.14
10.0±1%	2.4	1425	17.60	41	0.11	1680	26.51	21	0.12	1936	40.16	11	0.11	2194	45.46	8	0.13	2452	39.54	8	0.13
12.0±1%	2.2	1423	24.14	29	0.11	1678	43.51	13	0.12	1934	92.97	5	0.11	2192	123.19	3	0.13	2450	82.44	4	0.13

* Other tolerances are available, contact AVX

0603 Typical Electrical Tables

Capacitance & tolerance* @ 1 MHz (pF)	Self resonance frequency (GHz)	1/4 lambda			3/4 lambda			5/4 lambda			7/4 lambda		
		Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)	Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)	Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)	Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)
0.1±0.05	18.0		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.2±0.05	12.7		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.3±0.05	10.4		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.4±0.05	9.0		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.5±0.05	8.1		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.6±0.10	7.4		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.7±0.10	6.8		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.8±0.10	6.4		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.9±0.10	6.0		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
1.0±0.10	5.7	245	1.15/0.90	.280	491	1.10/0.90	.220	738	1.10/0.90	.220	987	1.15/0.90	.300
1.1±0.10	5.4	244	1.25/1.00	.270	490	1.25/1.00	.210	736	1.11/1.00	.210	985	1.25/1.00	.290
1.2±0.10	5.2	243	1.35/1.10	.260	487	1.35/1.05	.200	734	1.40/1.05	.210	981	1.35/1.05	.280
1.3±0.10	5.0	242	1.45/1.15	.260	486	1.45/1.15	.200	732	1.45/1.15	.200	974	1.45/1.15	.270
1.4±0.10	4.8	241	1.55/1.25	.250	485	1.55/1.25	.190	731	1.45/1.25	.200	977	1.55/1.25	.260
1.5±0.10	4.7	241	1.65/1.35	.250	484	1.65/1.35	.180	729	1.65/1.35	.190	976	1.70/1.35	.250
1.6±0.10	4.5	240	1.75/1.45	.240	483	1.75/1.45	.180	727	1.75/1.45	.190	973	1.80/1.50	.250
1.7±0.10	4.4	240	1.85/1.55	.230	482	1.85/1.60	.170	725	1.85/1.60	.180	971	1.90/1.60	.250
1.8±0.10	4.2	239	2.10/1.70	.220	479	2.10/1.70	.160	723	2.10/1.70	.170	969	2.15/1.70	.250
1.9±0.10	4.1	239	2.15/1.78	.210	478	2.15/1.80	.160	721	2.15/1.80	.167	967	2.20/1.80	.240
2.0±0.10	4.0	238	2.11/1.80	.205	477	2.11/1.80	.155	720	2.11/1.80	.165	966	2.25/1.90	.230
2.1±0.10	3.9	237	2.25/1.95	.200	475	2.25/1.98	.150	718	2.35/1.98	.162	964	2.35/2.00	.220
2.2±0.10	3.8	236	2.40/2.05	.190	474	2.45/2.05	.145	717	2.42/2.05	.160	962	2.45/2.10	.210
2.4±0.25	3.7	234	2.70/2.15	.175	471	2.75/2.15	.140	713	2.80/2.15	.150	958	2.80/2.15	.200
2.7±0.25	3.5	232	3.00/2.45	.160	468	3.10/2.45	.125	709	3.10/2.45	.145	954	3.15/2.48	.190
3.0±0.25	3.3	230	3.40/2.75	.150	465	3.40/2.75	.120	706	3.40/2.75	.140	951	3.60/2.80	.170
3.3±0.25	3.1	226	3.60/3.05	.130	459	3.70/3.05	.120	699	3.70/3.05	.130	945	3.80/3.10	.165
3.6±0.25	3.0	224	3.90/3.30	.128	456	4.25/3.35	.119	697	3.90/3.35	.125	942	4.10/3.40	.160
3.9±0.25	2.9	223	4.20/3.65	.125	455	4.35/3.70	.115	695	4.90/3.75	.120	940	5.15/3.75	.150
4.3±0.25	2.7	220	4.60/4.00	.122	451	4.80/4.05	.117	692	5.10/4.05	.115	937	5.30/4.05	.150
4.7±0.25	2.6	218	5.00/4.45	.120	448	5.20/4.45	.110	689	5.30/4.50	.115	935	5.50/4.55	.145
5.1±0.25	2.5	216	5.40/4.85	.115	445	5.70/4.89	.105	686	6.00/4.90	.115	931	6.20/5.00	.140
5.6±0.25	2.4	214	5.90/5.35	.110	443	6.10/5.35	.100	684	6.15/5.40	.110	929	6.50/5.50	.135
6.2±0.25	2.3	211	6.50/5.95	.105	439	6.90/5.95	.099	680	7.10/6.00	.110	927	8.00/6.10	.130
6.8±0.25	2.2	208	7.20/6.55	.100	435	7.25/6.55	.099	677	7.50/6.60	.110	925	9.00/6.65	.130
7.5±0.50	2.1	205	8.10/7.00	.095	432	8.10/7.00	.099	675	8.20/7.00	.110	925	9.50/7.05	.125
8.2±0.50	2.0	202	8.80/7.70	.090	429	8.80/7.70	.098	672	9.00/7.70	.110	921	10.00/7.80	.125
9.1±0.50	1.9	200	9.80/8.60	.090	425	10.95/8.65	.098	670	12.00/9.00	.110	919	13.00/9.10	.120
10±5%	1.8	195	10.70/9.50	.085	422	11.60/9.50	.097	667	12.50/9.60	.110	917	16.00/9.90	.120
11±5%	1.7	191	11.60/10.90	.085	420	12.20/10.60	.095	665	13.20/10.50	.110	916	17.00/10.00	.120
12±5%	1.6	189	12.90/11.40	.085	418	13.40/11.50	.095	663	14.60/11.90	.110	914	18.00/12.00	.120
13±5%	1.6	187	13.10/12.90	.080	416	14.00/13.00	.095	661	16.00/13.50	.110	913	21.00/14.00	.120
14±5%	1.5	185	14.90/13.25	.080	414	16.90/14.00	.090	660	19.00/15.00	.110	912	26.00/15.00	.120
15±5%	1.5	182	15.90/14.25	.080	412	17.50/15.30	.090	659	21.00/16.50	.100	911	29.00/17.00	.120
16±5%	1.4	179	17.00/15.15	.070	410	18.00/15.90	.085	657	22.00/17.00	.100	910	30.00/18.00	.120
18±5%	1.3	176	19.50/17.00	.070	408	20.20/17.10	.085	656	23.70/19.00	.100	908	33.00/21.00	.120
22±5%	1.2	170	24.00/20.90	.066	404	25.00/20.90	.080	654	28.00/21.00	.10	906	39.00/21.50	.120
24±5%	1.2	168	26.00/22.80	.066	403	30.00/23.00	.080	653	N/A	.10	905	N/A	.120
27±5%	1.1	165	29.00/25.60	.065	402	36.00/27.00	.080	652	N/A	.10	905	N/A	.120
30±5%	1.0	163	32.00/28.50	.064	401	40.00/30.00	.080	651	N/A	.10	904	N/A	.120
33±5%	1.0	160	37.65/31.35	.064	400	45.00/33.00	.080	650	N/A	.10	904	N/A	.120

* Other tolerances are available, contact AVX

0805 Typical Electrical Tables

Capacitance & tolerance* @ 1 MHz (pF)	Self resonance frequency (GHz)	1/4 lambda			3/4 lambda			5/4 lambda			7/4 lambda		
		Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)	Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)	Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)	Ref Freq. MHz	Effective Capacitance Max/Min (pF)	Max ESR (Ω)
0.1±0.05			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.2±0.05			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.3±0.05			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.4±0.05			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.5±0.05			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.6±0.10			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.7±0.10			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.8±0.10			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
0.9±0.10			N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
1.0±0.10	5.6	250	1.20/0.90	.320	500	1.20/0.90	.300	750	1.20/0.90	.270	999	1.20/0.90	.300
1.1±0.10	5.4	248	1.30/1.00	.290	496	1.30/1.00	.270	754	1.30/1.00	.250	993	1.30/1.00	.290
1.2±0.10	5.1	245	1.40/1.10	.270	492	1.40/1.10	.250	739	1.40/1.10	.240	987	1.40/1.10	.280
1.3±0.10	4.9	243	1.50/1.20	.260	488	1.50/1.20	.230	734	1.50/1.10	.230	980	1.50/1.20	.270
1.4±0.10	4.8	242	1.60/1.30	.240	487	1.60/1.20	.220	733	1.60/1.20	.220	979	1.60/1.30	.260
1.5±0.10	4.6	242	1.70/1.40	.230	486	1.70/1.40	.210	731	1.70/1.40	.220	977	1.70/1.40	.260
1.6±0.10	4.5	241	1.80/1.50	.220	484	1.85/1.50	.210	729	2.00/1.50	.220	975	2.00/1.50	.250
1.7±0.10	4.3	240	1.90/1.60	.210	483	1.95/1.60	.200	728	2.05/1.60	.210	974	2.20/1.60	.240
1.8±0.10	4.2	239	2.00/1.70	.200	482	2.05/1.70	.190	726	2.10/1.70	.210	972	2.30/1.70	.230
1.9±0.10	4.1	239	2.10/1.80	.200	481	2.15/1.80	.190	724	2.25/1.80	.200	970	2.40/1.80	.230
2.0±0.10	4.0	238	2.20/1.90	.190	479	2.30/1.90	.180	722	2.40/1.90	.200	967	2.60/1.95	.220
2.1±0.10	3.9	237	2.30/2.00	.190	477	2.40/2.00	.170	720	2.60/2.00	.190	964	2.80/2.06	.210
2.2±0.10	3.8	236	2.40/2.10	.180	475	2.60/2.10	.170	716	2.80/2.14	.190	962	3.06/2.17	.210
2.4±0.25	3.6	235	2.85/2.15	.170	473	3.13/2.29	.170	714	3.17/2.30	.190	960	3.31/2.31	.210
2.7±0.25	3.4	233	3.19/2.45	.160	470	3.47/2.55	.150	711	3.52/2.60	.170	957	3.67/2.60	.200
3.0±0.25	3.3	231	3.51/2.75	.150	465	3.76/2.86	.140	707	3.84/2.93	.160	952	4.00/3.00	.190
3.3±0.25	3.1	229	3.83/3.05	.140	463	4.04/3.10	.140	704	4.15/3.19	.160	948	4.38/3.30	.190
3.6±0.25	3.0	228	4.16/3.35	.140	462	4.35/3.42	.130	704	4.50/3.53	.150	947	4.80/3.60	.190
3.9±0.25	2.9	227	4.48/3.65	.130	459	4.67/3.72	.120	701	4.85/3.86	.150	944	5.23/3.90	.180
4.3±0.25	2.7	223	4.91/4.05	.130	456	5.11/4.13	.120	697	5.32/4.25	.150	940	5.79/4.50	.180
4.7±0.25	2.6	220	5.35/4.45	.120	451	5.52/4.53	.110	691	5.79/4.60	.140	936	6.36/4.80	.170
5.1±0.25	2.5	218	5.78/4.85	.120	447	5.94/4.94	.110	688	6.25/5.20	.140	934	7.16/5.74	.160
5.6±0.25	2.4	215	6.00/5.35	.100	444	6.82/5.40	.100	684	7.27/5.60	.120	930	8.25/5.90	.150
6.2±0.25	2.3	212	7.00/5.95	.100	442	7.52/6.00	.100	683	8.08/6.10	.120	927	9.35/6.80	.150
6.8±0.25	2.2	208	7.20/6.55	.100	435	8.21/6.88	.100	677	8.90/6.96	.120	925	10.46/7.32	.150
7.5±0.05	2.1	206	8.64/7.00	.100	434	9.02/7.10	.100	675	9.85/7.50	.120	924	11.75/8.42	.150
8.2±0.05	2.0	203	9.40/7.70	.090	432	9.83/7.90	.080	673	10.80/8.25	.110	922	13.04/9.53	.150
9.1±0.05	1.9	199	10.37/8.60	.080	429	10.88/8.76	.080	670	12.02/9.10	.110	920	14.70/10.70	.150
10±5%	1.8	196	11.00/9.50	.080	423	11.92/9.76	.080	668	13.24/10.00	.110	918	15.37/11.80	.140
11±5%	1.8	193	12.50/10.45	.080	420	13.23/10.50	.080	665	15.07/11.00	.110	916	16.00/12.20	.140
12±5%	1.6	190	13.61/11.40	.070	418	14.50/11.90	.080	663	16.90/12.82	.110	915	N/A	.140
13±5%	1.6	187	14.75/12.35	.070	416	15.80/13.00	.080	662	18.87/14.00	.110	914	N/A	.140
14±5%	1.5	184	15.88/13.30	.070	414	17.22/14.00	.080	661	20.84/16.00	.110	913	N/A	.140
15±5%	1.5	182	17.02/14.25	.070	414	18.56/15.19	.080	660	22.62/19.13	.110	912	N/A	.130
16±5%	1.4	179	18.16/15.20	.070	411	19.90/16.28	.080	659	27.00/20.89	.100	911	N/A	.130
18±5%	1.3	176	20.42/17.10	.070	408	22.69/18.57	.070	657	33.00/22.10	.100	910	N/A	.130
20±5%	1.3	173	22.70/19.00	.060	406	25.38/20.78	.070	656	38.00/23.15	.100	908	N/A	.130
22±5%	1.2	171	24.95/20.90	.060	405	28.08/21.00	.070	655	42.00/24.00	.100	907	N/A	.130
24±5%	1.2	168	27.20/22.80	.060	403	31.31/25.61	.070	654	N/A	.090	907	N/A	.130
27±5%	1.1	165	30.78/25.69	.060	401	36.10/32.20	.070	652	N/A	.090	906	N/A	.130
30±5%	1.0	163	34.23/28.50	.050	400	40.58/33.20	.070	651	N/A	.090	905	N/A	.130
33±5%	1.0	159	37.85/31.35	.050	399	46.65/35.00	.070	650	N/A	.090	904	N/A	.120
36±5%	0.9	157	41.19/34.20	.050	397	52.22/38.00	.070	649	N/A	.090	903	N/A	.120
39±5%	0.9	155	44.79/37.05	.050	396	59.08/47.08	.070	648	N/A	.090	902	N/A	.120
43±5%	0.9	153	49.99/40.85	.050	395	70.50/53.04	.060	647	N/A	.090	901	N/A	.120
47±5%	0.8	152	55.19/44.65	.050	394	81.99/59.00	.060	646	N/A	.090	900	N/A	.110

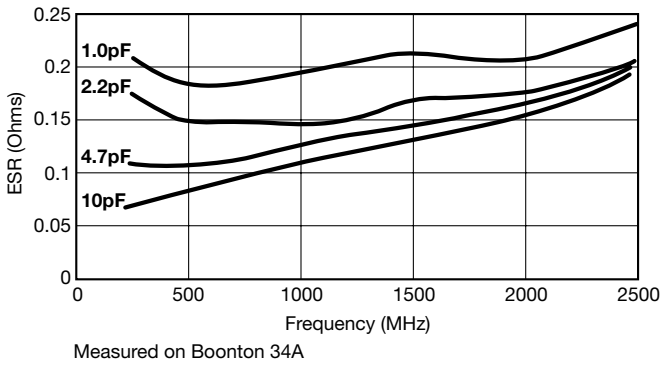
* Other tolerances are available, contact AVX

Accu-F® / Accu-P®

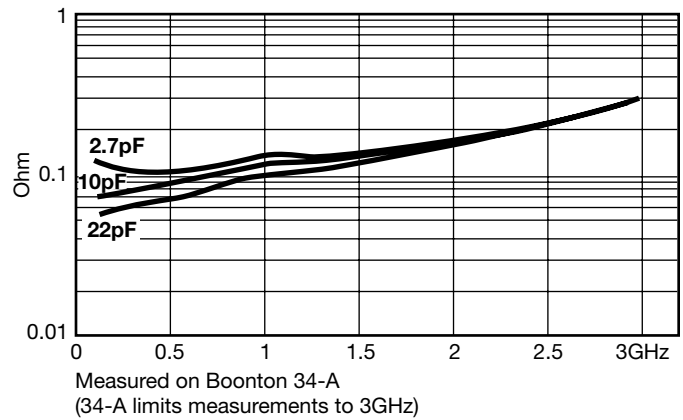
High Frequency Characteristics



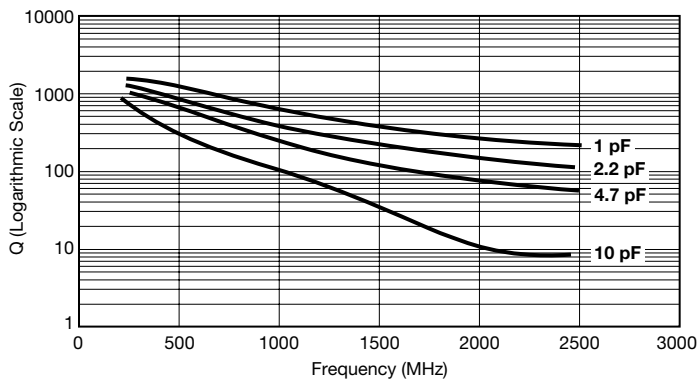
Typical ESR vs. Frequency
Accu-P® 0402



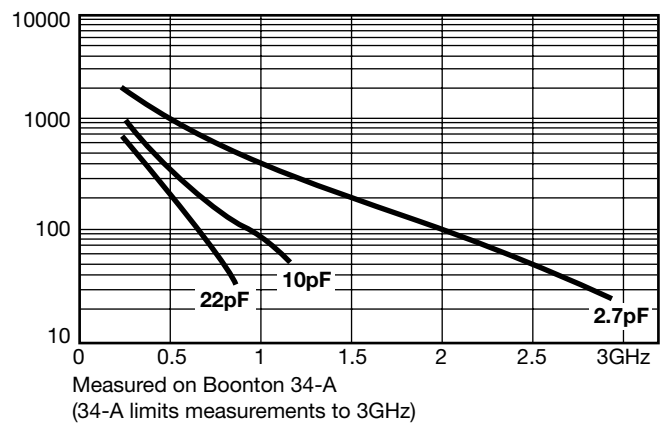
Typical ESR vs. Frequency
Accu-F®/Accu-P® 0603



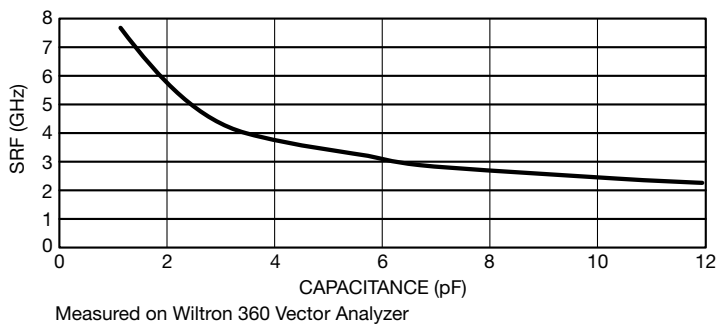
Typical Q vs. Frequency
Accu-P® 0402



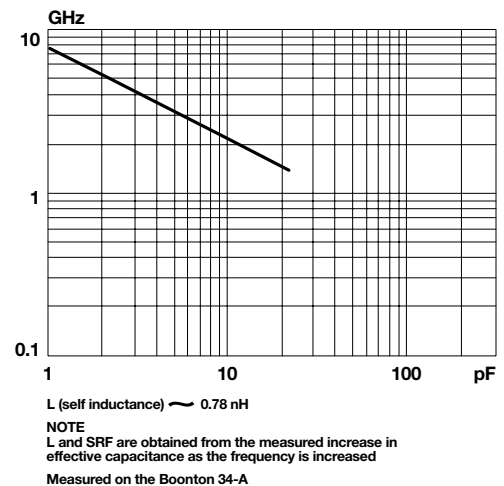
Typical Q vs. Frequency
Accu-F®/Accu-P® 0603



Typical Self Resonant Frequency vs. Capacitance
Accu-P® 0402



Typical Self Resonant Frequency vs. Capacitance
Accu-F®/Accu-P® 0603

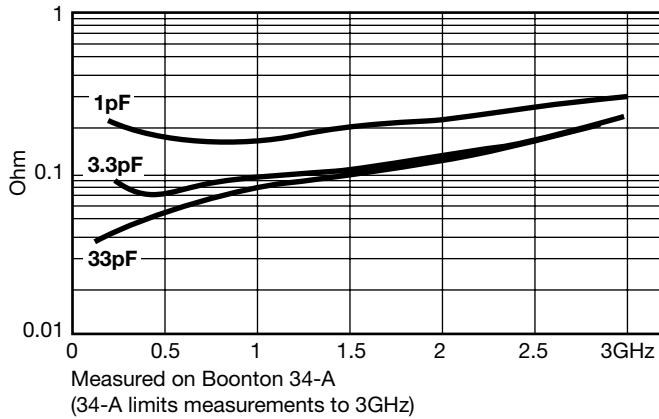


Accu-F® / Accu-P®

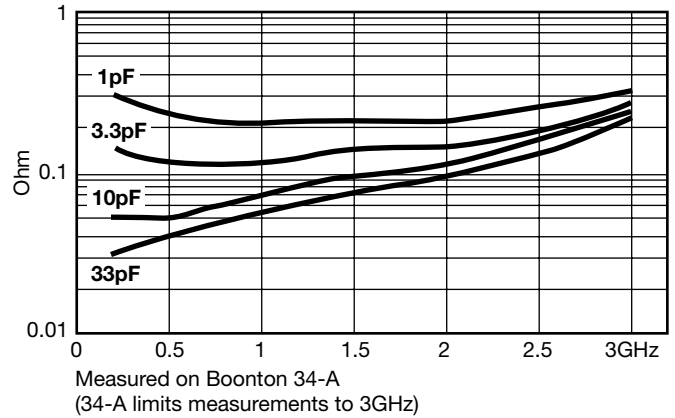
High Frequency Characteristics



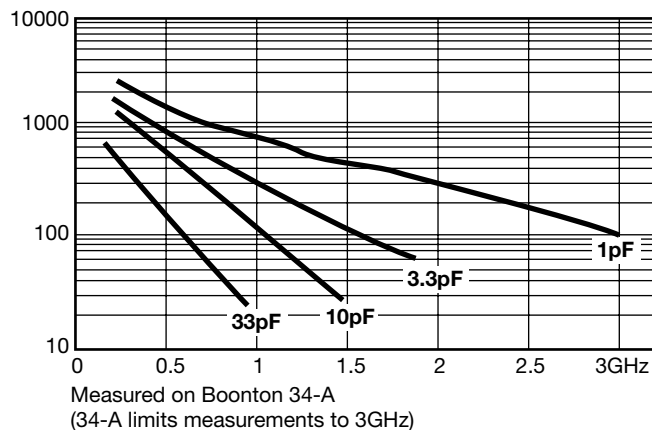
Typical ESR vs. Frequency
Accu-F®/Accu-P® 0805



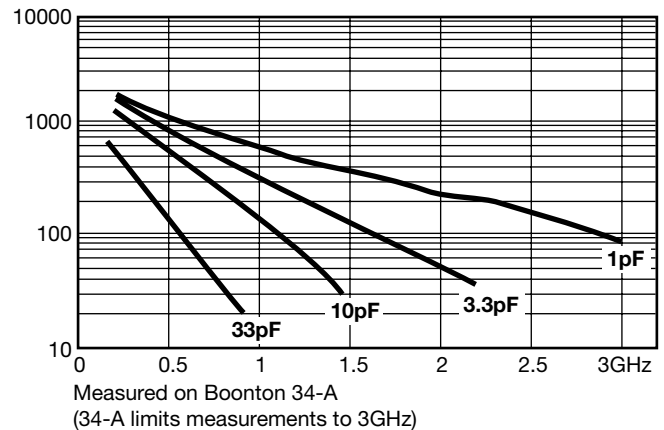
Typical ESR vs. Frequency
Accu-P® 1210



Typical Q vs. Frequency
Accu-F®/Accu-P® 0805



Typical Q vs. Frequency
Accu-P® 1210



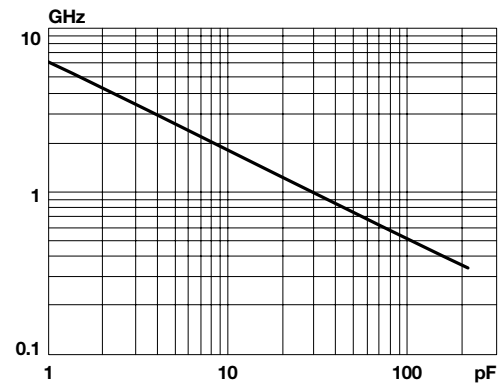
Typical Self Resonant Frequency vs. Capacitance
Accu-F®/Accu-P® 0805



L (self inductance) ~ 0.82 nH

NOTE
L and SRF are obtained from the measured increase in effective capacitance as the frequency is increased
Measured on the Boonton 34-A

Typical Self Resonant Frequency vs. Capacitance
Accu-P® 1210



L (self inductance) ~ 1.02 nH

NOTE
L and SRF are obtained from the measured increase in effective capacitance as the frequency is increased
Measured on the Boonton 34-A

ENVIRONMENTAL CHARACTERISTICS

TEST	CONDITIONS	REQUIREMENT
Life MIL-STD-202F Method 108A	125°C, 2U _R , 1000 hours	No visible damage $\Delta C/C \leq 2\%$ for C \geq 5pF $\Delta C \leq 0.25\text{pF}$ for C<5pF
Accelerated Damp Heat Steady State MIL-STD-202F Method 103B	85°C, 85% RH, U _R , 1000 hours	No visible damage $\Delta C/C \leq 2\%$ for C \geq 5pF $\Delta C \leq 0.25\text{pF}$ for C<5pF
Thermal Shock MIL-STD-202F Method 107E	-55°C to +125°C, 15 cycles – Accu-P® -55°C to +125°C, 5 cycles – Accu-F®	No visible damage $\Delta C/C \leq 2\%$ for C \geq 5pF $\Delta C \leq 0.25\text{pF}$ for C<5pF
Resistance to Solder Heat MIL-STD-202F Method 210A	260°C \pm 5°C for 10 secs	C remains within initial limits

MECHANICAL CHARACTERISTICS

TEST	CONDITIONS	REQUIREMENT
Solderability MIL-STD-202F Method 208A	Components completely immersed in a solder bath at 235°C for 2 secs.	Terminations to be well tinned, minimum 95% coverage
Leach Resistance MIL-STD-202F Method 210A	Components completely immersed in a solder bath at 260 \pm 5°C for 60 secs.	Dissolution of termination faces \leq 15% of area Dissolution of termination edges \leq 25% of length
Adhesion MIL-STD-202F Method 211A	A force of 5N applied for 10 secs.	No visible damage
Termination Bond Strength IEC-680-2-21 Amend. 2	Tested as shown in diagram D = 3mm Accu-P D = 1mm Accu-F	No visible damage $\Delta C/C \leq 2\%$ for C \geq 5pF $\Delta C \leq 0.25\text{pF}$ for C<5pF
Robustness of Termination IEC-680-2-21 Amend. 2	A force of 5N applied for 10 secs.	No visible damage
High Frequency Vibration MIL-STD-202F Method 204D (Accu-P® only)	55Hz to 2000Hz, 20G	No visible damage
Storage	12 months minimum with components stored in “as received” packaging	Good solderability

QUALITY & RELIABILITY

Accu-P® is based on well established thin-film technology and materials.

• INLINE PROCESS CONTROL

This program forms an integral part of the production cycle and acts as a feedback system to regulate and control production processes. The test procedures, which are integrated into the production process, were developed after long research work and are based on the highly developed semiconductor industry test procedures and equipment. These measures help AVX to produce a consistent and high yield line of products.

• FINAL QUALITY INSPECTION

Finished parts are tested for standard electrical parameters and visual/mechanical characteristics. Each production lot is 100% evaluated for: capacitance and proof voltage at 2.5 U_R. In addition, production is periodically evaluated for:

Average capacitance with histogram printout for capacitance distribution;
IR and Breakdown Voltage distribution;
Temperature Coefficient;
Solderability;
Dimensional, mechanical and temperature stability.

QUALITY ASSURANCE

The reliability of these thin-film chip capacitors has been studied intensively for several years. Various measures have been taken to obtain the high reliability required today by the industry. Quality assurance policy is based on well established international industry standards. The reliability of the capacitors is determined by accelerated testing under the following conditions:

Endurance	125°C, 2U _R , 1000 hours
Accelerated Damp Heat Steady State	85°C, 85% RH, U _R , 1000 hours.

Performance Characteristics RF Power Applications

RF POWER APPLICATIONS

In RF power applications capacitor losses generate heat. Two factors of particular importance to designers are:

- Minimizing the generation of heat.
- Dissipating heat as efficiently as possible.

CAPACITOR HEATING

- The major source of heat generation in a capacitor in RF power applications is a function of RF current (I) and ESR, from the relationship:

$$\text{Power dissipation} = I_{\text{RMS}}^2 \times \text{ESR}$$

- Accu-P® capacitors are specially designed to minimize

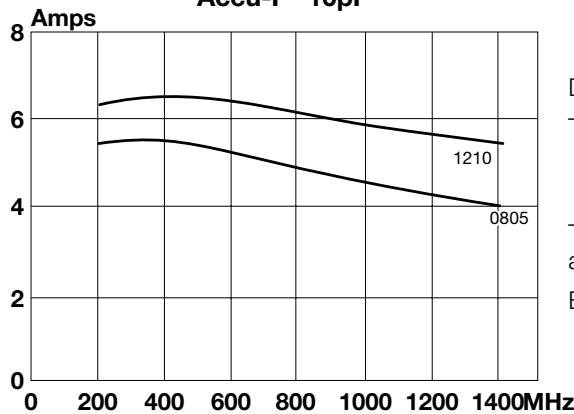
ESR and therefore RF heating. Values of ESR for Accu-P® capacitors are significantly less than those of ceramic MLC components currently available.

HEAT DISSIPATION

- Heat is dissipated from a capacitor through a variety of paths, but the key factor in the removal of heat is the thermal conductivity of the capacitor material.
- The higher the thermal conductivity of the capacitor, the more rapidly heat will be dissipated.
- The table below illustrates the importance of thermal conductivity to the performance of Accu-P® in power applications.

PRODUCT	MATERIAL	THERMAL CONDUCTIVITY W/mK
Accu-P® Microwave MLC	Alumina Magnesium Titanate	18.9 6.0

**Power Handling
Accu-P® 10pF**



Data used in calculating the graph:

Thermal impedance of capacitors:

0805 6.5°C/W
1210 5°C/W

Thermal impedance measured using RF generator, amplifier and strip-line transformer.

ESR of capacitors measured on Boonton 34A

THERMAL IMPEDANCE

Thermal impedance of Accu-P® chips is shown below compared with the thermal impedance of Microwave MLC's.

CAPACITOR TYPE	CHIP SIZE	THERMAL IMPEDANCE (°C/W)
Accu-P®	0805	6.5
	1210	5
Microwave MLC	0505	12
	1210	7.5

The thermal impedance expresses the temperature difference in °C between chip center and termination caused by a power dissipation of 1 watt in the chip. It is expressed in °C/W.

ADVANTAGES OF ACCU-P® IN RF POWER CIRCUITS

The optimized design of Accu-P® offers the designer of RF power circuits the following advantages:

- Reduced power losses due to the inherently low ESR of Accu-P®.
- Increased power dissipation due to the high thermal conductivity of Accu-P®.

• THE ONLY TRUE TEST OF A CAPACITOR IN ANY PARTICULAR APPLICATION IS ITS PERFORMANCE UNDER OPERATING CONDITIONS IN THE ACTUAL CIRCUIT.

PRACTICAL APPLICATION IN RF POWER CIRCUITS

- There is a wide variety of different experimental methods for measuring the power handling performance of a capacitor in RF power circuits. Each method has its own problems and few of them exactly reproduce the conditions present in "real" circuit applications.
- Similarly, there is a very wide range of different circuit applications, all with their unique characteristics and operating conditions which cannot possibly be covered by such "theoretical" testing.

Application Notes

GENERAL

Accu-F® and Accu-P® SMD capacitors are designed for soldering to printed circuit boards or other substrates. The construction of the components is such that they will withstand the time/temperature profiles used in both wave and reflow soldering methods.

CIRCUIT BOARD TYPE

The circuit board types which may be used with Accu-F® and Accu-P® are as follows:

Accu-F®: All flexible types of circuit boards (eg. FR-4, G-10).

Accu-P®: All flexible types of circuit boards (eg. FR-4, G-10) and also alumina.

For other circuit board materials, please consult factory.

HANDLING

SMD capacitors should be handled with care to avoid damage or contamination from perspiration and skin oils. The use of plastic tipped tweezers or vacuum pick-ups is strongly recommended for individual components. Bulk handling should ensure that abrasion and mechanical shock are minimized. For automatic equipment, taped and reeled product gives the ideal medium for direct presentation to the placement machine.

COMPONENT PAD DESIGN

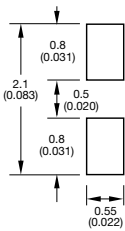
Component pads must be designed to achieve good joints and minimize component movement during reflow soldering. Pad designs are given below for both wave and reflow soldering.

The basis of these designs is:

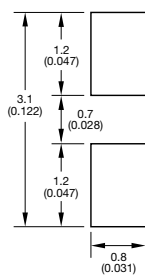
- Pad width equal to component width. It is permissible to decrease this to as low as 85% of component width but it is not advisable to go below this.
- Pad overlap 0.5mm beneath large components. Pad overlap about 0.3mm beneath small components.
- Pad extension of 0.5mm for reflow of large components and pad extension about 0.3mm for reflow of small components. Pad extension about 1.0mm for wave soldering.

WAVE SOLDERING

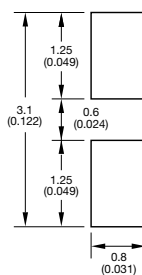
DIMENSIONS: millimeters (inches)



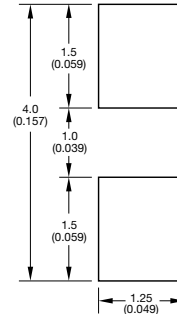
0402
Accu-P®



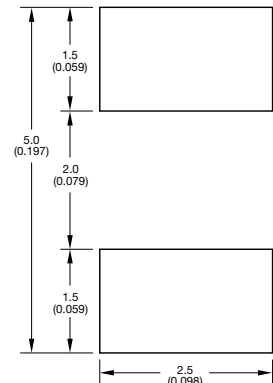
0603
Accu-F®



0603
Accu-P®



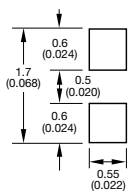
0805
Accu-F®
Accu-P®



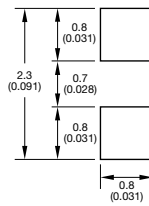
1210
Accu-P®

REFLOW SOLDERING

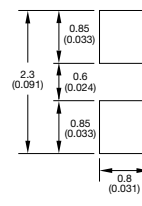
DIMENSIONS: millimeters (inches)



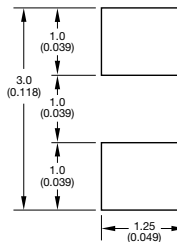
0402
Accu-P®



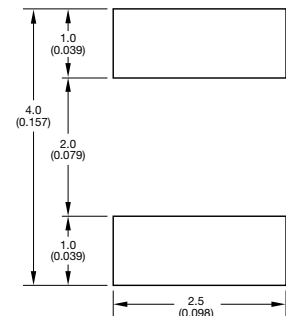
0603
Accu-F®



0603
Accu-P®



0805
Accu-F®
Accu-P®



1210
Accu-P®

Application Notes

PREHEAT & SOLDERING

The rate of preheat in production should not exceed 4°C/second and a recommended maximum is about 2°C/second. Temperature differential from preheat to soldering should not exceed 100°C.

For further specific application or process advice, please consult AVX.

COOLING

After soldering, the assembly should preferably be allowed to cool naturally. In the event of assisted cooling, similar conditions to those recommended for preheating should be used.

HAND SOLDERING & REWORK

Hand soldering is permissible. Preheat of the PCB to 150°C is required. The most preferable technique is to use hot air soldering tools. Where a soldering iron is used, a temperature controlled model not exceeding 30 watts should be used and set to not more than 260°C.

CLEANING RECOMMENDATIONS

Care should be taken to ensure that the devices are thoroughly cleaned of flux residues, especially the space beneath the device. Such residues may otherwise become conductive and effectively offer a lossy bypass to the device. Various recommended cleaning conditions (which must be optimized for the flux system being used) are as follows:

Cleaning liquids i-propanol, ethanol, acetylacetone, water and other standard PCB cleaning liquids.

Ultrasonic conditions . . power-20w/liter max.
frequency-20kHz to 45kHz.

Temperature. 80°C maximum (if not otherwise limited by chosen solvent system).

Time 5 minutes max.

STORAGE CONDITIONS

Recommended storage conditions for Accu-F® and Accu-P® prior to use are as follows:

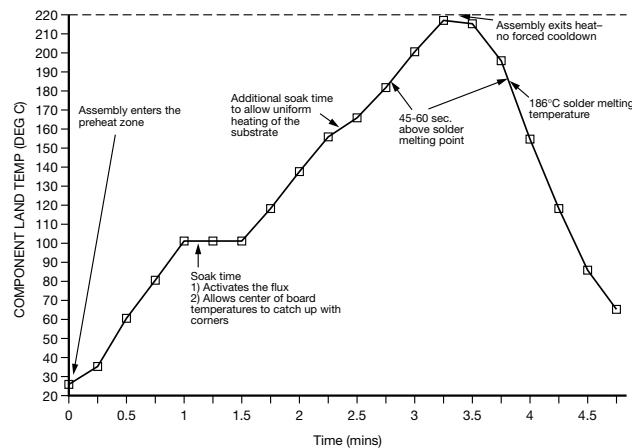
Temperature. 15°C to 35°C

Humidity ≤65%

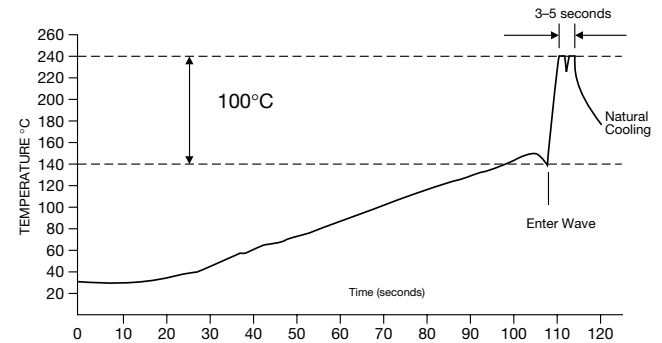
Air Pressure 860mbar to 1060mbar

RECOMMENDED SOLDERING PROFILE

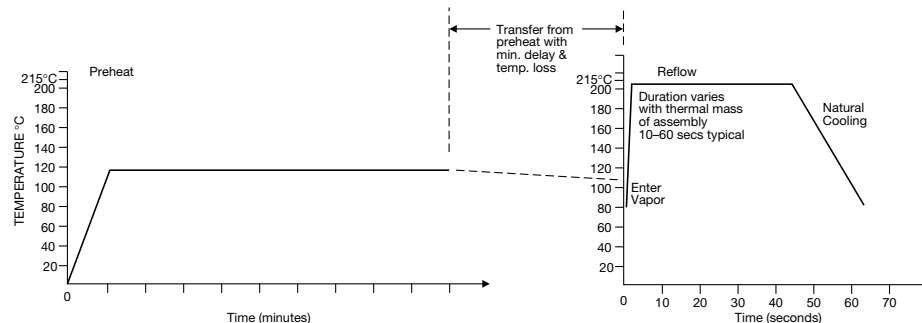
IR REFLOW



WAVE SOLDERING



VAPOR PHASE



Automatic Insertion Packaging

TAPE & REEL

All tape and reel specifications are in compliance with EIA 481A.
(equivalent to IEC 286 part 3).

- 8mm carrier
- Reeled quantities: Reels of 3,000 per 7" reel or 10,000 pieces per 13" reel
0402 = 5,000 pieces per 7" reel and 20,000 pieces per 13" reel

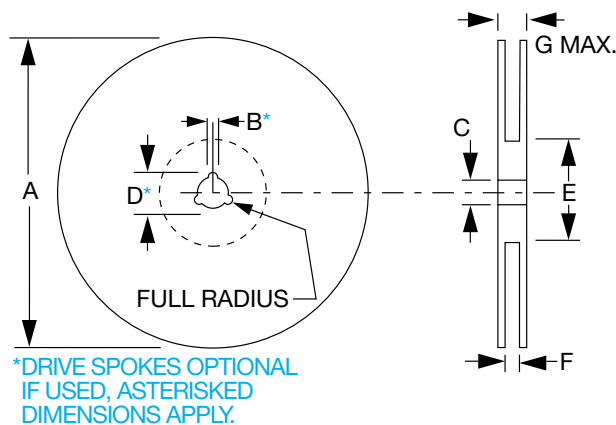
REEL

DIMENSIONS: millimeters (inches)

A ⁽¹⁾	B	C	D	E	F	G
180±1.0 (7.087±0.039)	1.5 min. (0.059 min.)	13±0.2 (0.512 ± 0.008)	20.2 min. (0.795 min.)	50 min. (1.969 min.)	9.6±1.5 (0.370 ± 0.050)	14.4 max. (0.567 max.)

Metric dimensions will govern.
Inch measurements rounded and for reference only.

(1) 330mm (13 inch) reels are available.

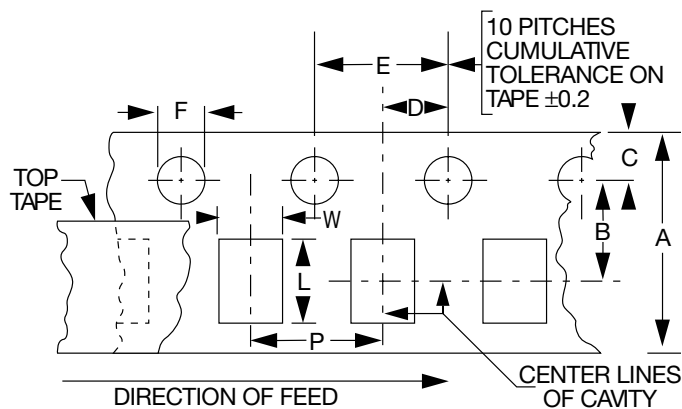


CARRIER

DIMENSIONS: millimeters (inches)

A	B	C	D	E	F
8.0 ± 0.3 (0.315 ± 0.012)	3.5 ± 0.05 (0.138 ± 0.002)	1.75±0.1 (0.069 ± 0.004)	2.0 ± 0.05 (0.079 ± 0.002)	4.0 ± 0.1 (0.157 ± 0.004)	1.5 ^{+0.1} _{-0.0} (0.059 ^{+0.004} _{-0.000})

NOTE: The nominal dimensions of the component compartment (W,L) are derived from the component size.



P = 4mm except 0402 where P = 2mm

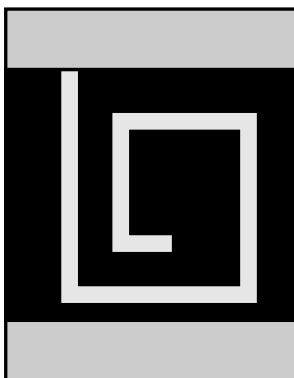
NOTE: AVX reserves the right to change the information published herein without notice.



Thin-Film Technology

Accu-L[®]

Thin-Film RF/Microwave Inductors



10 nH Inductor (Top View)

ACCU-L[®] TECHNOLOGY

The Accu-L[®] SMD Inductor is based on thin-film multilayer technology. This technology provides a level of control on the electrical and physical characteristics of the component which gives consistent characteristics within a lot and lot-to-lot.

The original design provides small size, excellent high-frequency performance and rugged construction for reliable automatic assembly.

The Accu-L[®] inductor is particularly suited for the telecommunications industry where there is a continuing trend towards miniaturization and increasing frequencies. The Accu-L[®] inductor meets both the performance and tolerance requirements of present cellular frequencies 450MHz and 900MHz and of future frequencies, such as 1700MHz, 1900MHz and 2400MHz.

FEATURES

- High Q
- RF Power Capability
- High SRF
- Low DC Resistance
- Tight Tolerance on Inductance
- Standard 0805 Chip Size
- Low Profile
- Rugged Construction
- Taped and Reeled

APPLICATIONS

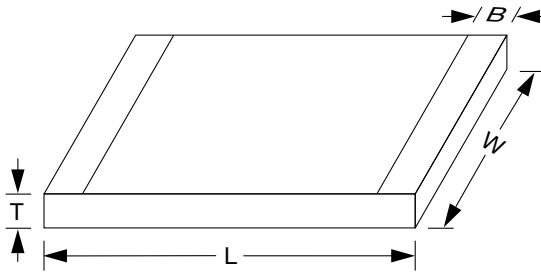
- Mobile Communications
- Satellite TV Receivers
- GPS
- Vehicle Locations Systems
- Filters
- Matching Networks

Accu-L[®] 0805

SMD High-Q RF Inductor



DIMENSIONS: millimeters (inches)



	0805
L	2.11±0.1 (0.083±0.004)
W	1.5±0.1 (0.059±0.004)
T	0.91±0.13 (0.036±0.005)
B	0.25±0.1 (0.010±0.004)

Operating/Storage Temp. Range: -55°C to +125°C

HOW TO ORDER

L	0805	4R7	D	E	W	TR
Product Inductor	Size 0805	Inductance Expressed in nH (2 significant digits + number of zeros) for values <10nH, letter R denotes decimal point. Example: 22nH = 220 4.7nH = 4R7	Tolerance for L < 10nH , C = ±0.2nH D = ±0.5nH for L ≥ 10nH , G = ±2% J = ±5%	Specification Code E = Accu-L [®] 0805 technology	Termination Code W = Nickel/ solder coated (Sn 63, Pb 37)	Packaging Code TR = Tape and Reel (3,000/reel)

ELECTRICAL SPECIFICATIONS TABLE

Inductance L (nH)	450 MHz Test Frequency		900 MHz Test Frequency		1700 MHz Test Frequency		2400 MHz Test Frequency		SRF min (MHz)	R _{DC} max (Ω)	I _{DC} max (mA)	
	Available Inductance Tolerance	Q Typical	L (nH)	Q Typical	L (nH)	Q Typical	L (nH)	Q Typical			ΔT = 15°C (1)	ΔT = 70°C (2)
1.2	±0.2nH, ±0.5nH	60	1.2	92	1.2	122	1.2	92	10000	0.05	1000	2000
1.5	±0.2nH, ±0.5nH	50	1.5	74	1.5	102	1.5	84	10000	0.05	1000	2000
1.8	±0.2nH, ±0.5nH	50	1.8	72	1.8	88	1.9	73	10000	0.06	1000	2000
2.2	±0.2nH, ±0.5nH	42	2.2	62	2.2	82	2.3	72	10000	0.07	1000	2000
2.7	±0.2nH, ±0.5nH	42	2.7	62	2.8	80	2.9	70	10000	0.08	1000	2000
3.3	±0.2nH, ±0.5nH	38	3.3	46	3.4	48	3.5	57	10000	0.11	750	1500
3.9	±0.2nH, ±0.5nH	27	3.9	36	4.0	38	4.1	42	10000	0.20	750	1500
4.7	±0.2nH, ±0.5nH	43	4.8	62	5.3	76	5.8	60	5500	0.10	750	1500
5.6	±0.5nH	50	5.7	68	6.3	73	7.6	62	4600	0.10	750	1500
6.8	±0.5nH	43	7.0	62	7.7	71	9.4	50	4500	0.11	750	1500
8.2	±0.5nH	43	8.5	56	10.0	55	15.2	32	3500	0.12	750	1500
10	±2%, ±5%	46	10.6	60	13.4	52	–	–	2500	0.13	750	1500
12	±2%, ±5%	40	12.9	50	17.3	40	–	–	2400	0.20	750	1500
15	±2%, ±5%	36	16.7	46	27	23	–	–	2200	0.20	750	1000
18	±2%, ±5%	30	21.9	27	–	–	–	–	1700	0.35	500	1000
22	±2%, ±5%	36	27.5	33	–	–	–	–	1400	0.40	500	1000

(1) I_{DC} measured for 15°C rise at 25°C ambient temperature
 (2) I_{DC} measured for 70°C rise at 25°C ambient temperature

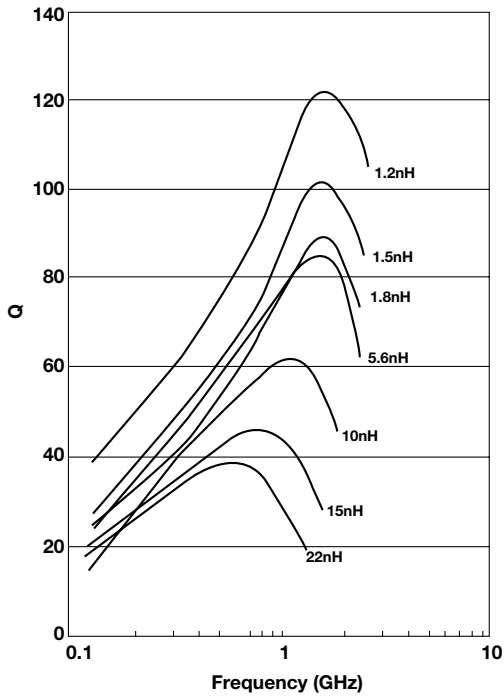
L, Q, SRF measured on HP 4291A, Boonton 34A and Wiltron 360
 Vector Analyzer, R_{DC} measured on Keithley 580 micro-ohmmeter.

Accu-L[®] 0805

SMD High-Q RF Inductor

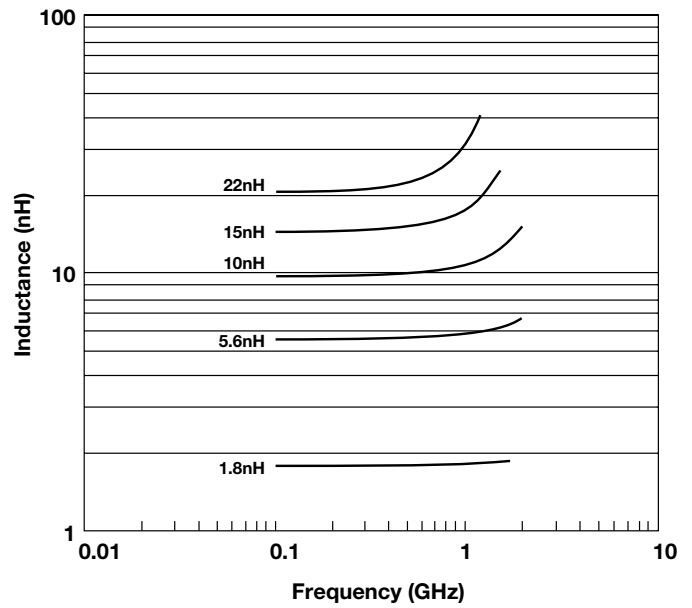


Typical Q vs. Frequency
0805



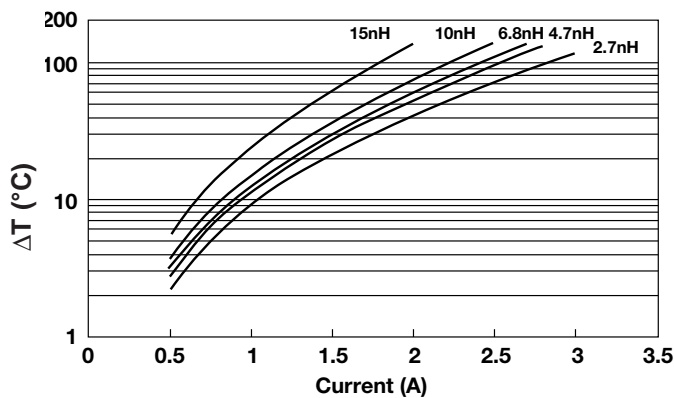
Measured on HP4291A and
Boonton 34A Coaxial Line

Typical Inductance vs. Frequency
0805



Measured on HP4291A and
Wiltron 360 Vector Analyzer

Maximum Temperature Rise
at 25°C ambient temperature (on FR-4)
0805



Temperature rise will typically be no higher than shown by the graph

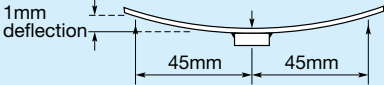
FINAL QUALITY INSPECTION

Finished parts are tested for electrical parameters and visual/mechanical characteristics.

Parts are 100% tested for inductance at 450MHz. Parts are 100% tested for R_{DC}. Each production lot is evaluated on a sample basis for:

- Q at test frequency
- Static Humidity Resistance: 85°C, 85% RH, 160 hours
- Endurance: 125°C, I_R, 4 hours

ENVIRONMENTAL CHARACTERISTICS

TEST	CONDITIONS	REQUIREMENT
Solderability	Components completely immersed in a solder bath at 235 ± 5°C for 2 secs.	Terminations to be well tinned. No visible damage.
Leach Resistance	Components completely immersed in a solder bath at 260 ± 5°C for 60 secs.	Dissolution of termination faces ≤ 15% of area. Dissolution of termination edges ≤ 25% of length.
Storage	12 months minimum with components stored in "as received" packaging.	Good solderability
Shear	Components mounted to a substrate. A force of 5N applied normal to the line joining the terminations and in a line parallel to the substrate.	No visible damage
Rapid Change of Temperature	Components mounted to a substrate. 5 cycles -55°C to +125°C.	No visible damage
Bend Strength	Tested as shown in diagram 	No visible damage
Temperature Coefficient of Inductance (TCL)	Component placed in environmental chamber -55°C to +125°C.	+0 to +125 ppm/°C (typical) $TCL = \frac{L_2 - L_1}{L_1 (T_2 - T_1)} \cdot 10^6$ $T_1 = 25^\circ C$

Application Notes

HANDLING

SMD chips should be handled with care to avoid damage or contamination from perspiration and skin oils. The use of plastic tipped tweezers or vacuum pick-ups is strongly recommended for individual components. Bulk handling should ensure that abrasion and mechanical shock are minimized. For automatic equipment, taped and reeled product is the ideal medium for direct presentation to the placement machine.

CIRCUIT BOARD TYPE

All flexible types of circuit boards may be used (e.g. FR-4, G-10) and also alumina.

For other circuit board materials, please consult factory.

COMPONENT PAD DESIGN

Component pads must be designed to achieve good joints and minimize component movement during soldering.

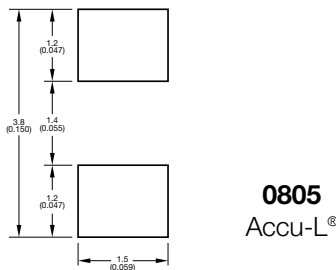
Pad designs are given below for both wave and reflow soldering.

The basis of these designs is:

- Pad width equal to component width. It is permissible to decrease this to as low as 85% of component width but it is not advisable to go below this.
- Pad overlap about 0.3mm.
- Pad extension about 0.3mm for reflow.
Pad extension about 0.8mm for wave soldering.

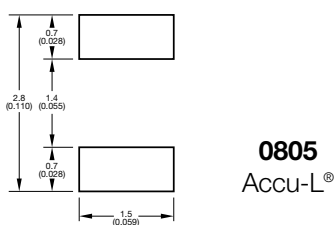
WAVE SOLDERING

DIMENSIONS: millimeters (inches)



REFLOW SOLDERING

DIMENSIONS: millimeters (inches)



PREHEAT & SOLDERING

The rate of preheat in production should not exceed 4°C/ second. It is recommended not to exceed 2°C/ second.

Temperature differential from preheat to soldering should not exceed 150°C.

For further specific application or process advice, please consult AVX.

HAND SOLDERING & REWORK

Hand soldering is permissible. Preheat of the PCB to 100°C is required. The most preferable technique is to use hot air soldering tools. Where a soldering iron is used, a temperature controlled model not exceeding 30 watts should be used and set to not more than 260°C. Maximum allowed time at temperature is 1 minute. When hand soldering, the base side (white side) must be soldered to the board.

COOLING

After soldering, the assembly should preferably be allowed to cool naturally. In the event of assisted cooling, similar conditions to those recommended for preheating should be used.

CLEANING RECOMMENDATIONS

Care should be taken to ensure that the devices are thoroughly cleaned of flux residues, especially the space beneath the device. Such residues may otherwise become conductive and effectively offer a lossy bypass to the device. Various recommended cleaning conditions (which must be optimized for the flux system being used) are as follows:

Cleaning liquids i-propanol, ethanol, acetylacetone, water, and other standard PCB cleaning liquids.

Ultrasonic conditions . . . power – 20w/liter max.
frequency – 20kHz to 45kHz.

Temperature 80°C maximum (if not otherwise limited by chosen solvent system).

Time 5 minutes max.

STORAGE CONDITIONS

Recommended storage conditions for Accu-L[®] prior to use are as follows:

Temperature 15°C to 35°C

Humidity ≤65%

Air Pressure 860mbar to 1060mbar

RECOMMENDED SOLDERING PROFILE

For recommended soldering profile see page 19



Thin-Film Technology

CP0805

Thin-Film RF/Microwave
Directional Couplers

Thin-Film Directional Couplers



CP0805 Type

GENERAL DESCRIPTION

ITF (Integrated Thin-Film) TECHNOLOGY

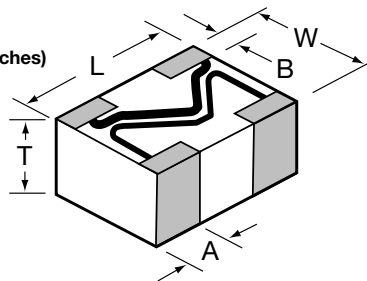
The ITF SMD Coupler is based on thin-film multilayer technology. The technology provides a miniature part with excellent high frequency performance and rugged construction for reliable automatic assembly.

The ITF Coupler is offered in a variety frequency bands compatible with various types of high frequency wireless systems.

TOP VIEW

DIMENSIONS: millimeters (inches)

0805	
L	2.03±0.1 (0.080±0.004)
W	1.55±0.1 (0.061±0.004)
T	0.98±0.1 (0.039±0.004)
A	0.56±0.25 (0.022±0.010)
B	0.35±0.15 (0.014±0.006)



FEATURES

- Small Size: 0805
- Frequency Range: 800MHz - 3GHz
- Characteristic Impedance: 50Ω
- Operating / Storage Temp.: -40°C ÷ +85°C
- Low Profile
- Rugged Construction
- Taped and Reeled

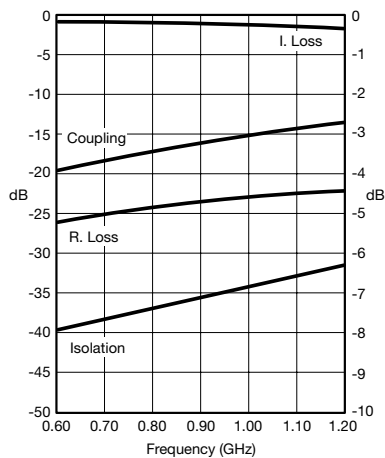
APPLICATIONS

- Mobile Communications
- Satellite TV Receivers
- GPS
- Vehicle Location Systems
- Wireless LAN's

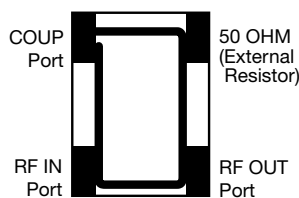
HOW TO ORDER

CP ↓ Style Directional Coupler	0805 ↓ Size 0805	A ↓ Layout Type (see layout types)	0902 ↓ Frequency MHz	A ↓ Sub Type (see layout sub-types)	W ↓ Termination Code W = Nickel/Solder (Sn/Pb)	TR ↓ Packaging Code TR = Tape and Reel
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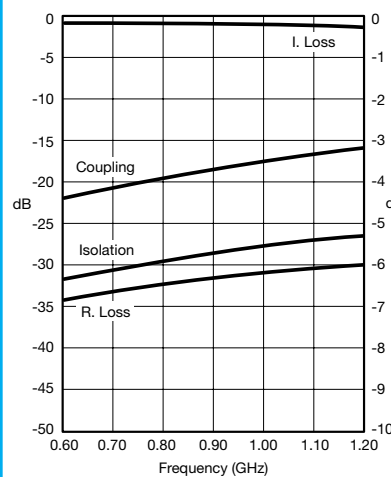
**Type: A
Sub-Type: A**



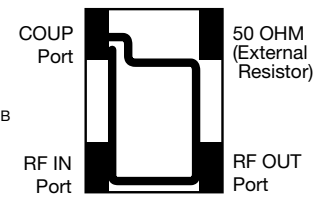
LAYOUT



**Type: A
Sub-Type: B**



LAYOUT



APPLICATION	P/N	FREQUENCY BAND [MHz]	COUPLING [dB]	I. LOSS max	VSWR max
GSM	CP0805A0902AW	890 ÷ 915	16±1	0.25dB	1.2
	CP0805A0947AW	935 ÷ 960	15.5±1		
AMPS	CP0805A0836AW	824 ÷ 849	16.5±1	0.25dB	1.2
	CP0805A0881AW	869 ÷ 894	16±1		

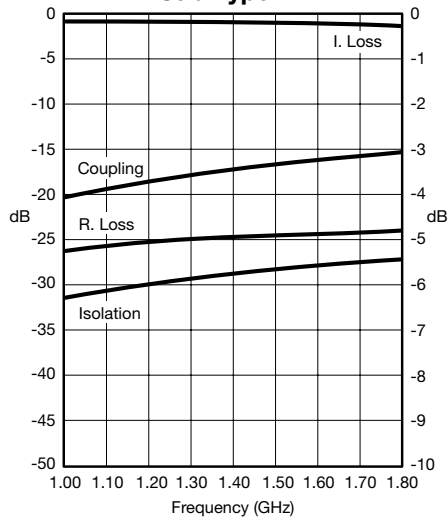
APPLICATION	P/N	FREQUENCY BAND [MHz]	COUPLING [dB]	I. LOSS max	VSWR max
GSM	CP0805A0902AW	890 ÷ 915	18±1	0.25dB	1.2
	CP0805A0947AW	935 ÷ 960	18±1		
AMPS	CP0805A0836AW	824 ÷ 849	19±1	0.25dB	1.2
	CP0805A0881AW	869 ÷ 894	18.5±1		

Thin-Film Directional Couplers

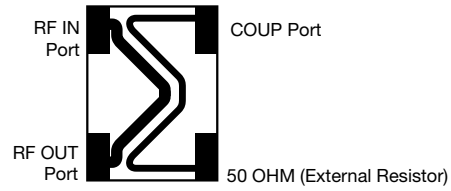


Layout Types

Type: B
Sub-Type: A

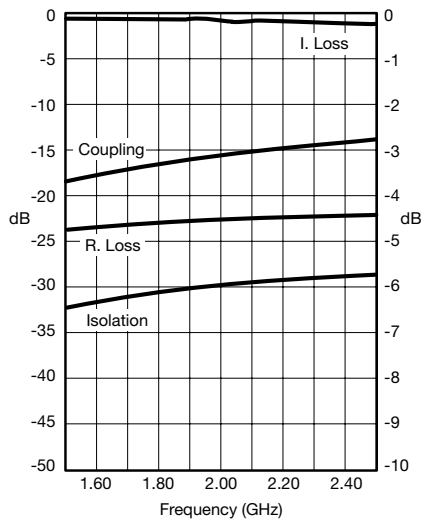


LAYOUT

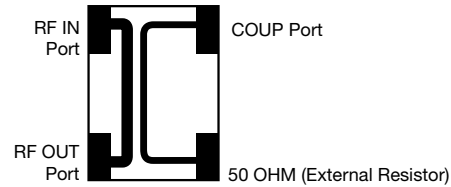


APPLICATION	P/N	FREQUENCY BAND [MHz]	COUPLING [dB]	I. LOSS max	VSWR max
PCN	CP0805B1747AW	1710 ÷ 1785	15.5±1	0.25dB	1.2
	CP0805B1842AW	1805 ÷ 1880	15±1		
PCS	CP0805B1890AW	1870 ÷ 1910	15±1	0.3dB	
	CP0805B1950AW	1930 ÷ 1970	14.5±1	0.8dB	
PHP	CP0805B1907AW	1895 ÷ 1920	15±1	0.3dB	
DECT	CP0805B1890AW	1880 ÷ 1900	15±1		
Wireless LAN	CP0805B2442AW	2400 ÷ 2484	13±1	0.4dB	

Type: B
Sub-Type: B

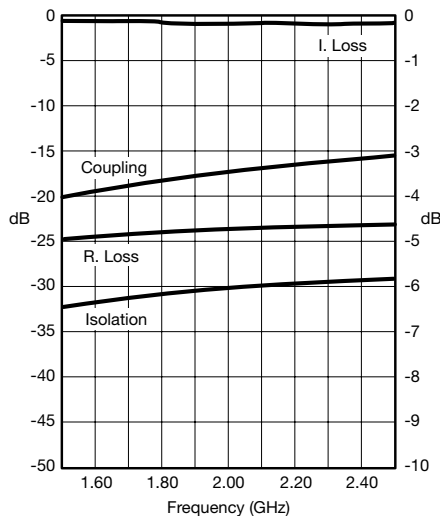


LAYOUT

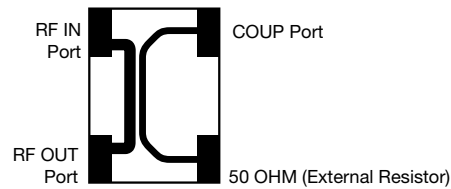


APPLICATION	P/N	FREQUENCY BAND [MHz]	COUPLING [dB]	I. LOSS max	VSWR max
PCN	CP0805B1747BW	1710 ÷ 1785	17±1	0.25dB	1.2
	CP0805B1842BW	1805 ÷ 1880	16.5±1		
PCS	CP0805B1890BW	1870 ÷ 1910	16±1	0.25dB	
	CP0805B1950BW	1930 ÷ 1970	16±1		
PHP	CP0805B1907BW	1895 ÷ 1920	16±1	0.25dB	
DECT	CP0805B1890BW	1880 ÷ 1900	16±1		
Wireless LAN	CP0805B2442BW	2400 ÷ 2484	14±1	0.25dB	

Type: B
Sub-Type: C



LAYOUT



APPLICATION	P/N	FREQUENCY BAND [MHz]	COUPLING [dB]	I. LOSS max	VSWR max
PCN	CP0805B1747CW	1710 ÷ 1785	18.5±1	0.25dB	1.2
	CP0805B1842CW	1805 ÷ 1880	18.5±1		
PCS	CP0805B1890CW	1870 ÷ 1910	18±1	0.25dB	
	CP0805B1950CW	1930 ÷ 1970	17.5±1		
PHP	CP0805B1907CW	1895 ÷ 1920	18±1	0.25dB	
DECT	CP0805B1890CW	1880 ÷ 1900	18±1		
Wireless LAN	CP0805B2442CW	2400 ÷ 2484	16±1	0.4dB	



Thin-Film Directional Couplers



Test Jig

CALIBRATION

Use Full 2-port calibration. Open, Short & Thru fixtures are in the jig. For Load calibration, an SMA 50Ω Termination may be used, or the LOAD port in the jig, with a 50Ω chip resistor soldered to ground.

CONNECTORS

P/N: 142-0701-881 (Johnson Components)

SUBSTRATE

The jig is a multilayer FR4 substrate. Thickness between printed lines to ground layer is 0.2mm.

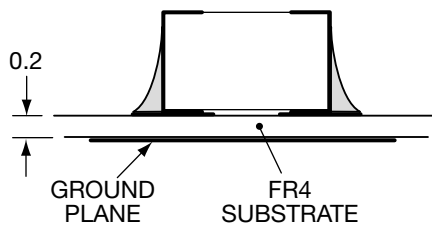
QUALITY INSPECTION

Finished parts are 100% tested for electrical parameters and visual characteristics. Each production lot is evaluated on a sample basis for:

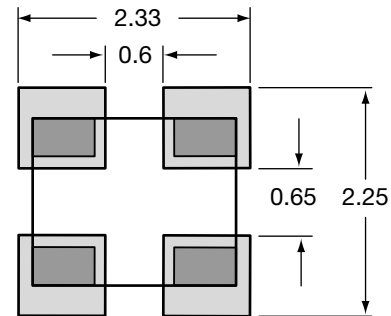
- Static Humidity: 85°C, 85% RH, 160 hours
- Endurance: 125°C, I_R, 4 hours

RECOMMENDED PAD

DIMENSIONS: millimeters (inches)



Side View



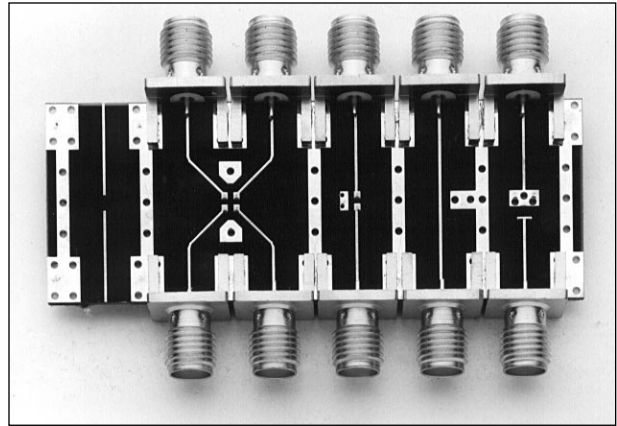
Top View

Substrate Material: FR4

Substrate Thickness: 0.2mm

Note: Slight changes in electrical parameters should be expected if a different substrate is used.

JIG SHAPE



TERMINATION

Nickel/Solder coating (Sn, Pb) compatible with automatic soldering technologies: reflow, wave soldering, vapor phase and manual.



Thin-Film Technology Low Pass Filter

Integrated Thin-Film SMD Filter

Thin-Film Low Pass Filter



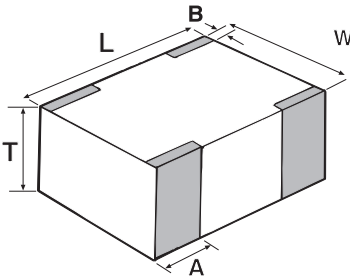
LP0805 Type Harmonic

GENERAL DESCRIPTION

The ITF (Integrated Thin-Film) SMD Filter is based on thin-film multilayer technology. The technology provides a miniature part with excellent high frequency performance and rugged construction for reliable automatic assembly.

The ITF Filter is offered in a variety frequency bands compatible with various types of high frequency wireless systems.

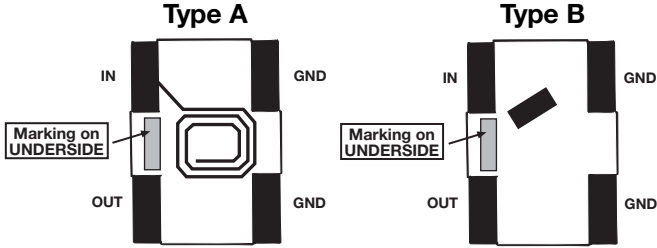
DIMENSIONS: millimeters (inches)



L	2.03±0.1 (0.080±0.004)
W	1.55±0.1 (0.061±0.004)
T	1.02±0.1 (0.040±0.004)
A	0.56±0.25 (0.022±0.010)
B	0.35±0.15 (0.014±0.006)



TERMINALS AND LAYOUT (Top View)



APPLICATIONS

- Mobile Communications
- Satellite TV Receivers
- GPS
- Vehicle Location Systems
- Wireless LAN's

FEATURES

- Small Size: 0805
- Frequency Range: 800MHz - 3GHz
- Characteristic Impedance: 50Ω
- Operating / Storage Temp.: -40°C ÷ +85°C
- Low Profile
- Rugged Construction
- Taped and Reeled

FINAL QUALITY INSPECTION

Finished parts are 100% tested for electrical parameters and visual/mechanical characteristics. Each production lot is evaluated on a sample basis for:

- Static Humidity: 85°C, 85% RH, 160 hours
- Endurance: 125°C, I_R 4 hours

TERMINATION

Nickel/Solder coating (Sn, Pb) compatible with automatic soldering technologies: reflow, wave soldering, vapor phase and manual.

HOW TO ORDER

LP
|
Style
Low Pass

0805
|
Size
0805

A
|
Layout Type

0902
|
Frequency
MHz

AW
|
Termination
Nickel/Solder (Sn/Pb)



Thin-Film Low Pass Filter



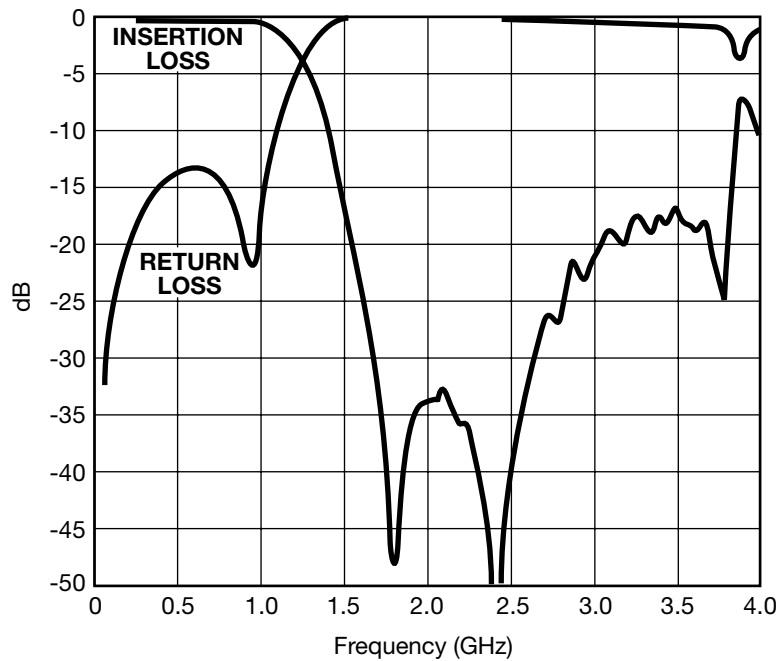
LP0805 Type Harmonic

ELECTRICAL CHARACTERISTICS

Application	Part Number	Frequency Band (MHz)	I Loss max	VSWR max	Attenuation (dB) Typical	Layout Type
GSM	LP0805A0902AW	890 ~ 915	0.4dB	1.7	30 @ 1X _{Fo} 20 @ 3x _{Fo}	A
	LP0805A0947AW	935 ~ 960				A
AMPS	LP0805A0836AW	824 ~ 849				A
	LP0805A0881AW	869 ~ 894				A
PCS	LP0805A1890AW	1850 ~ 1910				B
WLAN	LP0805A2442AW	2400 ~ 2483				B

Typical Electrical Performance

GSM Harmonic Low Pass Filter

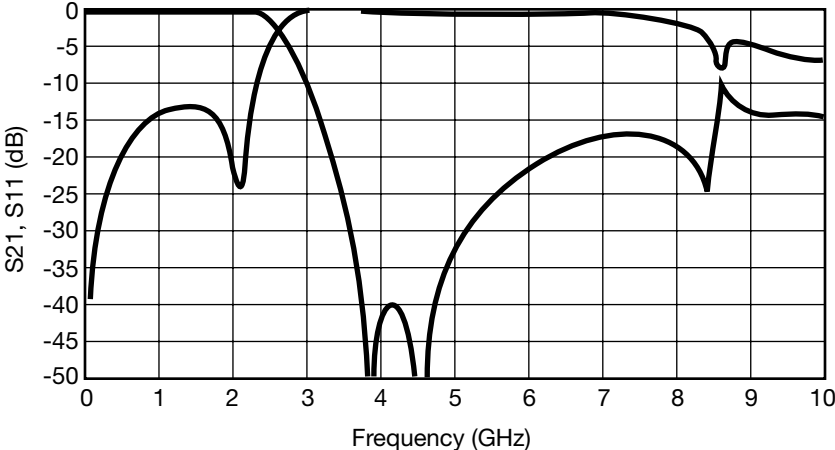


Thin-Film Low Pass Filter

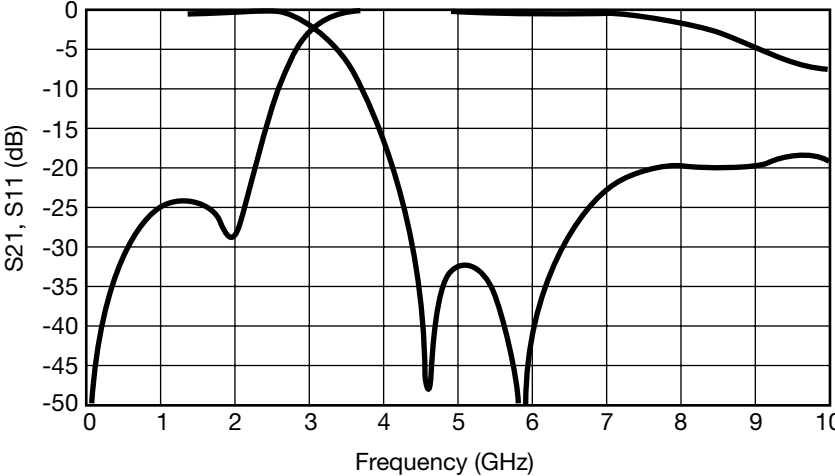
LP0805 Type Harmonic



1.9GHz Low Pass Filter



2.4GHz Low Pass Filter





Thin-Film Products Designer Kits

Accu-F/Accu-P/Accu-L Kits

Designer Kits

Accu-F®
Designer Kit Type 100
Order Number: Accu-F®0805KIT01

Volts	Capacitors Value pF	Tolerance
100	0.5	B
	0.6	B
	0.7	B
	0.8	B
	0.9	B
	1.0	B
	1.2	B
	1.5	B
	1.8	B
	2.0	B
	2.2	B
	2.4	B
	2.7	B
	3.0	B
	3.3	B
	3.9	B
	4.7	B
	5.6	B
6.8	B	
8.2	B	
10.0	G	
12.0	G	
15.0	G	
50	18.0	G
	22.0	G
	27.0	G
	33.0	G
	39.0	G
	47.0	G
	56.0	G

300 Capacitors, 10 each of 30 values
Tolerance B = ± 0.1pF / G = ± 2%

Accu-F®
Designer Kit Type 400
Order Number: Accu-F®0603KIT01

Volts	Capacitors Value pF	Tolerance
100	0.1	B
	0.2	B
	0.3	B
	0.4	B
	0.5	B
	0.6	B
	0.7	B
	0.8	B
	0.9	B
	1.0	B
	1.1	B
	1.2	B
	1.5	B
	1.8	B
	2.0	B
	2.2	B
	2.4	B
	2.7	B
3.0	B	
3.3	B	
3.9	B	
50	4.7	B
	5.6	C
	6.8	C
	8.2	C
	10.0	G
	12.0	G
	15.0	G
	18.0	G
	22.0	G

300 Capacitors, 10 each of 30 values
Tolerance B = ± 0.1pF G = ± 2%
C = ± 0.25pF

Accu-P®
Designer Kit Type 800
Order Number: Accu-P®0805KIT02

Volts	Capacitors Value pF	Tolerance
100	0.1	A
	0.2	A
	0.3	A
	0.4	A
	0.5	B
	0.7	B
	0.8	B
	0.9	B
	1.0	B
	1.2	B
	1.5	B
	1.8	B
	2.0	B
	2.2	B
	2.7	B
	3.3	B
	3.9	B
	4.7	B
5.6	B	
6.8	B	
8.2	B	
50	10.0	G
	12.0	G
	15.0	G
	18.0	G
	22.0	G
	27.0	G
25	33.0	J
	39.0	J
	47.0	J

300 Capacitors, 10 each of 30 values
Tolerance A = ± 0.05pF G = ± 2%
B = ± 0.1pF J = ± 5%

Accu-P®
Designer Kit Type 900
Order Number: Accu-P®0603KIT01

Volts	Capacitors Value pF	Tolerance
50	0.1	A
	0.2	A
	0.3	A
	0.4	B
	0.5	B
	0.6	B
	0.7	B
	0.8	B
	0.9	B
	1.0	B
	1.1	B
	1.2	B
	1.5	B
	1.8	B
	2.0	B
	2.2	B
	2.4	B
	2.7	B
3.0	B	
3.3	B	
3.9	B	
4.7	B	
5.6	B	
6.8	B	
8.2	B	
10.0	G	
12.0	G	
15.0	G	
18.0	G	
22.0	G	

600 Capacitors, 20 each of 30 values
Tolerance A = 0.05pF B = ± 0.1pF
G = ± 2%

Accu-P®
Designer Kit Type 700
Order Number: Accu-P®1210KIT02

Volts	Capacitors Value pF	Tolerance
100	1.0	B
	1.5	B
	1.8	B
	2.2	B
	2.7	B
	3.3	B
	4.7	B
	5.6	B
	6.8	B
	10.0	G
	12.0	G
	18.0	G
	22.0	G
	27.0	G
	33.0	G

150 Capacitors, 10 each of 15 values
Tolerance B = ± 0.1pF / G = ± 2%

Accu-L®
Designer Kit Type 1100
Order Number: Accu-L®0805KIT02

Inductance Value (nH)	Tolerance
1.8	C
2.2	C
2.7	C
3.3	C
3.9	C
4.7	C
5.6	C
6.8	D
8.2	D
10.0	J
12.0	J
15.0	J
18.0	J
22.0	J

280 Inductors, 20 each of 14 values
Tolerance C = ± 0.2nH D = ± 0.5nH
J = ± 5%

Accu-P®
Designer Kit Type 1300
Order Number: Accu-P®0402KIT01

Volts	Capacitors Value pF	Tolerance
25	0.1	A
	0.2	A
	0.3	A
	0.4	B
	0.5	B
	0.6	B
	0.7	B
	0.8	B
	0.9	B
	1.0	B
	1.1	B
	1.2	B
	1.3	B
	1.5	B
	1.8	B
	2.0	B
	2.2	B
	2.4	B
	2.7	B
	3.0	B
	3.3	B
	3.6	B
	3.9	B
	4.7	B
5.6	B	
6.8	B	
7.5	B	
16	8.2	B
	10.0	G
	12.0	G
10	12.0	G

600 Capacitors, 20 each of 30 values
Tolerance A = 0.05pF B = ± 0.1pF
G = ± 2%



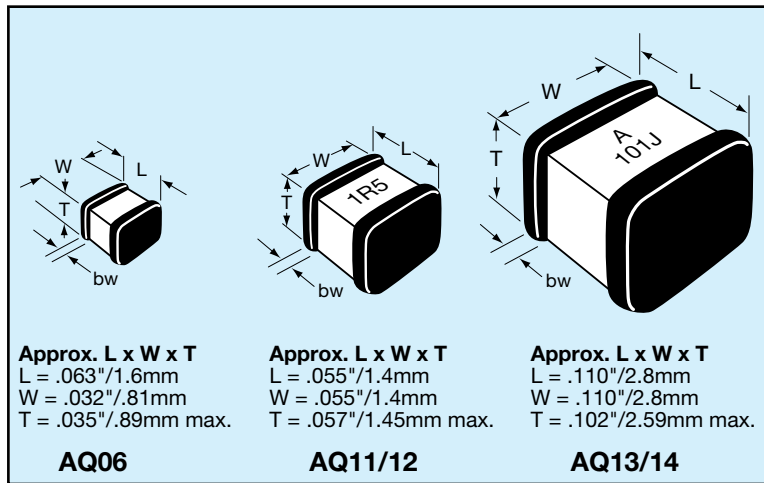
RF/Microwave MLC's

AQ Series
CDR Series
Porcelain and Ceramic
RF/Microwave
Multilayer Capacitors

Microwave MLC's



AQ Series



These porcelain and ceramic dielectric multilayer capacitor (MLC) chips are best suited for RF/Microwave applications typically ranging from 10 MHz to 4.2 GHz. Characteristic is a fine grained, high density, high purity dielectric material impervious to moisture with heavy internal palladium electrodes.

These characteristics lend well to applications requiring:

- 1) high current carrying capabilities;
- 2) high quality factors;
- 3) very low equivalent series resistance;
- 4) very high series resonance;
- 5) excellent stability under stresses of changing voltage, frequency, time and temperature.

MECHANICAL DIMENSIONS: inches (millimeters)

Case	Length (L)	Width (W)	Thickness (T)	Band Width (bw)
AQ06	.063±.006 (1.60±.152)	.032±.006 (.813±.152)	.035 Max. (.889)	.014±.006 (.357 +.152)
AQ11	.055±.015 (1.40±.381)	.055±.015 (1.40±.381)	.020/.057 (.508/1.45)	.010 + .010 -.005 (.254 +.254 -.127)
AQ12	.055 + .015 - .010 (1.40+ .381 - .256)	.055±.015 (1.40±.381)	.020/.057 (.508/1.45)	.010 + .010 -.005 (.254 +.254 -.127)
AQ13	.110±.020 (2.79±.508)	.110±.020 (2.79±.508)	.030/.102 (1.48/2.59)	.015±.010 (.381±.254)
AQ14	.110 + .020 - .010 (2.79 +.889 -.508)	.110±.010 (2.79±.508)	.030±.102 (1.48±2.59)	.015±.010 (.381±.254)

*For Tape and Reel packaging details see page 48

HOW TO ORDER

<p>AQ</p> <p>AVX Style AQ06, AQ11, AQ12, AQ13, AQ14</p>	<p>11</p> <p>Case Size (See Chart)</p>	<p>E</p> <p>Voltage Code 5 = 50V 1 = 100V E = 150V 2 = 200V 9 = 300V 7 = 500V</p>	<p>M</p> <p>Temperature Coefficient Code M = +90±20ppm/°C (AQ06/11/12/13/14) A = 0±30ppm/°C (AQ11/12/13/14) C = 15% ("J" Termination only) (AQ12/14)</p>	<p>100</p> <p>Capacitance EIA Capacitance Code in pF. First two digits = significant figures or "R" for decimal place. Third digit = number of zeros or after "R" significant figures.</p>	<p>J</p> <p>Capacitance Tolerance Code B = ±.1 pF C = ±.25 pF D = ±.5 pF F = ±1% G = ±2% J = ±5% K = ±10% M = ±20% N = ±30%</p>	<p>A</p> <p>Failure Rate Code A = Not Applicable</p>	<p>1</p> <p>Termination Style Code 1 = Pd/Ag (AQ11/13 only) 7 = Ag/Ni/Au (AQ11/13 only) J = Nickel Barrier Sn/Pb (60/40) - (AQ06/12/14 only)</p>	<p>W</p> <p>Packaging* Code R = 13" Reel M = 7" Reel W = Waffle Pack</p>	<p>E</p> <p>Special Code E = Standard Marking A = No Marking (AQ06 only)</p>
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ELECTRICAL SPECIFICATIONS

AQ06, AQ11, AQ12, AQ13, AQ14		
	M & A	C
Temperature Coefficient	(M) +90 ±20PPM/°C and (A) 0 ±30PPM/°C	±15%
Capacitance Range	0.1 pF to 5100 pF	0.001µF to 0.1µF
Capacitance Tolerance	±0.1 pF to ±20%	±10%, ±20%, ±30%
Operating Temperature	-55°C + 125°C	-55°C to +125°C
Quality Factor or Dissipation Factor	Per MIL-C-55681/4	2.5% @ 1kHz
Insulation Resistance	Per MIL-C-55681 10 ⁶ megohm to 470 pF @ +25°C 10 ⁵ megohm to 470 pF @ +125°C 10 ⁵ megohm above 470 pF @ +25°C 10 ⁴ megohm above 470 pF @ +125°C	10 ⁴ megohm min @ 25°C & R VDC 10 ³ megohm min @ 25°C & R VDC
Aging	None	<3% per decade hour
Piezoelectric Effects	None	None
Dielectric Withstanding Voltage	2.5 x rated voltage (for 500V rated 1.5 x rated voltage)	2.5 x rated voltage (for 500V rated 1.5 x rated voltage)

ENVIRONMENTAL CHARACTERISTICS

Will meet or exceed performance characteristics as outlined in MIL-C-55681/4.

REQUIREMENT	MIL-STD-202 METHOD
Life	108, Condition F
Shock	213, Condition J
Vibration	204, Condition B
Immersion	104, Condition B
Salt Spray	101, Condition B
Solderability	208
Thermal Shock	107, Condition B
Terminal Strength	211
Temperature Cycling	102, Condition C
Moisture Resistance	106
Barometric Pressure	105, Condition B
Resistance to Soldering Heat	210, Condition C

QUALITY FACTOR vs. FREQUENCY (Typical)

Capacitance	@ 30 MHz	@ 150 MHz	@ 500 MHz	@ 1000 MHz
1 pF	30000	4000	800	350
10 pF	9000	2000	400	150
30 pF	5000	800	200	60
100 pF	2800	400	70	25
200 pF	1500	250	40	12

CAPACITANCE AND SIZE vs. SERIES SELF RESONANT FREQUENCY (Typical)

DIMENSIONS: inches (millimeters)

Case	Size (Nominal)	1 pF	10 pF	50 pF	100 pF
AQ06	.055 x .055 x .050 (1.40 x 1.40 x 1.30)	9.6 GHz	3.2 GHz	1.5 GHz	1.0 GHz
AQ11/12	.055 x .055 x .050 (1.40 x 1.40 x 1.30)	9.6 GHz	3.2 GHz	1.5 GHz	1.0 GHz
AQ13/14	.110 x .110 x .100 (2.79 x 2.79 x 2.54)	6.4 GHz	2.2 GHz	1.0 GHz	0.7 GHz

Microwave MLC's



AQ Series Available Capacitance/Size/WVDC/T.C.

**TABLE I: TC: M (+90±20PPM/°C)
CASE SIZE 06, 11, 12, 13 & 14**

DIMENSIONS: inches (millimeters)

Case	Length	Width	Thickness	Band Width	Avail. Term.
06	.063±.006 (1.60±.152)	.032±.006 (.813±.152)	.035 Max. (.889)	.014±.006 (.357 ±.152)	J
11	.055±.015 (1.40±.381)	.055±.015 (1.40±.381)	.020/.057 (.508/1.45)	.010 +.010 -.005 (.254 +.254 -.127)	1 & 7
12	.055±.025 (1.40±.635)	.055±.015 (1.40±.381)	.020/.057 (.508/1.45)	.010 +.010 -.005 (.254 +.254 -.127)	J
13	.110±.020 (2.79±.508)	.110±.020 (2.79±.508)	.030/.102 (.762/2.59)	.015±.010 (.381±.254)	1 & 7
14	.110 +0.035 -0.020 (2.79 +.889 -.508)	.110±.020 (2.79±.508)	.030/.102 (.762/2.59)	.015±.010 (.381±.254)	J

Case: AQ06			Case: AQ11, AQ12			Case: AQ13, AQ14					
Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC
0.1	B	150	0.1	B	150	0.1	B	500	100	F, G, J, K, M	500
0.2	B	150	0.2	B	150	0.2	B	500	110	F, G, J, K, M	300
0.3	B,C	150	0.3	B,C	150	0.3	B,C	500	120	F, G, J, K, M	300
0.4	B,C	150	0.4	B,C	150	0.4	B,C	500	130	F, G, J, K, M	300
0.5	B, C, D	150	0.5	B, C, D	150	0.5	B, C, D	500	150	F, G, J, K, M	300
0.6	B, C, D	150	0.6	B, C, D	150	0.6	B, C, D	500	160	F, G, J, K, M	300
0.7	B, C, D	150	0.7	B, C, D	150	0.7	B, C, D	500	180	F, G, J, K, M	300
0.8	B, C, D	150	0.8	B, C, D	150	0.8	B, C, D	500	200	F, G, J, K, M	300
0.9	B, C, D	150	0.9	B, C, D	150	0.9	B, C, D	500	220	F, G, J, K, M	200
1.0	B, C, D	150	1.0	B, C, D	150	1.0	B, C, D	500	240	F, G, J, K, M	200
1.1	B, C, D	150	1.1	B, C, D	150	1.1	B, C, D	500	270	F, G, J, K, M	200
1.2	B, C, D	150	1.2	B, C, D	150	1.2	B, C, D	500	300	F, G, J, K, M	200
1.3	B, C, D	150	1.3	B, C, D	150	1.3	B, C, D	500	330	F, G, J, K, M	200
1.4	B, C, D	150	1.4	B, C, D	150	1.4	B, C, D	500	360	F, G, J, K, M	200
1.5	B, C, D	150	1.5	B, C, D	150	1.5	B, C, D	500	390	F, G, J, K, M	200
1.6	B, C, D	150	1.6	B, C, D	150	1.6	B, C, D	500	430	F, G, J, K, M	200
1.7	B, C, D	150	1.7	B, C, D	150	1.7	B, C, D	500	470	F, G, J, K, M	200
1.8	B, C, D	150	1.8	B, C, D	150	1.8	B, C, D	500	510	F, G, J, K, M	150
1.9	B, C, D	150	1.9	B, C, D	150	1.9	B, C, D	500	560	F, G, J, K, M	150
2.0	B, C, D	150	2.0	B, C, D	150	2.0	B, C, D	500	620	F, G, J, K, M	150
2.2	B, C, D	150	2.2	B, C, D	150	2.2	B, C, D	500	680	F, G, J, K, M	150
2.4	B, C, D	150	2.4	B, C, D	150	2.4	B, C, D	500	750	F, G, J, K, M	150
2.7	B, C, D	150	2.7	B, C, D	150	2.7	B, C, D	500	820	F, G, J, K, M	150
3.0	B, C, D	150	3.0	B, C, D	150	3.0	B, C, D	500	910	F, G, J, K, M	150
3.3	B, C, D	150	3.3	B, C, D	150	3.3	B, C, D	500	1000	F, G, J, K, M	150
3.6	B, C, D	150	3.6	B, C, D	150	3.6	B, C, D	500			
3.9	B, C, D	150	3.9	B, C, D	150	3.9	B, C, D	500			
4.3	B, C, D	150	4.3	B, C, D	150	4.3	B, C, D	500			
4.7	B, C, D	150	4.7	B, C, D	150	4.7	B, C, D	500			
5.1	B, C, D	150	5.1	B, C, D	150	5.1	B, C, D	500			
5.6	B, C, D	150	5.6	B, C, D	150	5.6	B, C, D	500			
6.2	B, C, D	150	6.2	B, C, D	150	6.2	B, C, D	500			
6.8	B, C, J, K, M	150	6.8	B, C, J, K, M	150	6.8	B, C, J, K, M	500			
7.5	B, C, J, K, M	150	7.5	B, C, J, K, M	150	7.5	B, C, J, K, M	500			
8.2	B, C, J, K, M	150	8.2	B, C, J, K, M	150	8.2	B, C, J, K, M	500			
9.1	B, C, J, K, M	150	9.1	B, C, J, K, M	150	9.1	B, C, J, K, M	500			
10	F, G, J, K, M	150	10	F, G, J, K, M	150	10	F, G, J, K, M	500			
11	F, G, J, K, M	150	11	F, G, J, K, M	150	11	F, G, J, K, M	500			
12	F, G, J, K, M	150	12	F, G, J, K, M	150	12	F, G, J, K, M	500			
13	F, G, J, K, M	150	13	F, G, J, K, M	150	13	F, G, J, K, M	500			
15	F, G, J, K, M	150	15	F, G, J, K, M	150	15	F, G, J, K, M	500			
16	F, G, J, K, M	150	16	F, G, J, K, M	150	16	F, G, J, K, M	500			
18	F, G, J, K, M	150	18	F, G, J, K, M	150	18	F, G, J, K, M	500			
20	F, G, J, K, M	150	20	F, G, J, K, M	150	20	F, G, J, K, M	500			
22	F, G, J, K, M	150	22	F, G, J, K, M	150	22	F, G, J, K, M	500			
24	F, G, J, K, M	150	24	F, G, J, K, M	150	24	F, G, J, K, M	500			
27	F, G, J, K, M	150	27	F, G, J, K, M	150	27	F, G, J, K, M	500			
30	F, G, J, K, M	150	30	F, G, J, K, M	150	30	F, G, J, K, M	500			
33	F, G, J, K, M	150	33	F, G, J, K, M	150	33	F, G, J, K, M	500			
36	F, G, J, K, M	150	36	F, G, J, K, M	150	36	F, G, J, K, M	500			
39	F, G, J, K, M	150	39	F, G, J, K, M	150	39	F, G, J, K, M	500			
43	F, G, J, K, M	150	43	F, G, J, K, M	150	43	F, G, J, K, M	500			
47	F, G, J, K, M	150	47	F, G, J, K, M	150	47	F, G, J, K, M	500			
51	F, G, J, K, M	150	51	F, G, J, K, M	150	51	F, G, J, K, M	500			
56	F, G, J, K, M	150	56	F, G, J, K, M	150	56	F, G, J, K, M	500			
62	F, G, J, K, M	150	62	F, G, J, K, M	150	62	F, G, J, K, M	500			
68	F, G, J, K, M	50	68	F, G, J, K, M	150	68	F, G, J, K, M	500			
75	F, G, J, K, M	50	75	F, G, J, K, M	150	75	F, G, J, K, M	500			
82	F, G, J, K, M	50	82	F, G, J, K, M	150	82	F, G, J, K, M	500			
91	F, G, J, K, M	50	91	F, G, J, K, M	150	91	F, G, J, K, M	500			
100	F, G, J, K, M	50	100	F, G, J, K, M	150						
120	F, G, J, K, M	50									



Microwave MLC's



AQ Series Available Capacitance/Size/WVDC/T.C.

**TABLE II: TC: A (0±30PPM/°C)
CASE SIZE 11, 12, 13 & 14**

DIMENSIONS: inches (millimeters)

Case	Length	Width	Thickness	Band Width	Avail. Term.
11	.055±.015 (1.40±.381)	.055±.015 (1.40±.381)	.020/.057 (.508/1.45)	.010 +.010 -.005 (.254 +.254 -.127)	1 & 7
12	.055±.025 (1.40±.635)	.055±.015 (1.40±.381)	.020/.057 (.508/1.45)	.010 +.010 -.005 (.254 +.254 -.127)	J
13	.110±.020 (2.79±.508)	.110±.020 (2.79±.508)	.030/.102 (.762/2.59)	.015±.010 (.381±.254)	1 & 7
14	.110 +0.035 -0.020 (2.79 +.889 -.508)	.110±.020 (2.79±.508)	.030/.102 (.762/2.59)	.015±.010 (.381±.254)	J

Case: AQ11, AQ12						Case: AQ13, AQ14					
Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC
0.1	B	150	24	F, G, J, K, M	150	0.1	B	500	51	F, G, J, K, M	500
0.2	B	150	27	F, G, J, K, M	150	0.2	B	500	56	F, G, J, K, M	500
0.3	B,C	150	30	F, G, J, K, M	150	0.3	B,C	500	62	F, G, J, K, M	500
0.4	B,C	150	33	F, G, J, K, M	150	0.4	B,C	500	68	F, G, J, K, M	500
0.5	B, C, D	150	36	F, G, J, K, M	150	0.5	B, C, D	500	75	F, G, J, K, M	500
0.6	B, C, D	150	39	F, G, J, K, M	150	0.6	B, C, D	500	82	F, G, J, K, M	500
0.7	B, C, D	150	43	F, G, J, K, M	150	0.7	B, C, D	500	91	F, G, J, K, M	500
0.8	B, C, D	150	47	F, G, J, K, M	150	0.8	B, C, D	500	100	F, G, J, K, M	500
0.9	B, C, D	150	51	F, G, J, K, M	150	0.9	B, C, D	500	110	F, G, J, K, M	300
1.0	B, C, D	150	56	F, G, J, K, M	150	1.0	B, C, D	500	120	F, G, J, K, M	300
1.1	B, C, D	150	62	F, G, J, K, M	150	1.1	B, C, D	500	130	F, G, J, K, M	300
1.2	B, C, D	150	68	F, G, J, K, M	150	1.2	B, C, D	500	150	F, G, J, K, M	300
1.3	B, C, D	150	75	F, G, J, K, M	150	1.3	B, C, D	500	160	F, G, J, K, M	300
1.4	B, C, D	150	82	F, G, J, K, M	150	1.4	B, C, D	500	180	F, G, J, K, M	300
1.5	B, C, D	150	91	F, G, J, K, M	150	1.5	B, C, D	500	200	F, G, J, K, M	300
1.6	B, C, D	150	100	F, G, J, K, M	150	1.6	B, C, D	500	220	F, G, J, K, M	200
1.7	B, C, D	150	110	F, G, J, K, M	50	1.7	B, C, D	500	240	F, G, J, K, M	200
1.8	B, C, D	150	120	F, G, J, K, M	50	1.8	B, C, D	500	270	F, G, J, K, M	200
1.9	B, C, D	150	130	F, G, J, K, M	50	1.9	B, C, D	500	300	F, G, J, K, M	200
2.0	B, C, D	150	150	F, G, J, K, M	50	2.0	B, C, D	500	330	F, G, J, K, M	200
2.2	B, C, D	150	160	F, G, J, K, M	50	2.2	B, C, D	500	360	F, G, J, K, M	200
2.4	B, C, D	150	180	F, G, J, K, M	50	2.4	B, C, D	500	390	F, G, J, K, M	200
2.7	B, C, D	150	200	F, G, J, K, M	50	2.7	B, C, D	500	430	F, G, J, K, M	200
3.0	B, C, D	150	220	F, G, J, K, M	50	3.0	B, C, D	500	470	F, G, J, K, M	200
3.3	B, C, D	150	240	F, G, J, K, M	50	3.3	B, C, D	500	510	F, G, J, K, M	150
3.6	B, C, D	150	270	F, G, J, K, M	50	3.6	B, C, D	500	560	F, G, J, K, M	150
3.9	B, C, D	150	300	F, G, J, K, M	50	3.9	B, C, D	500	620	F, G, J, K, M	150
4.3	B, C, D	150	330	F, G, J, K, M	50	4.3	B, C, D	500	680	F, G, J, K, M	150
4.7	B, C, D	150	360	F, G, J, K, M	50	4.7	B, C, D	500	750	F, G, J, K, M	150
5.1	B, C, D	150	390	F, G, J, K, M	50	5.1	B, C, D	500	820	F, G, J, K, M	150
5.6	B, C, D	150	430	F, G, J, K, M	50	5.6	B, C, D	500	910	F, G, J, K, M	150
6.2	B, C, D	150	470	F, G, J, K, M	50	6.2	B, C, D	500	1000	F, G, J, K, M	150
6.8	B, C, J, K, M	150	510	F, G, J, K, M	50	6.8	B, C, J, K, M	500	1100	F, G, J, K, M	50
7.5	B, C, J, K, M	150	560	F, G, J, K, M	50	7.5	B, C, J, K, M	500	1200	F, G, J, K, M	50
8.2	B, C, J, K, M	150	620	F, G, J, K, M	50	8.2	B, C, J, K, M	500	1300	F, G, J, K, M	50
9.1	B, C, J, K, M	150	680	F, G, J, K, M	50	9.1	B, C, J, K, M	500	1500	F, G, J, K, M	50
10	F, G, J, K, M	150	750	F, G, J, K, M	50	10	F, G, J, K, M	500	1600	F, G, J, K, M	50
11	F, G, J, K, M	150	820	F, G, J, K, M	50	11	F, G, J, K, M	500	1800	F, G, J, K, M	50
12	F, G, J, K, M	150	910	F, G, J, K, M	50	12	F, G, J, K, M	500	2000	F, G, J, K, M	50
13	F, G, J, K, M	150	1000	F, G, J, K, M	50	13	F, G, J, K, M	500	2200	F, G, J, K, M	50
15	F, G, J, K, M	150				15	F, G, J, K, M	500	2400	F, G, J, K, M	50
16	F, G, J, K, M	150				16	F, G, J, K, M	500	2700	F, G, J, K, M	50
18	F, G, J, K, M	150				18	F, G, J, K, M	500	3000	F, G, J, K, M	50
20	F, G, J, K, M	150				20	F, G, J, K, M	500	3300	F, G, J, K, M	50
22	F, G, J, K, M	150				22	F, G, J, K, M	500	3600	F, G, J, K, M	50
						24	F, G, J, K, M	500	3900	F, G, J, K, M	50
						27	F, G, J, K, M	500	4300	F, G, J, K, M	50
						30	F, G, J, K, M	500	4700	F, G, J, K, M	50
						33	F, G, J, K, M	500	5000	F, G, J, K, M	50
						36	F, G, J, K, M	500	5100	F, G, J, K, M	50
						39	F, G, J, K, M	500			
						43	F, G, J, K, M	500			
						47	F, G, J, K, M	500			

**TABLE III: TC: C (±15%)
CASE SIZE 12 & 14**

Case: AQ12						Case: AQ14					
Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC	Cap. pF	Cap. Tol.	WVDC
1000	K, M, N	50	3900	K, M, N	50	5000	K, M, N	50	27000	K, M, N	50
1200	K, M, N	50	4700	K, M, N	50	6800	K, M, N	50	33000	K, M, N	50
1500	K, M, N	50	5100	K, M, N	50	8200	K, M, N	50	39000	K, M, N	50
1800	K, M, N	50	5600	K, M, N	50	10000	K, M, N	50	47000	K, M, N	50
2000	K, M, N	50	6800	K, M, N	50	12000	K, M, N	50	68000	K, M, N	50
2200	K, M, N	50	8200	K, M, N	50	15000	K, M, N	50	82000	K, M, N	50
2700	K, M, N	50	10000	K, M, N	50	18000	K, M, N	50	100000	K, M, N	50
3300	K, M, N	50									

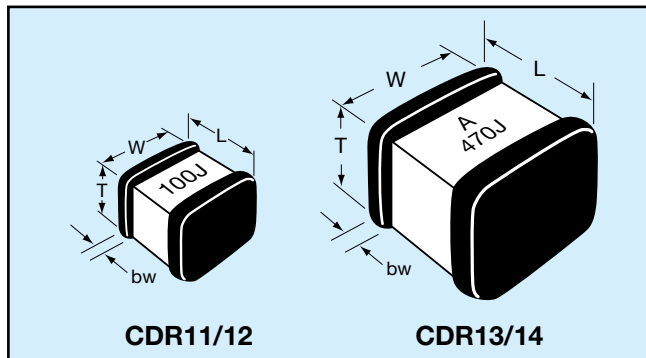


Microwave MLC's



CDR Series — MIL-PRF-55681E (RF/Microwave Chips)

MILITARY DESIGNATION PER MIL-PRF-55681E



CROSS REFERENCE: AVX/MIL-PRF-55681E

Per MIL-C-55681	AVX Style	Length (L)	Width (W)	Thickness (T)		Termination Band (bw)	
				Max	Min	Max	Min
CDR11	AQ11	.055±.015 (1.40±.381)	.055±.015 (1.40±.381)	.057 (1.45)	.020 (.508)	.020 (.508)	.005 (.127)
CDR12	AQ12	.055±.025 (1.40±.635)	.055±.015 (1.40±.381)	.057 (1.45)	.020 (.508)	.020 (.508)	.005 (.127)
CDR13	AQ13	.110±.020 (2.79±.508)	.110±.020 (2.79±.508)	.102 (2.59)	.030 (1.48)	.025 (.635)	.005 (.127)
CDR14	AQ14	.110 +.035 -0.20 (2.79 +.889 -.508)	.110±.020 (2.79±.508)	.102 (2.59)	.030 (1.48)	.025 (.635)	.005 (.127)

HOW TO ORDER

CDR12

MIL Style
CDR11, CDR12,
CDR13, CDR14

BG

**Voltage
Temperature
Limits**

BG = +90±20 ppm/°C
with and without
rated voltage from
-55°C to +125°C
BP = 0±30ppm/°C
with and without
rated voltage from
-55°C to +125°C

101

Capacitance

EIA Capacitance Code in pF.
First two digits = significant figures
or "R" for decimal place.
Third digit = number of zeros or
after "R" significant figures.

A

**Rated Voltage
Code**

A = 50V
B = 100V
C = 200V
D = 300V
E = 500V

K

**Capacitance
Tolerance Code**

B = ±.1 pF
C = ±.25 pF
D = ±.5 pF
F = ±1%
G = ±2%
J = ±5%
K = ±10%
M = ±20%

U

**Termination
Finish (Military
Designations)
Code**

M = Palladium/Silver
(CDR11 & 13 only)
N = Silver, Nickel, Gold
(CDR11 & 13 only)
S = Solder Coated, Final
(CDR12 & 14 only)
U = Base Metalization, Barrier Metal,
Solder Coated.
(Solder M.P. 200°C or less)
(CDR12 & 14 only)
W = Base Metalization, Barrier Metal,
Tinned (Tin or Tin/Lead Alloy)
(CDR12 & 14 only)
Y = 100% Tin
Z = Base Metalization, Barrier Metal
(Tin Lead Alloy With 4% Lead Min.)

M

**Failure Rate
Level**

M, P, R & S

PACKAGING

Standard Packaging = Waffle Pack (for T&R packaging see page 50)
AQ11/14 maximum quantity per waffle pack 100 pieces.

Microwave MLC's



CDR Series — MIL-PRF-55681E (RF/Microwave Chips)

TABLE I: STYLES CDR11 AND CDR12 CAPACITOR CHARACTERISTICS

Type Designation 1/	Capacitance in pF	Capacitance tolerance	Rated temperature and V/Temperature	WVDC	Type Designation 1/	Capacitance in pF	Capacitance tolerance	Rated temperature and V/Temperature	WVDC
CDR1 -B-0R1AB--	0.1	B	BG, BP	50	CDR1 -B-300A---	30	F, G, J, K, M	BG, BP	50
CDR1 -B-0R2AB--	0.2	B	BG, BP	50	CDR1 -B-330A---	33	F, G, J, K, M	BG, BP	50
CDR1 -B-0R3A---	0.3	B, C	BG, BP	50	CDR1 -B-360A---	36	F, G, J, K, M	BG, BP	50
CDR1 -B-0R4A---	0.4	B, C	BG, BP	50	CDR1 -B-390A---	39	F, G, J, K, M	BG, BP	50
CDR1 -B-0R5A---	0.5	B, C, D	BG, BP	50	CDR1 -B-430A---	43	F, G, J, K, M	BG, BP	50
CDR1 -B-0R6A---	0.6	B, C, D	BG, BP	50	CDR1 -B-470A---	47	F, G, J, K, M	BG, BP	50
CDR1 -B-0R7A---	0.7	B, C, D	BG, BP	50	CDR1 -B-510A---	51	F, G, J, K, M	BG, BP	50
CDR1 -B-0R8A---	0.8	B, C, D	BG, BP	50	CDR1 -B-560A---	56	F, G, J, K, M	BG, BP	50
CDR1 -B-0R9A---	0.9	B, C, D	BG, BP	50	CDR1 -B-620A---	62	F, G, J, K, M	BG, BP	50
CDR1 -B-1R0A---	1.0	B, C, D	BG, BP	50	CDR1 -B-680A---	68	F, G, J, K, M	BG, BP	50
CDR1 -B-1R1A---	1.1	B, C, D	BG, BP	50	CDR1 -B-750A---	75	F, G, J, K, M	BG, BP	50
CDR1 -B-1R2A---	1.2	B, C, D	BG, BP	50	CDR1 -B-820A---	82	F, G, J, K, M	BG, BP	50
CDR1 -B-1R3A---	1.3	B, C, D	BG, BP	50	CDR1 -B-910A---	91	F, G, J, K, M	BG, BP	50
CDR1 -B-1R4A---	1.4	B, C, D	BG, BP	50	CDR1 -B-101A---	100	F, G, J, K, M	BG, BP	50
CDR1 -B-1R5A---	1.5	B, C, D	BG, BP	50	CDR1 -B-111A---	110	F, G, J, K, M	BP	50
CDR1 -B-1R6A---	1.6	B, C, D	BG, BP	50	CDR1 -B-121A---	120	F, G, J, K, M	BP	50
CDR1 -B-1R7A---	1.7	B, C, D	BG, BP	50	CDR1 -B-131A---	130	F, G, J, K, M	BP	50
CDR1 -B-1R8A---	1.8	B, C, D	BG, BP	50	CDR1 -B-151A---	150	F, G, J, K, M	BP	50
CDR1 -B-1R9A---	1.9	B, C, D	BG, BP	50	CDR1 -B-161A---	160	F, G, J, K, M	BP	50
CDR1 -B-2R0A---	2.0	B, C, D	BG, BP	50	CDR1 -B-181A---	180	F, G, J, K, M	BP	50
CDR1 -B-2R1A---	2.1	B, C, D	BG, BP	50	CDR1 -B-201A---	200	F, G, J, K, M	BP	50
CDR1 -B-2R2A---	2.2	B, C, D	BG, BP	50	CDR1 -B-221A---	220	F, G, J, K, M	BP	50
CDR1 -B-2R4A---	2.4	B, C, D	BG, BP	50	CDR1 -B-241A---	240	F, G, J, K, M	BP	50
CDR1 -B-2R7A---	2.7	B, C, D	BG, BP	50	CDR1 -B-271A---	270	F, G, J, K, M	BP	50
CDR1 -B-3R0A---	3.0	B, C, D	BG, BP	50	CDR1 -B-301A---	300	F, G, J, K, M	BP	50
CDR1 -B-3R3A---	3.3	B, C, D	BG, BP	50	CDR1 -B-331A---	330	F, G, J, K, M	BP	50
CDR1 -B-3R6A---	3.6	B, C, D	BG, BP	50	CDR1 -B-361A---	360	F, G, J, K, M	BP	50
CDR1 -B-3R9A---	3.9	B, C, D	BG, BP	50	CDR1 -B-391A---	390	F, G, J, K, M	BP	50
CDR1 -B-4R3A---	4.3	B, C, D	BG, BP	50	CDR1 -B-431A---	430	F, G, J, K, M	BP	50
CDR1 -B-4R7A---	4.7	B, C, D	BG, BP	50	CDR1 -B-471A---	470	F, G, J, K, M	BP	50
CDR1 -B-5R1A---	5.1	B, C, D	BG, BP	50	CDR1 -B-511A---	510	F, G, J, K, M	BP	50
CDR1 -B-5R6A---	5.6	B, C, D	BG, BP	50	CDR1 -B-561A---	560	F, G, J, K, M	BP	50
CDR1 -B-6R2A---	6.2	B, C, D	BG, BP	50	CDR1 -B-621A---	620	F, G, J, K, M	BP	50
CDR1 -B-6R8A---	6.8	B, C, J, K, M	BG, BP	50	CDR1 -B-681A---	680	F, G, J, K, M	BP	50
CDR1 -B-7R5A---	7.5	B, C, J, K, M	BG, BP	50	CDR1 -B-751A---	750	F, G, J, K, M	BP	50
CDR1 -B-8R2A---	8.2	B, C, J, K, M	BG, BP	50	CDR1 -B-821A---	820	F, G, J, K, M	BP	50
CDR1 -B-9R1A---	9.1	B, C, J, K, M	BG, BP	50	CDR1 -B-911A---	910	F, G, J, K, M	BP	50
CDR1 -B-100A---	10	F, G, J, K, M	BG, BP	50	CDR1 -B-102A---	1000	F, G, J, K, M	BP	50
CDR1 -B-110A---	11	F, G, J, K, M	BG, BP	50					
CDR1 -B-120A---	12	F, G, J, K, M	BG, BP	50					
CDR1 -B-130A---	13	F, G, J, K, M	BG, BP	50					
CDR1 -B-150A---	15	F, G, J, K, M	BG, BP	50					
CDR1 -B-160A---	16	F, G, J, K, M	BG, BP	50					
CDR1 -B-180A---	18	F, G, J, K, M	BG, BP	50					
CDR1 -B-200A---	20	F, G, J, K, M	BG, BP	50					
CDR1 -B-220A---	22	F, G, J, K, M	BG, BP	50					
CDR1 -B-240A---	24	F, G, J, K, M	BG, BP	50					
CDR1 -B-270A---	27	F, G, J, K, M	BG, BP	50					

1/Complete type designation will include additional symbols to indicate style, voltage-temperature limits, capacitance tolerance (where applicable), termination finish ("M" or "N" for style CDR11, and "S", "U" or "W" for style CDR12) and failure rate level.

Microwave MLC's



CDR Series — MIL-PRF-55681E (RF/Microwave Chips)

TABLE II: STYLES CDR13 AND CDR14 CAPACITOR CHARACTERISTICS

Type Designation 1/	Capacitance in pF	Capacitance tolerance	Rated temperature and V/Temperature	WVDC	Type Designation 1/	Capacitance in pF	Capacitance tolerance	Rated temperature and V/Temperature	WVDC
CDR1 -B-0R1*--	0.1	B	BG, BP	200/500	CDR1 -B-560*--	56	F, G, J, K, M	BG, BP	200/500
CDR1 -B-0R2*--	0.2	B	BG, BP	200/500	CDR1 -B-620*--	62	F, G, J, K, M	BG, BP	200/500
CDR1 -B-0R3*--	0.3	B, C	BG, BP	200/500	CDR1 -B-680*--	68	F, G, J, K, M	BG, BP	200/500
CDR1 -B-0R4*--	0.4	B, C	BG, BP	200/500	CDR1 -B-750*--	75	F, G, J, K, M	BG, BP	200/500
CDR1 -B-0R5*--	0.5	B, C, D	BG, BP	200/500	CDR1 -B-820*--	82	F, G, J, K, M	BG, BP	200/500
CDR1 -B-0R6*--	0.6	B, C, D	BG, BP	200/500	CDR1 -B-910*--	91	F, G, J, K, M	BG, BP	200/500
CDR1 -B-0R7*--	0.7	B, C, D	BG, BP	200/500	CDR1 -B-101*--	100	F, G, J, K, M	BG, BP	200/500
CDR1 -B-0R8*--	0.8	B, C, D	BG, BP	200/500	CDR1 -B-111*--	110	F, G, J, K, M	BG, BP	200/300
CDR1 -B-0R9*--	0.9	B, C, D	BG, BP	200/500	CDR1 -B-121*--	120	F, G, J, K, M	BG, BP	200/300
CDR1 -B-1R0*--	1.0	B, C, D	BG, BP	200/500	CDR1 -B-131*--	130	F, G, J, K, M	BG, BP	200/300
CDR1 -B-1R1*--	1.1	B, C, D	BG, BP	200/500	CDR1 -B-151*--	150	F, G, J, K, M	BG, BP	200/300
CDR1 -B-1R2*--	1.2	B, C, D	BG, BP	200/500	CDR1 -B-161*--	160	F, G, J, K, M	BG, BP	200/300
CDR1 -B-1R3*--	1.3	B, C, D	BG, BP	200/500	CDR1 -B-181*--	180	F, G, J, K, M	BG, BP	200/300
CDR1 -B-1R4*--	1.4	B, C, D	BG, BP	200/500	CDR1 -B-201*--	200	F, G, J, K, M	BG, BP	200/300
CDR1 -B-1R5*--	1.5	B, C, D	BG, BP	200/500	CDR1 -B-221C--	220	F, G, J, K, M	BG, BP	200
CDR1 -B-1R6*--	1.6	B, C, D	BG, BP	200/500	CDR1 -B-241C--	240	F, G, J, K, M	BG, BP	200
CDR1 -B-1R7*--	1.7	B, C, D	BG, BP	200/500	CDR1 -B-271C--	270	F, G, J, K, M	BG, BP	200
CDR1 -B-1R8*--	1.8	B, C, D	BG, BP	200/500	CDR1 -B-301C--	300	F, G, J, K, M	BG, BP	200
CDR1 -B-1R9*--	1.9	B, C, D	BG, BP	200/500	CDR1 -B-331C--	330	F, G, J, K, M	BG, BP	200
CDR1 -B-2R0*--	2.0	B, C, D	BG, BP	200/500	CDR1 -B-361C--	360	F, G, J, K, M	BG, BP	200
CDR1 -B-2R1*--	2.1	B, C, D	BG, BP	200/500	CDR1 -B-391C--	390	F, G, J, K, M	BG, BP	200
CDR1 -B-2R2*--	2.2	B, C, D	BG, BP	200/500	CDR1 -B-431C--	430	F, G, J, K, M	BG, BP	200
CDR1 -B-2R4*--	2.4	B, C, D	BG, BP	200/500	CDR1 -B-471C--	470	F, G, J, K, M	BG, BP	200
CDR1 -B-2R7*--	2.7	B, C, D	BG, BP	200/500	CDR1 -B-511B--	510	F, G, J, K, M	BG, BP	100
CDR1 -B-3R0*--	3.0	B, C, D	BG, BP	200/500	CDR1 -B-561B--	560	F, G, J, K, M	BG, BP	100
CDR1 -B-3R3*--	3.3	B, C, D	BG, BP	200/500	CDR1 -B-621B--	620	F, G, J, K, M	BG, BP	100
CDR1 -B-3R6*--	3.6	B, C, D	BG, BP	200/500	CDR1 -B-681A--	680	F, G, J, K, M	BG, BP	50
CDR1 -B-3R9*--	3.9	B, C, D	BG, BP	200/500	CDR1 -B-751A--	750	F, G, J, K, M	BG, BP	50
CDR1 -B-4R3*--	4.3	B, C, D	BG, BP	200/500	CDR1 -B-821A--	820	F, G, J, K, M	BG, BP	50
CDR1 -B-4R7*--	4.7	B, C, D	BG, BP	200/500	CDR1 -B-911A--	910	F, G, J, K, M	BG, BP	50
CDR1 -B-5R1*--	5.1	B, C, D	BG, BP	200/500	CDR1 -B-102A--	1000	F, G, J, K, M	BG, BP	50
CDR1 -B-5R6*--	5.6	B, C, D	BG, BP	200/500	CDR1 -B-112A--	1100	F, G, J, K, M	BP	50
CDR1 -B-6R2*--	6.2	B, C, D	BG, BP	200/500	CDR1 -B-122A--	1200	F, G, J, K, M	BP	50
CDR1 -B-6R8*--	6.8	B, C, J, K, M	BG, BP	200/500	CDR1 -B-132A--	1300	F, G, J, K, M	BP	50
CDR1 -B-7R5*--	7.5	B, C, J, K, M	BG, BP	200/500	CDR1 -B-152A--	1500	F, G, J, K, M	BP	50
CDR1 -B-8R2*--	8.2	B, C, J, K, M	BG, BP	200/500	CDR1 -B-162A--	1600	F, G, J, K, M	BP	50
CDR1 -B-9R1*--	9.1	B, C, J, K, M	BG, BP	200/500	CDR1 -B-182A--	1800	F, G, J, K, M	BP	50
CDR1 -B-100*--	10	F, G, J, K, M	BG, BP	200/500	CDR1 -B-202A--	2000	F, G, J, K, M	BP	50
CDR1 -B-110*--	11	F, G, J, K, M	BG, BP	200/500	CDR1 -B-222A--	2200	F, G, J, K, M	BP	50
CDR1 -B-120*--	12	F, G, J, K, M	BG, BP	200/500	CDR1 -B-242A--	2400	F, G, J, K, M	BP	50
CDR1 -B-130*--	13	F, G, J, K, M	BG, BP	200/500	CDR1 -B-272A--	2700	F, G, J, K, M	BP	50
CDR1 -B-150*--	15	F, G, J, K, M	BG, BP	200/500	CDR1 -B-302A--	3000	F, G, J, K, M	BP	50
CDR1 -B-160*--	16	F, G, J, K, M	BG, BP	200/500	CDR1 -B-332A--	3300	F, G, J, K, M	BP	50
CDR1 -B-180*--	18	F, G, J, K, M	BG, BP	200/500	CDR1 -B-362A--	3600	F, G, J, K, M	BP	50
CDR1 -B-200*--	20	F, G, J, K, M	BG, BP	200/500	CDR1 -B-392A--	3900	F, G, J, K, M	BP	50
CDR1 -B-220*--	22	F, G, J, K, M	BG, BP	200/500	CDR1 -B-432A--	4300	F, G, J, K, M	BP	50
CDR1 -B-240*--	24	F, G, J, K, M	BG, BP	200/500	CDR1 -B-472A--	4700	F, G, J, K, M	BP	50
CDR1 -B-270*--	27	F, G, J, K, M	BG, BP	200/500	CDR1 -B-502A--	5000	F, G, J, K, M	BP	50
CDR1 -B-300*--	30	F, G, J, K, M	BG, BP	200/500	CDR1 -B-512A--	5100	F, G, J, K, M	BP	50
CDR1 -B-330*--	33	F, G, J, K, M	BG, BP	200/500					
CDR1 -B-360*--	36	F, G, J, K, M	BG, BP	200/500					
CDR1 -B-390*--	39	F, G, J, K, M	BG, BP	200/500					
CDR1 -B-430*--	43	F, G, J, K, M	BG, BP	200/500					
CDR1 -B-470*--	47	F, G, J, K, M	BG, BP	200/500					
CDR1 -B-510*--	51	F, G, J, K, M	BG, BP	200/500					

1/Complete type designation will include additional symbols to indicate style, voltage-temperature limits, capacitance tolerance (where applicable), termination finish ("M" or "N" for style CDR13, and "S", "U" or "W" for style CDR14) and failure rate level.

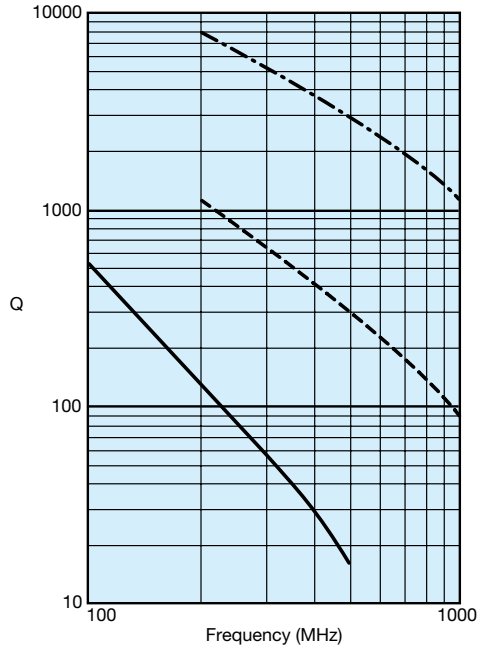
*C=200V; E=500V.

‡C=200V; D=300V.



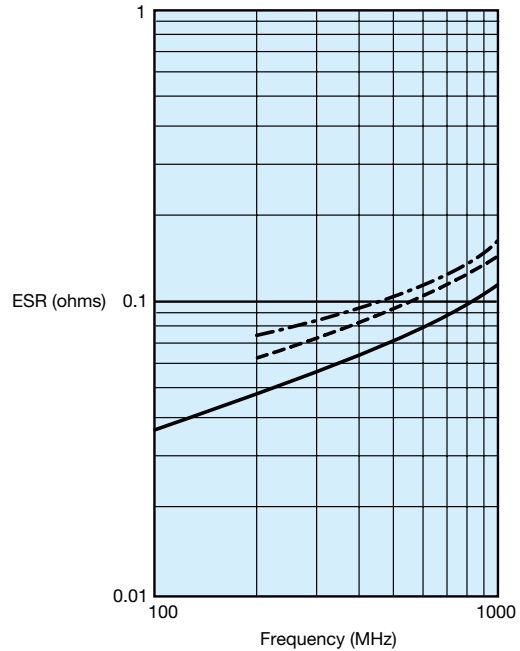
Performance Curves

TYPICAL Q vs. FREQUENCY
AQ11/12
MIL-PRF-55681E - BG
STANDARD - M



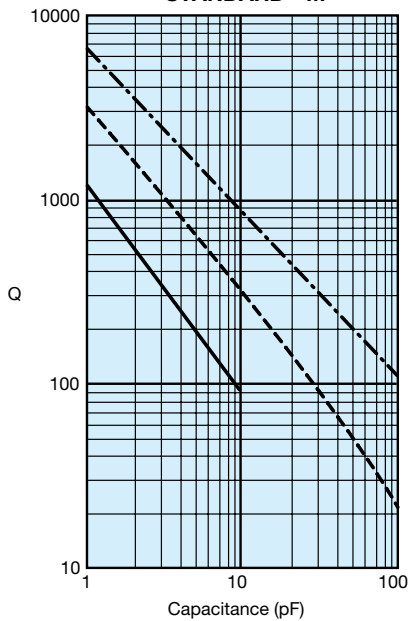
AVX CORPORATION
 - - - 1 Picofarad - - - 10 Picofarad — 100 Picofarad

TYPICAL ESR vs. FREQUENCY
AQ11/12
MIL-PRF-55681E - BG
STANDARD - M



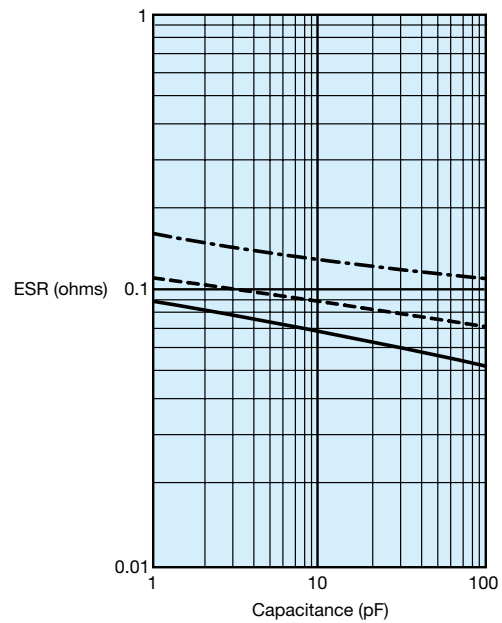
AVX CORPORATION
 - - - 3.3 Picofarad - - - 10 Picofarad — 100 Picofarad

TYPICAL Q vs. CAPACITANCE
AQ11/12
MIL-PRF-55681E - BG
STANDARD - M



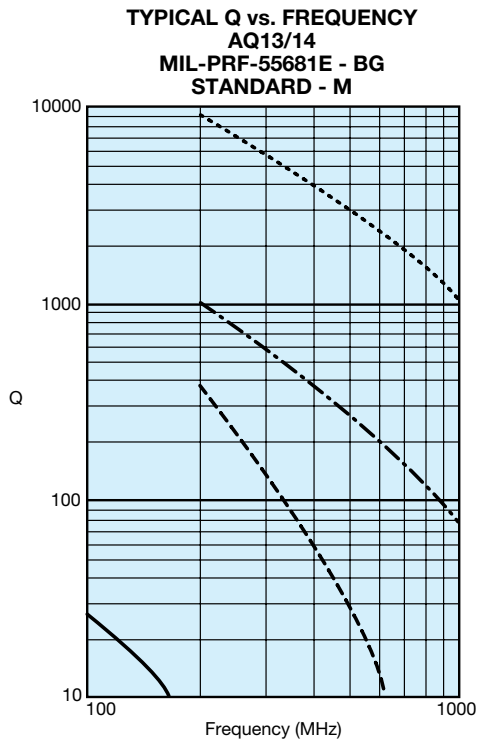
AVX CORPORATION
 - - - 250 MHz - - - 500 MHz — 1000 MHz

TYPICAL ESR vs. CAPACITANCE
AQ11/12
MIL-PRF-55681E - BG
STANDARD - M

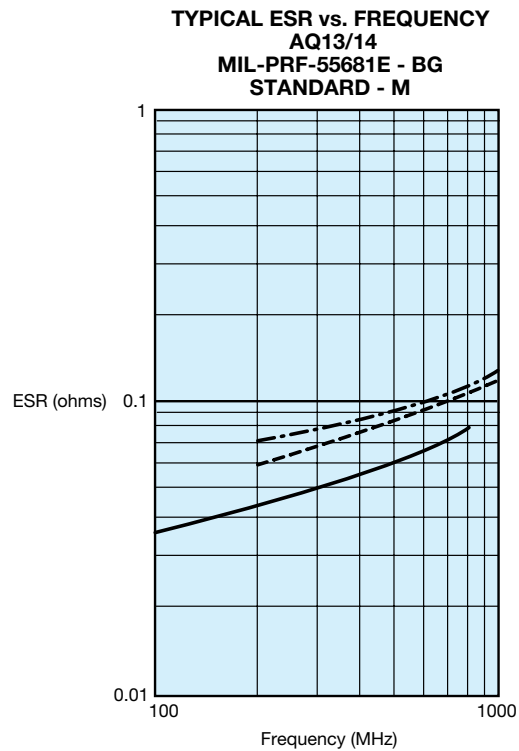


AVX CORPORATION
 — 250 MHz - - - 500 MHz - - - 1000 MHz

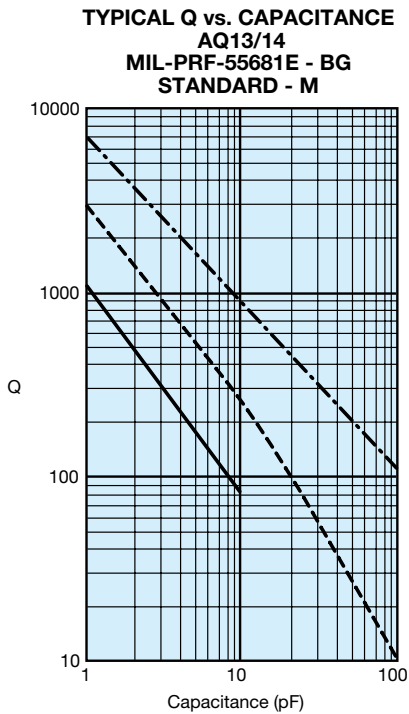
Performance Curves



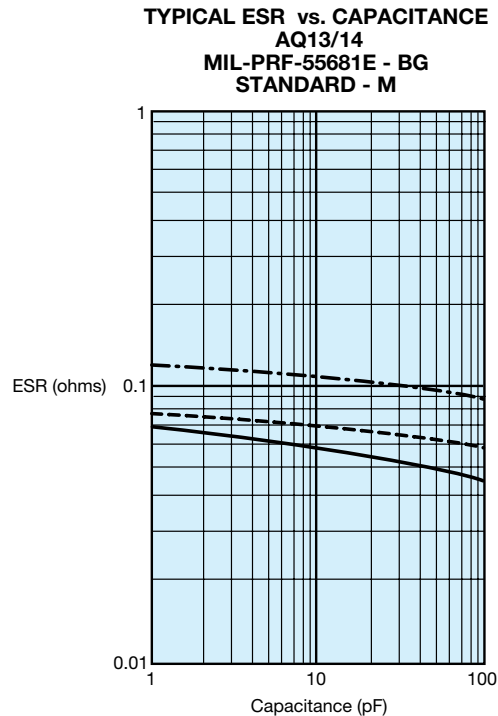
AVX CORPORATION
 1 Picofarad -.-.- 10 Picofarad - - - 47 Picofarad — 330 Picofarad



AVX CORPORATION
 1 Picofarad - - - 15 Picofarad — 100 Picofarad



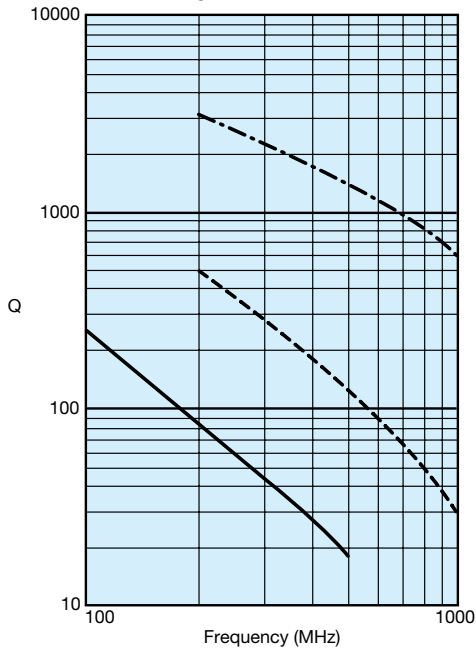
AVX CORPORATION
 250 MHz - - - 500 MHz — 1000 MHz



AVX CORPORATION
 250 MHz - - - 500 MHz - - - 1000 MHz

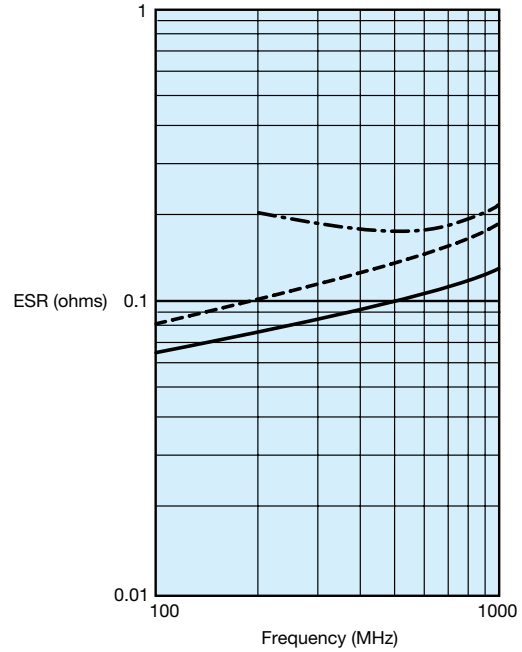
Performance Curves

TYPICAL Q vs. FREQUENCY
AQ11/12
MIL-PRF-55681E - BP
STANDARD - A



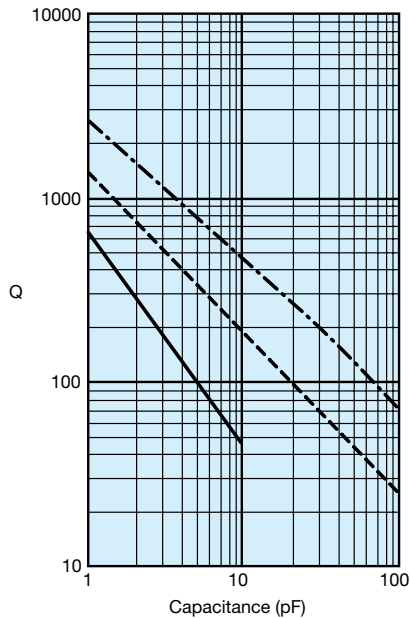
AVX CORPORATION
 --- 1 Picofarad - - - 15 Picofarad — 100 Picofarad

TYPICAL ESR vs. FREQUENCY
AQ11/12
MIL-PRF-55681E - BP
STANDARD - A



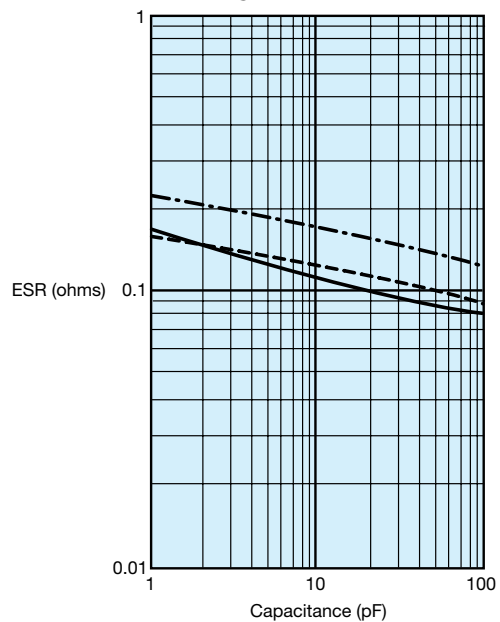
AVX CORPORATION
 --- 1 Picofarad - - - 15 Picofarad — 100 Picofarad

TYPICAL Q vs. CAPACITANCE
AQ11/12
MIL-PRF-55681E - BP
STANDARD - A



AVX CORPORATION
 --- 250 MHz - - - 500 MHz - · - 1000 MHz

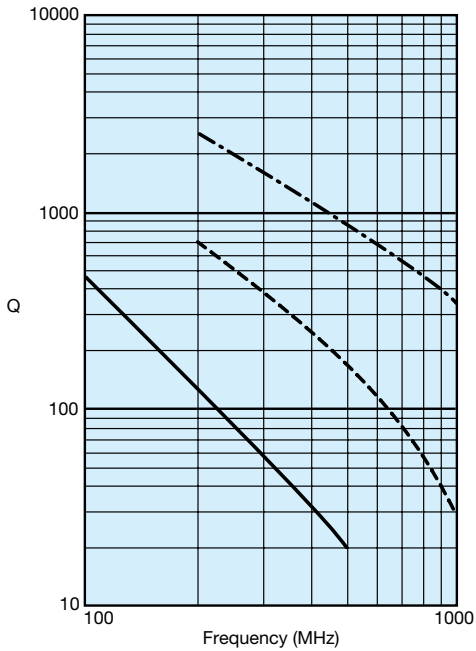
TYPICAL ESR vs. CAPACITANCE
AQ11/12
MIL-PRF-55681E - BP
STANDARD - A



AVX CORPORATION
 — 250 MHz - - - 500 MHz - · - 1000 MHz

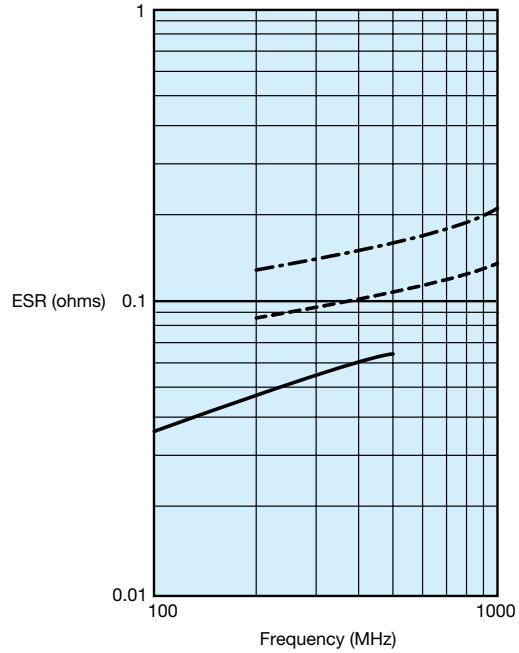
Performance Curves

TYPICAL Q vs. FREQUENCY
AQ13/14
MIL-PRF-55681E - BP
STANDARD - A



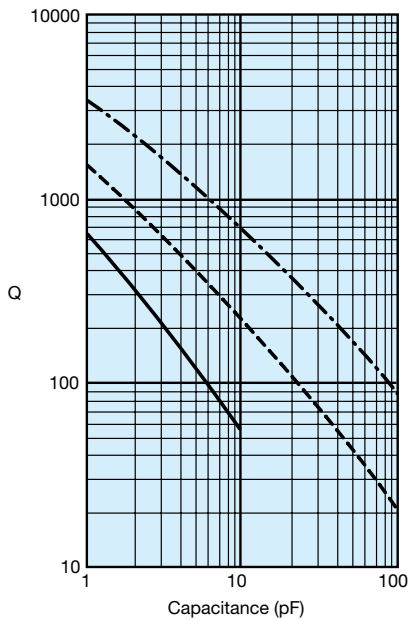
AVX CORPORATION
 - - - 2 Picofarad - - - 15 Picofarad — 100 Picofarad

TYPICAL ESR vs. FREQUENCY
AQ13/14
MIL-PRF-55681E - BP
STANDARD - A



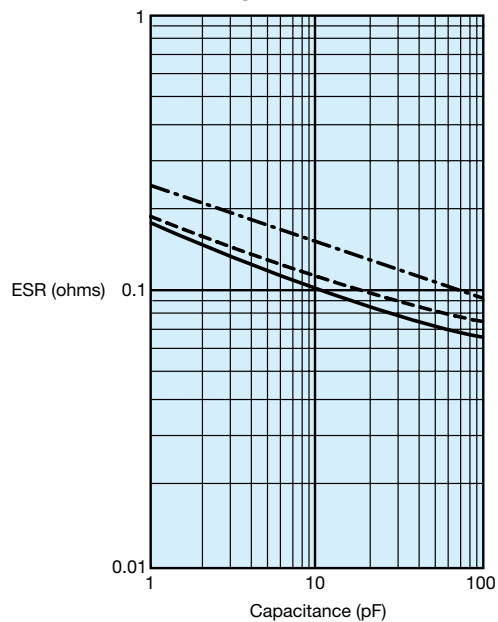
AVX CORPORATION
 - - - 15 Picofarad - - - 47 Picofarad — 100 Picofarad

TYPICAL Q vs. CAPACITANCE
AQ13/14
MIL-PRF-55681E - BP
STANDARD - A



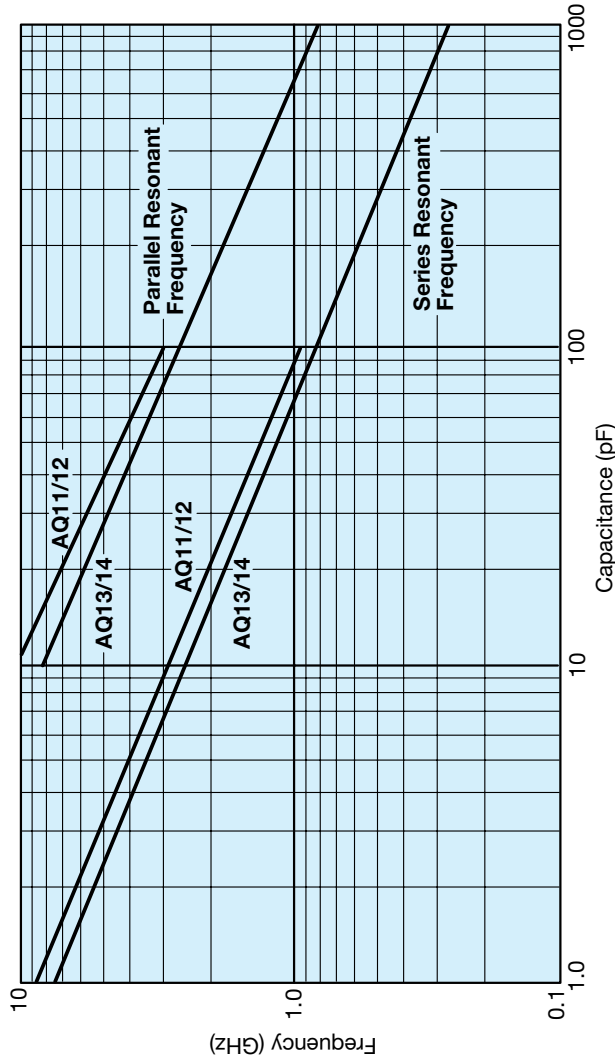
AVX CORPORATION
 - - - 250 MHz - - - 500 MHz — 1000 MHz

TYPICAL ESR vs. CAPACITANCE
AQ13/14
MIL-PRF-55681E - BP
STANDARD - A

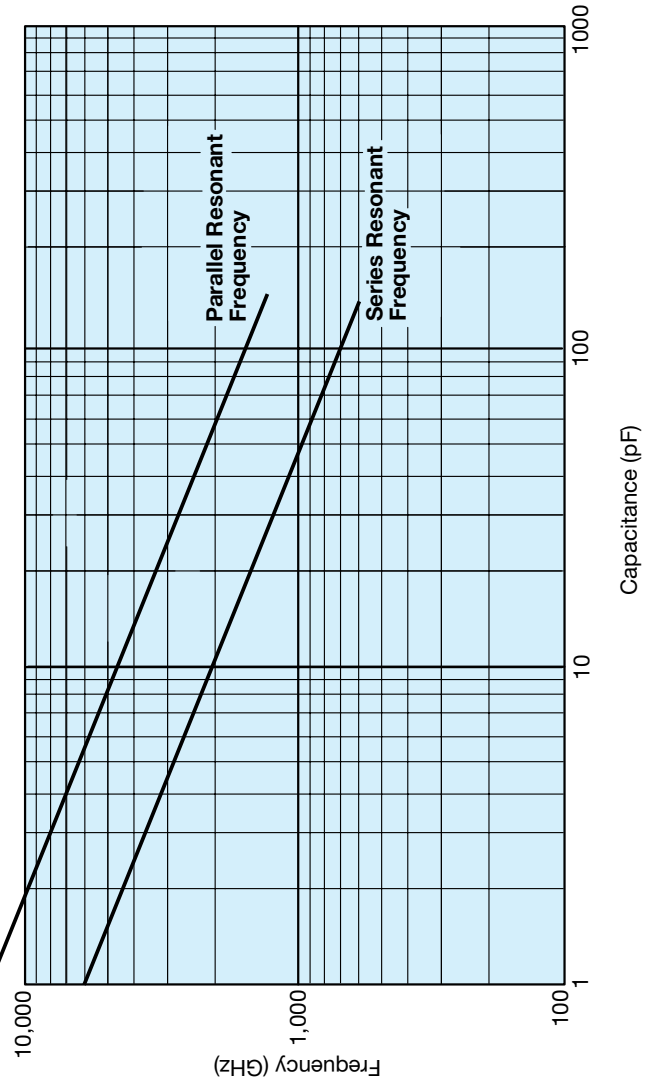


AVX CORPORATION
 — 250 MHz - - - 500 MHz - - - 1000 MHz

**TYPICAL RESONANT FREQUENCY vs. CAPACITANCE
AVX AQ11-14 (CDR11-14)**



**TYPICAL RESONANT FREQUENCY vs. CAPACITANCE
AVX 0603**



Microwave MLC's

Automatic Insertion Packaging



TAPE & REEL: All tape and reel specifications are in compliance with EIA RS481 (equivalent to IEC 286 part 3).

Sizes AQ11/12 through 13/14, CDR11/12 through 13/14.

“U” Series - 0603/0805/1210 Size Chips

—8mm carrier

—8mm carrier

—7" reel: ≤ 0.040 " thickness = 2000 pcs

—7" reel: 0603 & 0805 ≤ 0.40 " thickness = 4000 pcs

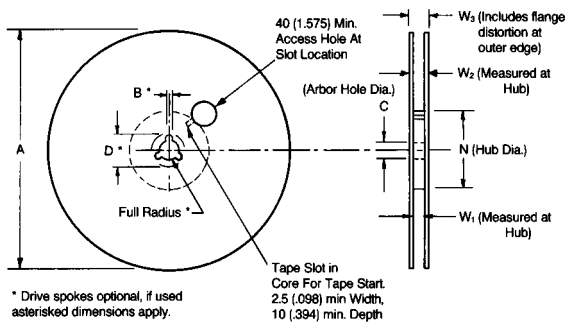
≤ 0.075 " thickness = 2000 pcs

0805 . 0.040" thickness & 1210= 2000 pcs

—13" reel: ≤ 0.075 " thickness = 10,000 pcs

—13" reel: ≤ 0.075 " thickness = 10,000 pcs

REEL DIMENSIONS: millimeters (inches)



Tape Size ⁽¹⁾	A Max.	B* Min.	C	D* Min.	N Min.	W ₁	W ₂ Max.	W ₃
8mm	330 (12.992)	1.5 (.059)	13.0±0.20 (.512±.008)	20.2 (.795)	50 (1.969)	8.4 ^{+1.0} _{-0.0} (.331 ^{+0.060} _{-0.0})	14.4 (.567)	7.9 Min. (.311) 10.9 Max. (.429)
12mm						12.4 ^{+2.0} _{-0.0} (.488 ^{+0.076} _{-0.0})	18.4 (.724)	11.9 Min. (.469) 15.4 Max. (.607)

Metric dimensions will govern.

English measurements rounded and for reference only.

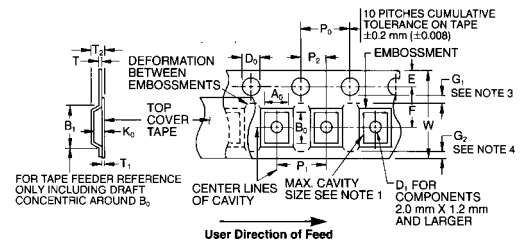
(1) For tape sizes 16mm and 24mm (used with chip size 3640) consult EIA RS-481 latest revision.

EMBOSSED CARRIER CONFIGURATION

8 & 12 MM TAPE ONLY

CONSTANT DIMENSIONS

Tape Size	D ₀	E	P ₀	P ₂	T Max.	T ₁	G ₁	G ₂
8mm and 12mm	8.4 ^{+0.10} _{-0.0} (.059 ^{+0.004} _{-0.0})	1.75 ± 0.10 (.069 ± .004)	4.0 ± 0.10 (.157 ± .004)	2.0 ± 0.05 (.079 ± .002)	0.600 (.024)	0.10 Max. (.004)	0.75 Min. (.030)	0.75 Min. (.030)

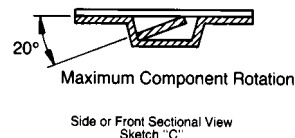
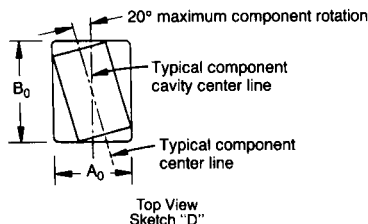


VARIABLE DIMENSIONS

Tape Size	B ₁ Max. See Note 6	D ₁ Min. See Note 5	F	P ₁	R Min. See Note 2	T ₂	W	A ₀ B ₀ K ₀
8mm	4.55 (.179)	1.0 (.039)	3.5 ± 0.05 (.138 ± .002)	4.0 ± 0.10 (.157 ± .004)	25 (.984)	2.5 Max (.098)	8.0 ^{+0.3} _{-0.1} (.315 ^{+0.012} _{-0.004})	See Note 1
12mm	8.2 (.323)	1.5 (.059)	5.5 ± 0.05 (.217 ± .002)	4.0 ± 0.10 (.157 ± .004)	30 (1.181)	6.5 Max (.256)	12.0 ± .30 (.472 ± .012)	See Note 1

NOTES:

- A₀, B₀, and K₀ are determined by the max. dimensions to the ends of the terminals extending from the component body and/or the body dimensions of the component. The clearance between the end of the terminals or body of the component to the sides and depth of the cavity (A₀, B₀, and K₀) must be within 0.05 mm (.002) min. and 0.50 mm (.020) max. The clearance allowed must also prevent rotation of the component within the cavity of not more than 20 degrees (see sketches C & D).
- Tape with components shall pass around radius "R" without damage. The minimum trailer length (Note 2 Fig. 3) may require additional length to provide R min. for 12mm embossed tape for reels with hub diameters approaching N min. (Table 4).
- G₁ dimension is the flat area from the edge of the sprocket hole to either the outward deformation of the carrier tape between the embossed cavities or to the edge of the cavity whichever is less.
- G₂ dimension is the flat area from the edge of the carrier tape opposite the sprocket holes to either the outward deformation of the carrier tape between the embossed cavity or to the edge of the cavity whichever is less.
- The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- B₁ dimension is a reference dimension for tape feeder clearance only.





RF/Microwave NP0 Capacitors

“U” Series
Ceramic C0G (NP0) Microwave
Multilayer Capacitors

RF/Microwave COG (NP0) Capacitors

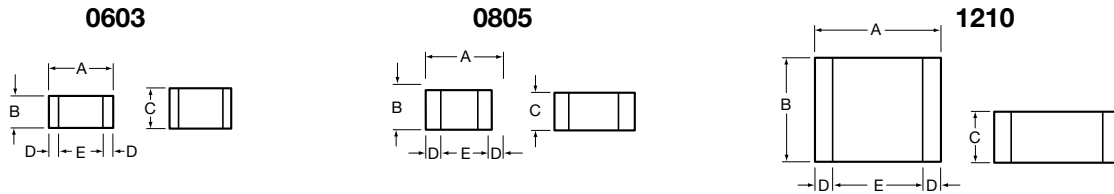
Ultra Low ESR, “U” Series, COG (NP0) Chip Capacitors

GENERAL INFORMATION

“U” Series capacitors are COG (NP0) chip capacitors specially designed for “Ultra” low ESR for applications in the communications market. Max ESR and effective capacitance

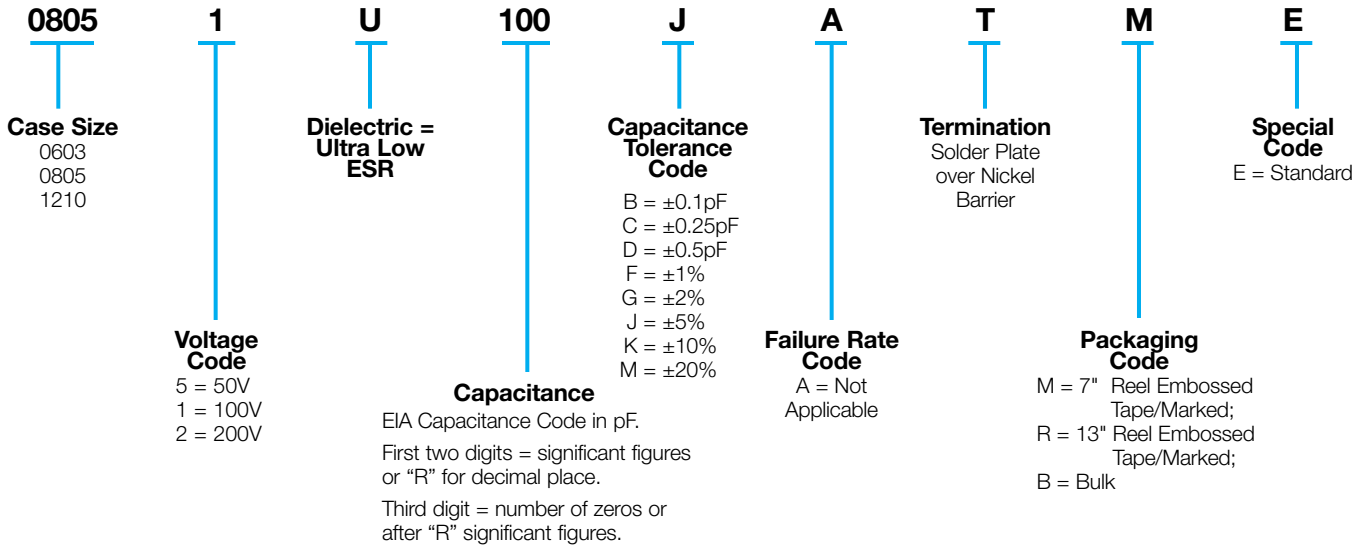
are met on each value producing lot to lot uniformity. Sizes available are EIA chip sizes 0603, 0805, and 1210.

DIMENSIONS: inches (millimeters)



Size inches (mm)	A	B	C	D	E
0603	0.060±0.010 (1.52±0.25)	0.030±0.010 (0.76±0.25)	0.036 (0.91) max	0.010±0.005 (0.25±0.13)	0.030 (0.76) min
0805	0.079±0.008 (2.01±0.2)	0.049±0.008 (1.25±0.2)	0.040±0.005 (1.02±0.127)	0.020±0.010 (0.51±0.255)	0.020 (0.51) min
1210	0.126±0.008 (3.2±0.2)	0.098±0.008 (2.49±0.2)	0.050±0.005 (1.27±0.127)	0.025±0.015 (0.635±0.381)	0.040 (1.02) min

HOW TO ORDER



ELECTRICAL CHARACTERISTICS

Capacitance Values and Tolerances:

- Size 0603 - 1.0 pF to 47 pF @ 1 MHz
- Size 0805 - 1.0 pF to 160 pF @ 1 MHz
- Size 1210 - 1.0 pF to 1000 pF @ 1 MHz

Temperature Coefficient of Capacitance (TC):

0±30 ppm/°C (-55° to +125°C)

Insulation Resistance (IR):

- 10¹² Ω min. @ 25°C and rated WVDC
- 10¹¹ Ω min. @ 125°C and rated WVDC

Working Voltage (WVDC):

- Size Working Voltage
- 0603 - 50 WVDC
- 0805 - 100 WVDC
- 1210 - 200 WVDC

Dielectric Working Voltage (DWV):

250% of rated WVDC

Equivalent Series Resistance Typical (ESR):

- 0603 - See Performance Curve, page 53
- 0805 - See Performance Curve, page 53
- 1210 - See Performance Curve, page 53

Marking: Laser marking EIA J marking standard (except 0603) (capacitance code and tolerance upon request).

MILITARY SPECIFICATIONS

Meets or exceeds the requirements of MIL-C-55681

RF/Microwave C0G (NP0) Capacitors



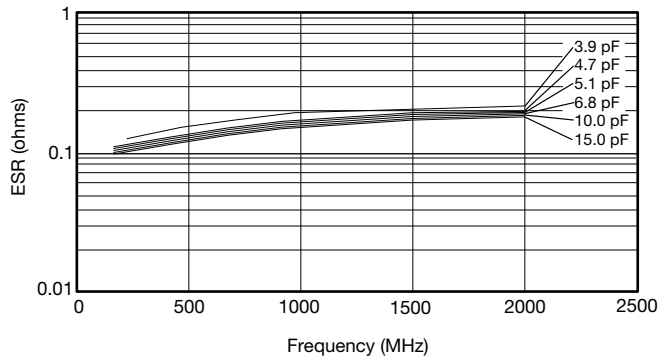
Ultra Low ESR, "U" Series, C0G (NP0) Chip Capacitors

CAPACITANCE RANGE

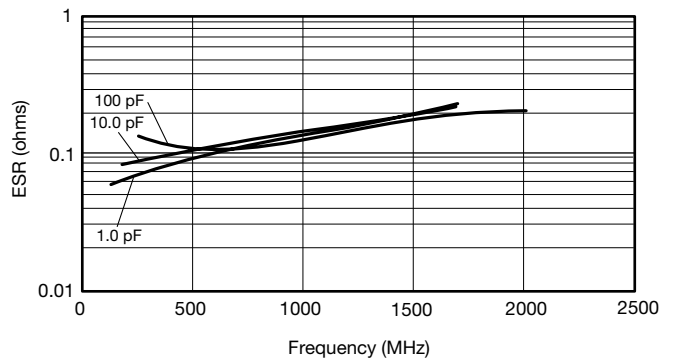
Cap (pF)	Available Tolerance	Size			Cap (pF)	Available Tolerance	Size			Cap (pF)	Available Tolerance	Size		
		0603	0805	1210			0603	0805	1210			0603	0805	1210
1.0	BCD ↑	50V	100V	200V	7.5	BCJKM ↓ BCJKM FGJKM ↑	50V	100V	200V	100	FGJKM ↑	N/A	100V	200V
1.1														
1.2														
1.3														
1.4														
1.5														
1.6														
1.7														
1.8														
1.9														
2.0														
2.1														
2.2														
2.4														
2.7														
3.0	BCD BCJKM ↓	50V	100V	200V	30	50V N/A ↑	50V	N/A	200V	110	FGJKM ↓	N/A	100V	200V
3.3														
3.6														
3.9														
4.3														
4.7														
5.1														
5.6														
6.2														
6.8														
7.5														
8.2														
9.1														
10														
11														
12														
13														
15														
16														
18														
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22														
24														
27														
30														
33														
36														
39														
43														
47														
51														
56														
68														
75														
82														
91														
100	FGJKM ↓	N/A	100V	200V	110	N/A 100V ↑	N/A	100V	200V	120	FGJKM ↓	N/A	100V	200V
120														
130														
140														
150														
160														
180														
200														
220														
270														
300														
330														
360														
390														
430														
470														
510														
560														
620														
680														
750														
820														
910														
1000														

ULTRA LOW ESR, "U" SERIES

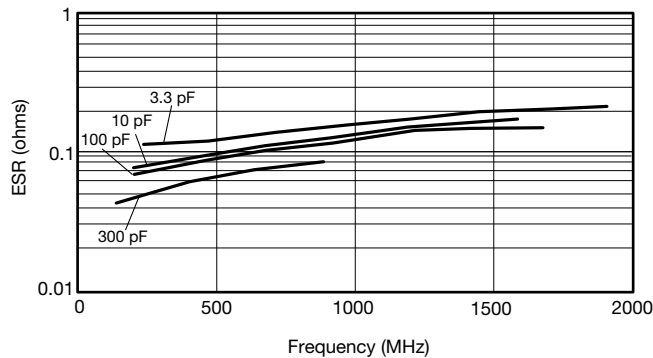
TYPICAL ESR vs. FREQUENCY
0603 "U" SERIES



TYPICAL ESR vs. FREQUENCY
0805 "U" SERIES



TYPICAL ESR vs. FREQUENCY
1210 "U" SERIES

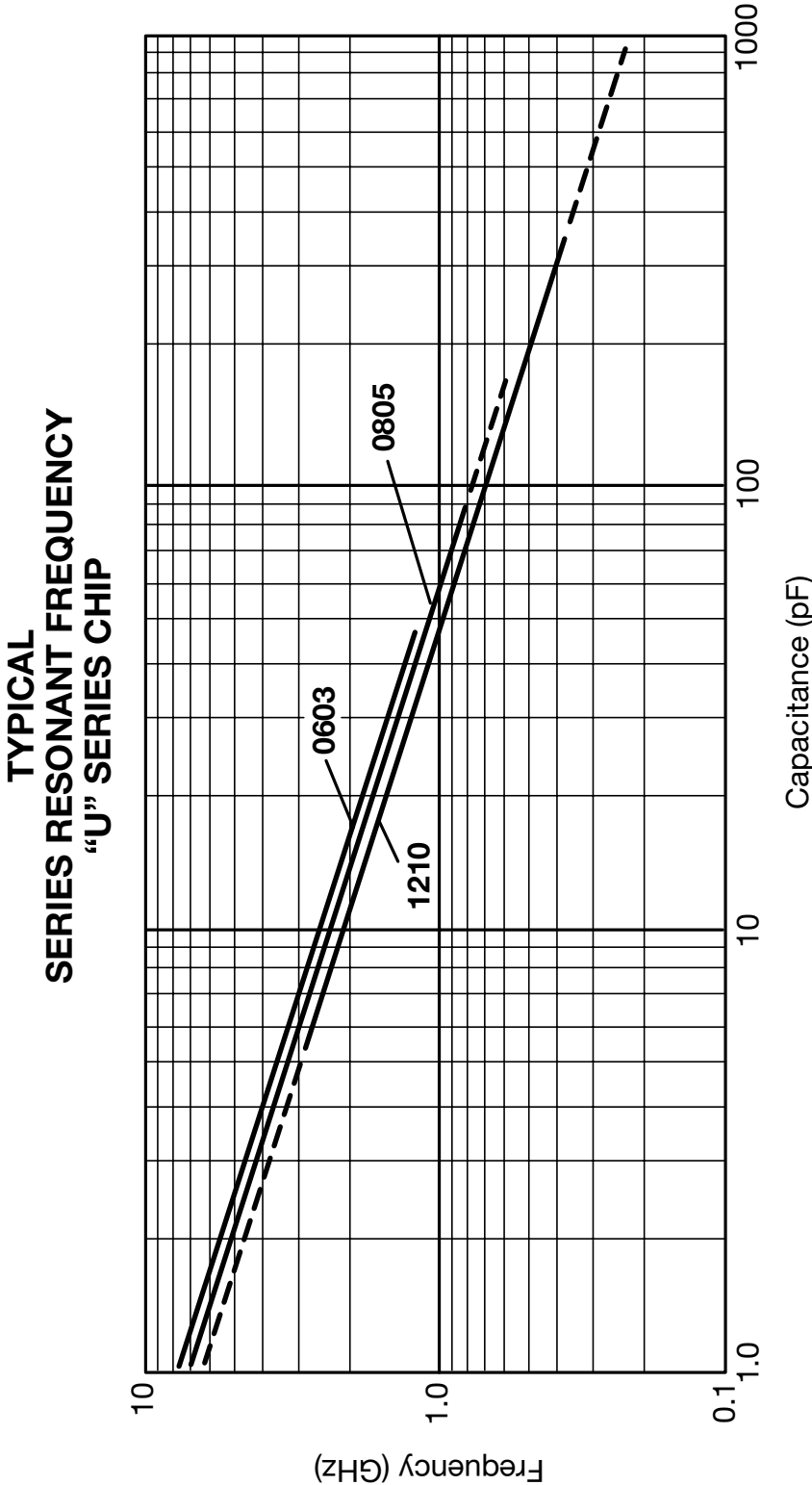


ESR Measured on the Boonton 34A

RF/Microwave C0G (NP0) Capacitors



Ultra Low ESR, "U" Series, C0G (NP0) Chip Capacitors





Microwave Single Layer Capacitors

SLC Series
With and Without Borders

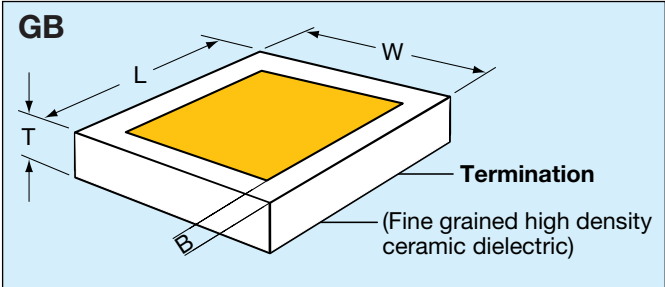
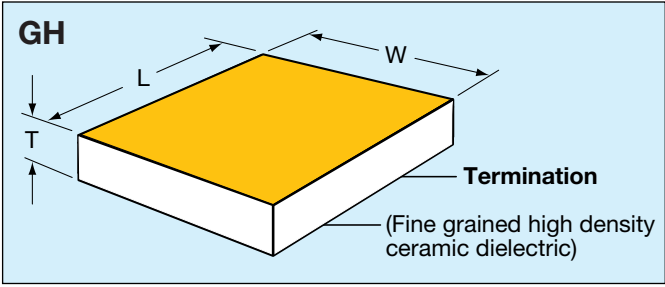
Microwave SLC's

Single Layer Capacitor Series

GENERAL INFORMATION

AVX offers a complete line of SLC's (Single Layer Capacitors). These SLC's are thin-film gold metallized (100μ inches) ceramic capacitors uniquely suited to stripline width matching in microwave circuitry. A wide variety of standard and special sizes are available. This, coupled with numerous dielectric materials, can meet the most complex application.

AVX is capable of meeting or exceeding the environmental and mechanical specifications of the following:



MIL Ref.	Parameter	Method or Paragraph
MIL-STD-883	Bond Strength	2011
MIL-STD-883	Shear Strength	2019
MIL-C-55681	Voltage Conditioning	3.6
MIL-C-55681	Insulation Resistance	3.9
MIL-C-55681	Thermal Shock	3.14
MIL-C-55681	Voltage Temp. Limits	3.13
MIL-C-55681	Life Test	3.17
MIL-C-49464	All	—

Part Number Codes

Case Size	Code	L Length	W Width	T Thickness	B Border
GH	10	.010±.003 (.254±.076)	.010±.003 (.254±.076)	.005±.002 (.127±.051)	.001 (.025)
	15	.015±.005 (.381±.127)	.015 ±.000 -.003 (.381 ±.000 -.076)	.005±.002 (.127±.051)	.002±.001 (.051±.025)
	20	.020±.005 (.508±.127)	.020 ±.000 -.003 (.508 ±.000 -.076)	.005±.002 (.127±.051)	.002±.001 (.051±.025)
	25	.025±.005 (.635±.127)	.025 ±.000 -.003 (.635 ±.000 -.076)	.005±.002 (.127±.051)	.002±.001 (.051±.025)
	35	.035±.005 (.889±.127)	.035±.005 (.889±.127)	.005±.002 (.127±.051)	.002±.001 (.051±.025)
	50	.050±.010 (1.27±.254)	.050±.010 (1.27±.254)	.005±.002 (.127±.051)	.002±.001 (.051±.025)
	70	.070±.010 (1.78±.254)	.070±.010 (1.78±.254)	.007±.002 (.178±.051)	.002±.001 (.051±.025)
	90	.090±.010 (2.29±.254)	.090±.010 (2.29±.254)	.007±.002 (.178±.051)	.002±.001 (.051±.025)

HOW TO ORDER

GH Type Code GH = No Border GB = With Border	35 Case Size	5 Working Voltage Code 5 = 50WVDC 1 = 100WVDC	A Dielectric See Capacitor Selection Chart (Dielectric codes see page 57)	6R8 Capacitance EIA Capacitance Code in pF. First two digits = significant figures or "R" for decimal place. Third digit = number of zeros or after "R" significant figures.	K Capacitance Tolerance Code <10pF A = ±0.05pF (special order) B = ±0.1pF C = ±0.25pF D = ±0.5pF >10pF J = ±5% K = ±10% M = ±20%	N Termination Code N = 99.99% pure sputtered gold over nickel. (≈1000 Å thickness)	6 Packaging Code 6 = Waffle Pack 6N = Antistatic Waffle Pack
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DIELECTRIC CODES AND TYPES

Dielectric Code & Type		Dielectric Constant (K)	Temperature Coefficient	Temperature Range	Maximum D.F.	I.R. Min. @ 25°C
Temperature Compensation	A (C0G)	14	0±30ppm/°C	-55°C to +125°C	<.1% @ 1MHz	10 ¹¹ Ω
		37	0±30ppm/°C	-55°C to +125°C	<.1% @ 1MHz	10 ¹¹ Ω
		75	0±30ppm/°C	-55°C to +125°C	<.1% @ 1MHz	10 ¹¹ Ω
	4	205	-1500±250ppm/°C	-55°C to +125°C	<.15% @ 1MHz	10 ¹¹ Ω
	7	370	-3300±1000ppm/°C	-55°C to +125°C	<1.0% @ 1MHz	10 ¹⁰ Ω
	Y	650	-4700±1000ppm/°C	-55°C to +125°C	<1.0% @ 1MHz	10 ¹¹ Ω
X7R	C	1200	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹¹ Ω
		2200	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω
		4000	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω
X7U	B	5000	+22% to -56%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω
Z5U	E	9000	+22% to -56%	+10°C to +85°C	2.5% @ 1KHz	10 ¹⁰ Ω
Y5V	G	14000	+22% to -82%	-30°C to +85°C	2.5% @ 1KHz	10 ¹⁰ Ω
Maxi*	8 (Maxi)	20000	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω

*See Maxi SLC section - page 61

Microwave SLC's



Single Layer Capacitor Series with or without Borders

GH SERIES: SINGLE LAYER CAPACITOR WITHOUT BORDERS

inches (millimeters)

			GH10 L=0.010±0.003 (.254±.076) W=0.010±0.003 (.254±.076) T=0.005±0.002 (.127±.051)		GH15 L=0.015±0.005 (.381±.127) W=0.015 +.000; -.003 (.381 +.000; -.076) T=0.005±0.002 (.127±.051)		GH20 L=0.020±0.005 (.508±.127) W=0.020 +.000; -.003 (.508 +.000; -.076) T=0.005±0.002 (.127±.051)		
Dielectric Code		"K" Factor	Minimum Capacitance Tolerance	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max
Temperature Compensation	A	14	±0.1pF	0.10	0.15	0.10	0.27	0.13	0.47
		37	±0.1pF	0.10	0.18	0.16	0.33	0.33	0.68
		75	±0.1pF	0.15	0.82	0.33	1.50	0.68	2.40
	4	205	±0.25pF	0.36	2.20	0.91	3.90	1.80	6.80
	7	370	±0.25pF	0.68	3.90	1.60	7.50	3.30	12.00
	Y	650	±0.25pF	1.20	6.80	2.70	13.00	5.60	22.00
X7R	C	1200	±10%	2.20	13.00	5.60	24.00	11.00	39.00
		2200	±10%	3.90	24.00	10.00	47.00	20.00	75.00
		4400	±10%	7.50	47.00	18.00	82.00	39.00	150.00
X5U	B	5000	±10%	8.2	52.00	20.00	42.00	42.00	165.00
Z5U	E	9000	±20%	16.00	100.00	39.00	180.00	82.00	300.00
Y5V	G	14000	±20%	24.00	150.00	62.00	270.00	130.00	470.00

GB SERIES: SINGLE LAYER CAPACITOR WITH BORDERS

inches (millimeters)

			GB10 B=.002±.001 L=0.010±0.003 (.254±.076) W=0.010±0.003 (.254±.076) T=0.005±0.002 (.127±.051)		GB15 B=.002±.001 L=0.015±0.005 (.381±.127) W=0.015 +.000; -.003 (.381 +.000; -.076) T=0.005±0.002 (.127±.051)		GB20 B=.002±.001 L=0.020±0.005 (.508±.127) W=0.020 +.000; -.003 (.508 +.000; -.076) T=0.005±0.002 (.127±.051)		
Dielectric Code		"K" Factor	Minimum Capacitance Tolerance	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max
Temperature Compensation	A	75	±0.25pF	0.10	0.50	0.20	1.10	0.50	2.00
X7R	C	4400	±10%**	5.50	35.00	11.50	52.00	33.00	130.00
X7U	B	5000	10%	6.20	39.00	13.00	56.00	36.00	145.00

Microwave SLC's



Single Layer Capacitor Series with or without Borders

GH SERIES: SINGLE LAYER CAPACITOR WITHOUT BORDERS

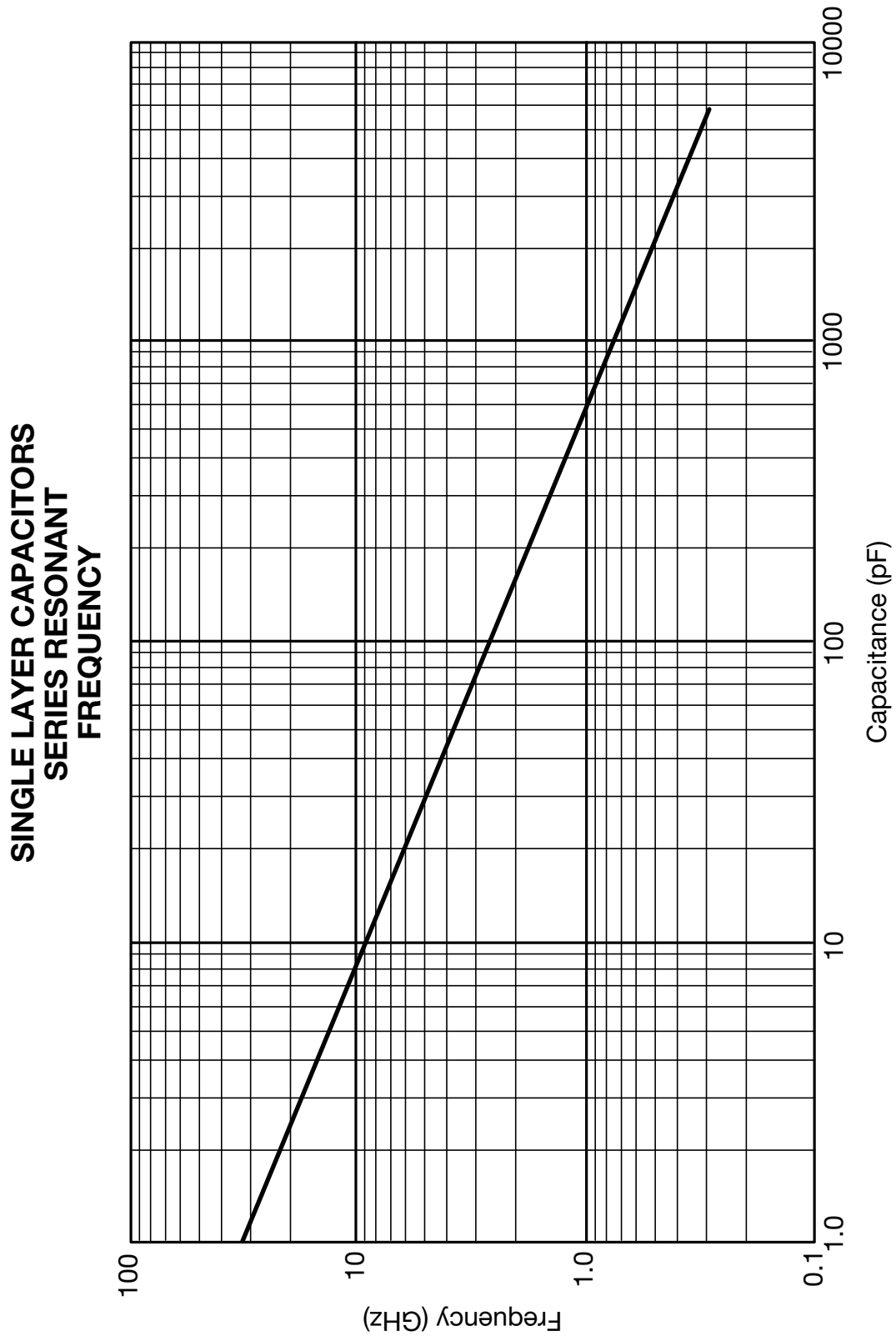
inches (millimeters)

GH25 L=0.025±0.005 (.635±.127) W=0.025+0.000; -.003 (.635+.000; -.076) T=0.005±0.002 (.127±.051)		GH35 L=0.035±0.005 (.889±.127) W=0.035±0.005 (.889±.127) T=0.005±0.002 (.127±.051)		GH50 L=0.050±0.010 (1.27±.254) W=0.050±0.010 (1.27±.254) T=0.005±0.002 (.127±.051)		GH70 L=0.070±0.010 (1.78±.254) W=0.070±0.010 (1.78±.254) T=0.007±0.002 (.178±.051)		GH90 L=0.090±0.010 (2.29±.254) W=0.090±0.010 (2.29±.254) T=0.007±0.002 (.178±.051)	
Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max
0.22	0.75	0.47	1.60	0.82	3.60	1.50	3.90	2.40	6.20
0.56	1.20	1.20	2.40	2.00	4.30	3.60	7.50	6.20	13.00
1.20	3.90	2.40	8.20	4.30	18.00	7.50	20.00	13.00	33.00
3.30	10.00	6.20	22.00	11.00	51.00	20.00	56.00	36.00	82.00
5.60	18.00	12.00	39.00	20.00	91.00	36.00	100.00	62.00	150.00
10.00	33.00	20.00	68.00	36.00	160.00	62.00	160.00	110.00	270.00
20.00	62.00	39.00	130.00	68.00	300.00	120.00	330.00	220.00	510.00
36.00	110.00	68.00	240.00	120.00	560.00	220.00	560.00	390.00	910.00
68.00	220.00	150.00	470.00	240.00	1100.00	430.00	1200.00	750.00	1800.00
75.00	240.00	160.00	510.00	260.00	1200.00	475.00	1300.00	850.00	2000.00
150.00	430.00	270.00	910.00	510.00	2200.00	910.00	2400.00	1500.00	3600.00
220.00	680.00	430.00	1500.00	750.00	3300.00	1300.00	3600.00	2400.00	5600.00

GB SERIES: SINGLE LAYER CAPACITOR WITH BORDERS

inches (millimeters)

GB25 B=.002±.001 L=0.025±0.005 (.635±.127) W=0.025+0.000; -.003 (.635+.000; -.076) T=0.005±0.002 (.127±.051)		GB35 B=.002±.001 L=0.035±0.005 (.889±.127) W=0.035±0.005 (.889±.127) T=0.005±0.002 (.127±.051)		GB50 B=.002±.001 L=0.050±0.010 (1.27±.254) W=0.050±0.010 (1.27±.254) T=0.005±0.002 (.127±.051)		GB70 B=.002±.001 L=0.070±0.010 (1.78±.254) W=0.070±0.010 (1.78±.254) T=0.007±0.002 (.178±.051)		GB90 B=.002±.001 L=0.090±0.010 (2.29±.254) W=0.090±0.010 (2.29±.254) T=0.007±0.002 (.178±.051)	
Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max	Cap Value pF min	Cap Value pF max
1.00	3.10	2.00	7.00	3.75	15.00	7.00	18.50	12.00	31.00
52.00	175.00	125.00	400.00	215.00	1000.00	400.00	1100.00	700.00	1700.00
56.00	200.00	140.00	450.00	240.00	1100.00	450.00	1200.00	775.00	1900.00





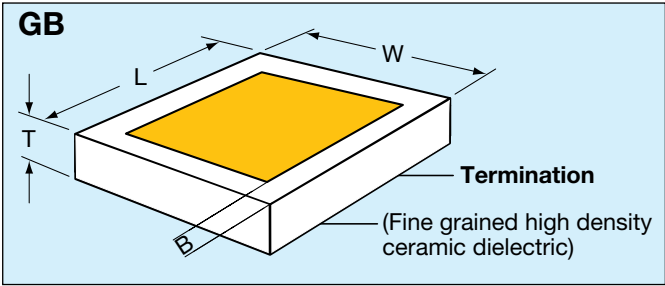
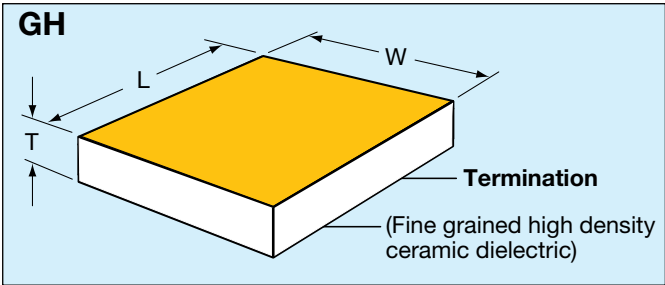
Microwave Maxi Single Layer Capacitors

Maxi SLC Series
With and Without Borders

Microwave Maxi SLC's



Maxi Single Layer Capacitors with or without Borders



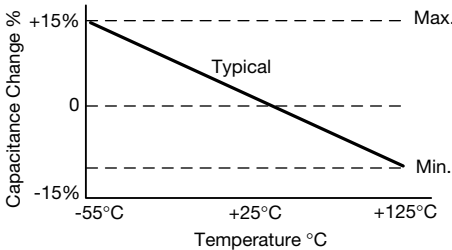
GENERAL INFORMATION

MAXI/SLC's are a thin film gold metallized (100 micro inches) ceramic capacitors uniquely suited for stripline width matching in microwave integrated circuitry offering the industry's highest capacitance per area SLC's. L&W sizes range from .010" to .100".

AVX MAXI/SLC'S FEATURES

- Maximum capacitance change of $\pm 15\%$ from -55°C to $+125^\circ\text{C}$
- Gold terminations 100 μ inches over barrier layer
- Excellent bond strength (MIL-STD-883, method 2011.5)
- Available with and without borders

CAPACITANCE CHANGE WITH TEMPERATURE (X7R) <15% FROM -55°C TO $+125^\circ\text{C}$



HIGH CAPACITANCE SINGLE LAYER CAPACITORS

Rated Voltage = 50VDC IR (typical) = 10,000 M Ω
D.F. = 2.5% at 1VRMS and 1kHz

HOW TO ORDER

GH	01	5	8	101	K	N	6
Type Code	Case Size	Working Voltage Code	Dielectric Code	Capacitance	Capacitance Tolerance Code	Termination Code	Packaging Code
GH = No Border GB = With Border		5 = 50VVDC	8 = Maxi/SLC	EIA Capacitance Code in pF. First two digits = significant figures or "R" for decimal place. Third digit = number of zeros or after "R" significant figures.	K = $\pm 10\%$ M = $\pm 20\%$	A = 99.99% pure sputtered ($\approx 2000 \text{ \AA}$ thickness) N = 99.99% pure sputtered gold over Ni. ($\approx 2000 \text{ \AA}$ thickness)	6 = Waffle Pack 6N = Antistatic Waffle Pack



Microwave Maxi SLC's



Capacitance Ratings

MAXI SINGLE LAYER CAPACITORS TYPE GH WITHOUT BORDERS

Nominal Size/Capacitance (pF)/Tolerance Specifications **DIMENSIONS:** inches (millimeters)

AVX Style	GH01	GH02	GH03	GH04	GH05	GH06
(L) Length	.015±.005 (.381±.127)	.025±.005 (.635±.127)	.035±.005 (.889±.127)	.050±.010 (1.27±.254)	.070±.010 (1.78±.254)	.090±.010 (2.29±.254)
(W) Width	.015±.005 (.381±.127)	.025±.005 (.635±.127)	.035±.005 (.889±.127)	.050±.010 (1.27±.254)	.070±.010 (1.78±.254)	.090±.010 (2.29±.254)
(T) Thickness.	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)

Cap. pF	Cap. Code	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.
68	680	K/M					
75	750	K/M					
82	820	K/M					
100	101	K/M					
120	121	K/M					
150	151	K/M					
220	221	K/M					
270	271		K/M				
330	331		K/M				
390	391		K/M				
470	471		K/M				
560	561		K/M				
680	681			K/M			
750	751			K/M			
820	821			K/M			
1000	102			K/M			
1200	122				K/M		
1500	152				K/M		
1800	182				K/M		
2200	222				K/M		
2700	272					K/M	
3300	332					K/M	
3900	392					K/M	
4700	472						K/M
5600	562						K/M
6300	632						K/M

MAXI SINGLE LAYER CAPACITORS TYPE GB WITH BORDERS

Nominal Size/Capacitance (pF)/Tolerance Specifications **DIMENSIONS:** inches (millimeters)

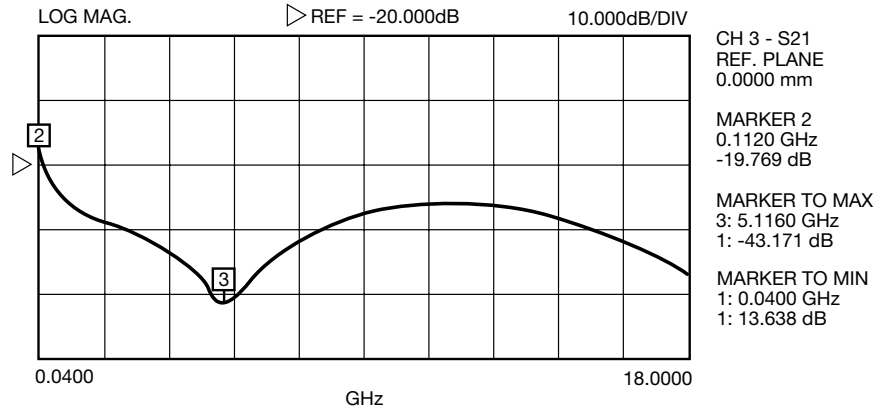
AVX Style	GB01	GB02	GB03	GB04	GB05	GB06
(L) Length	.015±.005 (.381±.127)	.025±.005 (.635±.127)	.035±.005 (.889±.127)	.050±.010 (1.27±.254)	.070±.010 (1.78±.254)	.090±.010 (2.29±.254)
(W) Width	.015±.005 (.381±.127)	.025±.005 (.635±.127)	.035±.005 (.889±.127)	.050±.010 (1.27±.254)	.070±.010 (1.78±.254)	.090±.010 (2.29±.254)
(T) Thickness.	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)	.007±.002 (.178±.051)
(B) Border	.002±.001 (.051±.025)	.002±.001 (.051±.025)	.002±.001 (.051±.025)	.002±.001 (.051±.025)	.002±.001 (.051±.025)	.002±.001 (.051±.025)

Cap. pF	Cap. Code	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.	Cap. Tol. Avail.
43	430	K/M					
51	510	K/M					
56	560	K/M					
68	680	K/M					
75	750	K/M					
82	820	K/M					
100	101	K/M					
220	221		K/M				
270	271		K/M				
330	331		K/M				
390	391		K/M				
470	471		K/M				
560	561			K/M			
680	681			K/M			
750	751			K/M			
820	821			K/M			
1000	102				K/M		
1200	122				K/M		
1500	152				K/M		
1800	182				K/M		
2200	222					K/M	
2700	272					K/M	
3300	332					K/M	
3900	392						K/M
4700	472						K/M
5600	562						K/M

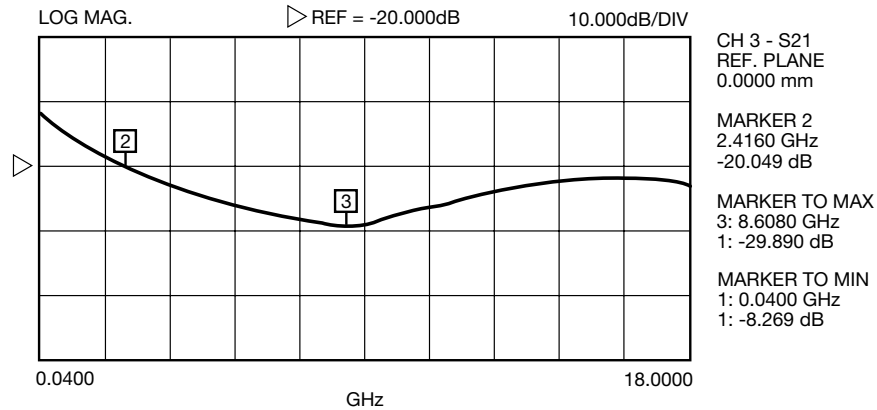
Performance Curves

S21 Forward Transmission Shunt Mode
Temperature Coefficient $\pm 15\%$ (-55°C to +125°C)

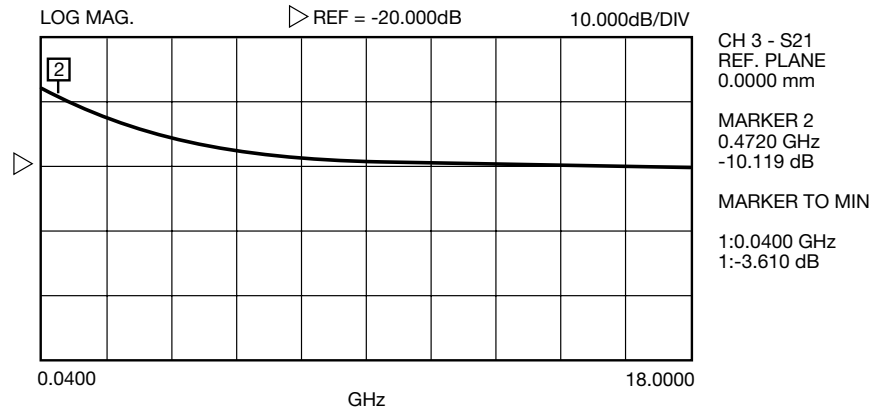
Capacitance Value 1000 pF
SIZE L=.040" W=.040" T=.007"



Capacitance Value 470 pF
SIZE L=.027" W=.027" T=.007"



Capacitance Value 150 pF
SIZE L=.017" W=.017" T=.007"





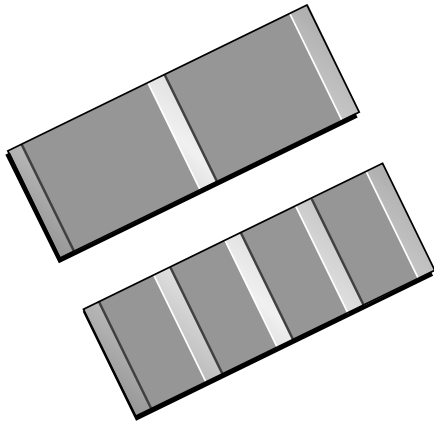
Microwave Multi-Cap Single Layer Capacitors

Multi-Cap SLC Series
Metallized Ceramic Substrates

Microwave Multi-Cap SLC's



Multi-Cap Series



GENERAL INFORMATION

AVX Multi-Cap Arrays are available with 2, 3, 4, 5 or 6 capacitors on one single layer capacitor substrate using standard Maxi dielectrics. The arrays offer reduced size and reduced handling from individual capacitors. The parts shown along with the capacitance values available represent typical parts. Custom designs are available to meet individual customer requirements.

HOW TO ORDER

GH

Type

B

Array Code

B=2
C=3
D=4
E=5
F=6

5

Size Code

2=.020" W
Y=.025" W
3=.030" W
4=.040" W
5=.050" W
S=Special

5

Working Voltage Code

5 = 50WVDC
1 = 100WVDC

A

Dielectric Code
(see page 68)

6R8

Capacitance

EIA Capacitance Code in pF.
First two digits = significant figures or "R" for decimal place.
Third digit = number of zeros or after "R" significant figures.

K

Capacitance Tolerance Code

<10pF
A = $\pm 0.05\text{pF}$
(special order)
B = $\pm 0.1\text{pF}$
C = $\pm 0.25\text{pF}$
D = $\pm 0.5\text{pF}$
>10pF
J = $\pm 5\%$
K = $\pm 10\%$
M = $\pm 20\%$

A

Termination Code

A = 99.99% pure sputtered gold over Ti/W.
N = 99.99% pure sputtered gold over Ni.
($\approx 1000 \text{ \AA}$ thickness)

6

Packaging Code

6 = Waffle Pack
6N = Antistatic Waffle Pack

Microwave SLC's

Multi-Cap Arrays Series



GHB SERIES: DUAL CAP SINGLE LAYER CAPACITORS

inches (millimeters)

			GHB2 L=.050±.010 W=.020±.005 T=.007±.003 Gap=.010±.003	GHBY L=.080±.015 W=.025±.005 T=.007±.003 Gap=.020±.005	GHB3 L=.080±.015 W=.030±.010 T=.007±.003 Gap=.020±.005	GHBZ L=.080±.015 W=.035±.010 T=.007±.003 Gap=.020±.005	GHB5 L=.080±.015 W=.050±.010 T=.007±.003 Gap=.020±.005
Dielectric Code	"K" Factor	Minimum Capacitance Tolerance	Max. Cap Per Each Cap. Pad pF	Max. Cap Per Each Cap. Pad pF	Max. Cap Per Each Cap. Pad pF	Max. Cap Per Each Cap. Pad pF	Max. Cap Per Each Cap. Pad pF
A (NP0)	75	±0.25 pF	1.5	3.0	3.5	4.0	6.0
C	1200	±10%	47	68	82	91	130
	2000	±10%	68	110	130	150	220
	4000	±10%	75	150	200	225	325
B	5000	±10%	130	270	330	390	510
Maxi	20,000	±10%	320	650	750	900	1250

**For Capacitance below 10pF, C & D tolerance apply.

GH-SERIES: MULTI-CAP ARRAY SINGLE LAYER CAPACITORS MAXIMUM CAPACITANCE PER EACH CAPACITOR PAD, pF

			GH-2 .065±.015	GH-Y .065±.015	GH-3 .065±.015	GH-4 .065±.015
		for 3 Cap Arrays for 4 Cap Arrays Length: for 6 Cap Arrays Width Pad Size	.085±.015	.085±.015	.085±.015	.085±.015
			.125±.020	.125±.020	.125±.020	.125±.020
			.020±.005	.025±.010	.030±.010	.040±.010
			.020x.015	.025x.015	.030x.015	.040x.015
Dielectric Code	"K" Factor	Minimum Capacitance Tolerance	Max. Cap Per Each Cap. Pad pF	Max. Cap Per Each Cap. Pad pF	Max. Cap Per Each Cap. Pad pF	Max. Cap Per Each Cap. Pad pF
A (NP0)	75	±0.25 pF	0.9	1.1	1.25	1.75
C	4000	±10%	50	60	75	100
B	5000	±10%	60	75	90	120
Maxi	20,000	±10%	200	250	300	400

**For Capacitance below 10pF, C & D tolerance apply.

inches (millimeters)

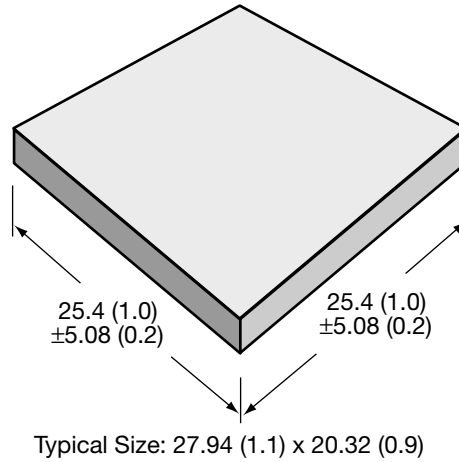


Microwave SLC's

Metallized Ceramic Substrates

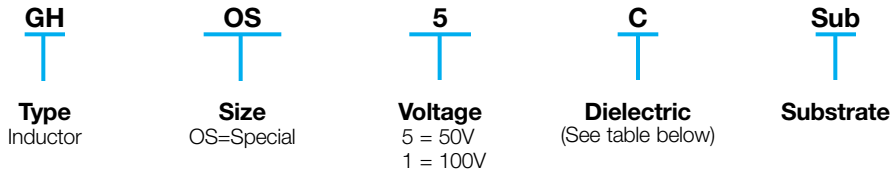


SINGLE LAYER CERAMIC SUBSTRATE SIZE



DIMENSIONS: millimeters (inches)

HOW TO ORDER



DIELECTRIC CODES AND TYPES

	Dielectric Code & Type	Dielectric Constant (K)	Temperature Coefficient	Temperature Range	Maximum D.F.	I.R. Min. @ 25°C
Temperature Compensation	A (NP0)	14	0±30ppm/°C	-55°C to +125°C	<.1% @ 1MHz	10 ¹¹ Ω
		37	0±30ppm/°C	-55°C to +125°C	<.1% @ 1MHz	10 ¹¹ Ω
		75	0±30ppm/°C	-55°C to +125°C	<.1% @ 1MHz	10 ¹¹ Ω
	4	205	-1500±250ppm/°C	-55°C to +125°C	<.15% @ 1MHz	10 ¹¹ Ω
	7	370	-3300±1000ppm/°C	-55°C to +125°C	<1.0% @ 1MHz	10 ¹⁰ Ω
	Y	650	-4700±1000ppm/°C	-55°C to +125°C	<1.0% @ 1MHz	10 ¹¹ Ω
X7R	C	1200	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹¹ Ω
		2200	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω
		4000	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω
X7U	B	5000	+22% to -56%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω
Y5V Z5U	E	9000	+22% to -56%	+10°C to +85°C	2.5% @ 1KHz	10 ¹⁰ Ω
Maxi [†] Y5V Z5U	G	14000	+22% to -82%	-30°C to +85°C	2.5% @ 1KHz	10 ¹⁰ Ω
	8 (Maxi)	20000	±15%	-55°C to +125°C	2.5% @ 1KHz	10 ¹⁰ Ω

[†]See Maxi SLC section - page 61





RF/Microwave

AQ 12&14 and “U” Series
Designer Kits

Tuning Kits: AQ12/AQ14 Series

TUNING KITS

Solder Plated, Nickel Barrier

Porcelain (+90)

Ceramic C0G

AQ12

AQ14

AQ12

AQ14

Kit 1500 UZ		Kit 2500 UZ		Kit 1501 UZ		Kit 2501 UZ	
Capacitor Value pF	Tolerance*	Capacitor Value pF	Tolerance*	Capacitor Value pF	Tolerance*	Capacitor Value pF	Tolerance*
0.1	B	0.1	B	0.1	B	0.1	B
0.2	B	0.2	B	0.2	B	0.2	B
0.3	B	0.3	B	0.3	B	0.3	B
0.4	B	0.4	B	0.4	B	0.4	B
0.5	B	0.5	B	0.5	B	0.5	B
0.6	B	0.6	B	0.6	B	0.6	B
0.7	B	0.7	B	0.7	B	0.7	B
0.8	B	0.8	B	0.8	B	0.8	B
0.9	B	0.9	B	0.9	B	0.9	B
1.0	B	1.0	B	1.0	B	1.0	B
1.1	B	1.1	B	1.1	B	1.1	B
1.2	B	1.2	B	1.2	B	1.2	B
1.3	B	1.3	B	1.3	B	1.3	B
1.4	B	1.4	B	1.4	B	1.4	B
1.5	B	1.5	B	1.5	B	1.5	B
1.6	B	1.6	B	1.6	B	1.6	B
1.7	B	1.7	B	1.7	B	1.7	B
1.8	B	1.8	B	1.8	B	1.8	B
1.9	B	1.9	B	1.9	B	1.9	B
2.0	B	2.0	B	2.0	B	2.0	B
2.1	B	2.1	B	2.1	B	2.1	B
2.2	B	2.2	B	2.2	B	2.2	B
2.4	B	2.4	B	2.4	B	2.4	B
2.7	B	2.7	B	2.7	B	2.7	B
3.0	B	3.0	B	3.0	B	3.0	B
3.3	C	3.3	C	3.3	C	3.3	C
3.6	C	3.6	C	3.6	C	3.6	C
3.9	C	3.9	C	3.9	C	3.9	C
4.3	C	4.3	C	4.3	C	4.3	C
4.7	C	4.7	C	4.7	C	4.7	C
5.1	C	5.1	C	5.1	C	5.1	C
5.6	C	5.6	C	5.6	C	5.6	C
6.2	C	6.2	C	6.2	C	6.2	C
6.8	J	6.8	J	6.8	J	6.8	J
7.5	J	7.5	J	7.5	J	7.5	J
8.2	J	8.2	J	8.2	J	8.2	J
9.1	J	9.1	J	9.1	J	9.1	J
10.0	J	10.0	J	10.0	J	10.0	J

380 Capacitors 10 each of 38 values. All chips are laser marked.
 *Tolerance: B =±0.1pF, C =±0.25pF, J =±5%.

EVALUATION KITS

Solder Plated, Nickel Barrier

Porcelain (+90)

Ceramic (NP0)

AQ12

AQ14

AQ12

AQ14

Kit 1000 UZ	
Capacitor Value pF	Tolerance*
.5	B
1.0	B
1.2	B
1.5	B
1.8	B
2.0	B
2.2	B
2.4	C
2.7	C
3.0	C
3.3	C
3.6	C
3.9	C
4.3	C
4.7	C
6.8	J
8.2	J
10.0	J
12.0	J
15.0	J
18.0	J
22.0	J
27.0	J
33.0	J
39.0	J
47.0	J
56.0	J
68.0	J
82.0	J
100.0	J

300 Capacitors 10 each of 30 values.
All chips are laser marked.

*Tolerance: B = ± 0.1 pF, C = ± 0.25 pF, J = $\pm 5\%$.

Kit 2000 UZ	
Capacitor Value pF	Tolerance*
1.0	B
1.2	B
1.5	B
1.8	B
2.0	B
2.2	B
2.4	C
2.7	C
3.0	C
3.3	C
3.6	C
3.9	C
4.3	C
4.7	C
5.1	C
5.6	C
6.2	C
6.8	J
8.2	J
10.0	J
12.0	J
15.0	J
18.0	J
22.0	J
27.0	J
33.0	J
39.0	J
47.0	J
56.0	J
68.0	J
82.0	J
100.0	J
120.0	J
150.0	J
180.0	J
220.0	J
240.0	J
270.0	K
330.0	K
390.0	K
470.0	K
560.0	K
680.0	K
820.0	K
1000.0	K

450 Capacitors 10 each of 45 values.
All chips are laser marked.

*Tolerance: B = ± 0.1 pF, C = ± 0.25 pF, J = $\pm 5\%$, K = $\pm 10\%$

Kit 1001 UZ	
Capacitor Value pF	Tolerance*
.5	B
1.0	B
1.5	B
1.8	B
2.0	B
2.2	B
2.4	C
2.7	C
3.0	C
3.3	C
3.6	C
3.9	C
4.3	C
4.7	C
6.8	J
8.2	J
10.0	J
12.0	J
15.0	J
22.0	J
27.0	J
33.0	J
39.0	J
47.0	J
56.0	J
68.0	J
82.0	J
100.0	J
470.0	J
1000.0	J

300 Capacitors 10 each of 30 values.
All chips are laser marked.

*Tolerance: B = ± 0.1 pF, C = ± 0.25 pF, J = $\pm 5\%$.

Kit 2001 UZ	
Capacitor Value pF	Tolerance*
1.0	B
1.5	B
1.8	B
2.0	B
2.2	B
2.4	C
2.7	C
3.0	C
3.3	C
3.6	C
3.9	C
4.3	C
4.7	C
5.1	C
5.6	C
6.2	C
6.8	J
8.2	J
10.0	J
12.0	J
15.0	J
22.0	J
27.0	J
33.0	J
39.0	J
47.0	J
56.0	J
68.0	J
82.0	J
100.0	J
120.0	J
150.0	J
180.0	J
220.0	J
240.0	J
270.0	K
330.0	K
390.0	K
470.0	K
560.0	K
680.0	K
820.0	K
1000.0	K
2700.0	K
5100.0	K

450 Capacitors 10 each of 45 values.
All chips are laser marked.

*Tolerance: B = ± 0.1 pF, C = ± 0.25 pF, J = $\pm 5\%$, K = $\pm 10\%$

NOTE: Order by Kit Number
Example: Kit 1000 UZ

“U” SERIES KITS

Solder Plated, Nickel Barrier

0603

Kit 4000 UZ**			
Cap. Value pF	Tol.*	Cap. Value pF	Tol.*
1.0	±.25pF	6.8	±.25pF
1.2	±.25pF	7.5	±.25pF
1.5	±.25pF	8.2	±.25pF
1.8	±.25pF	10.0	±5%
2.0	±.25pF	12.0	±5%
2.4	±.25pF	15.0	±5%
2.7	±.25pF	18.0	±5%
3.0	±.25pF	22.0	±5%
3.3	±.25pF	27.0	±5%
3.9	±.25pF	33.0	±5%
4.7	±.25pF	39.0	±5%
5.6	±.25pF	47.0	±5%

0805

Kit 3000 UZ***					
Cap. Value pF	Tol.*	Cap. Value pF	Tol.*	Cap. Value pF	Tol.*
1.0	C	7.5	C	33	J
1.5	C	8.2	C	36	J
2.2	C	9.1	C	39	J
2.4	C	10.0	J	47	J
2.7	C	12.0	J	56	J
3.0	C	15.0	J	68	J
3.3	C	18.0	J	82	J
3.9	C	22.0	J	100	J
4.7	C	24.0	J	130	J
5.6	C	27.0	J	160	J

1210

Kit 3500 UZ***					
Cap. Value pF	Tol.*	Cap. Value pF	Tol.*	Cap. Value pF	Tol.*
2.2	C	18	J	68	J
2.7	C	20	J	82	J
4.7	C	24	J	100	J
5.1	C	27	J	120	J
6.8	C	30	J	130	J
8.2	C	36	J	240	J
9.1	C	39	J	300	J
10	J	47	J	390	J
13	J	51	J	470	J
15	J	56	J	680	J

*Tolerance: C =±0.25pF, J =±5%.

**240 Capacitors 10 each of 24 values. Marking on 0805 and 1210.

***300 Capacitors 10 each of 30 values. Marking on 0805 and 1210.



Introduction to Microwave Capacitors

Introduction to Microwave Capacitors

Microwave Capacitors in MICs

Typical Microwave Circuit Applications

Microwave MLC, SLC, or Thin-Film capacitor applications in MIC circuits can be grouped into the following categories:

- DC Block (in series with an MIC transmission line)
- RF Bypass (in shunt with transmission lines)
- Source Bypass (in shunt with active device)
- Impedance Matching

This chapter discusses these applications and the performance parameters of microwave capacitors affecting these applications.

DC Block

In the DC block application, the chip capacitor is placed in series with the transmission line to prevent the DC voltage from one circuit from affecting another circuit.

The capacitance is chosen so that the reactance is only a fraction of an ohm at the lowest microwave frequency of interest.

The largest value capacitor is used as long as the self-resonant frequency is still much higher than the highest frequency of interest.

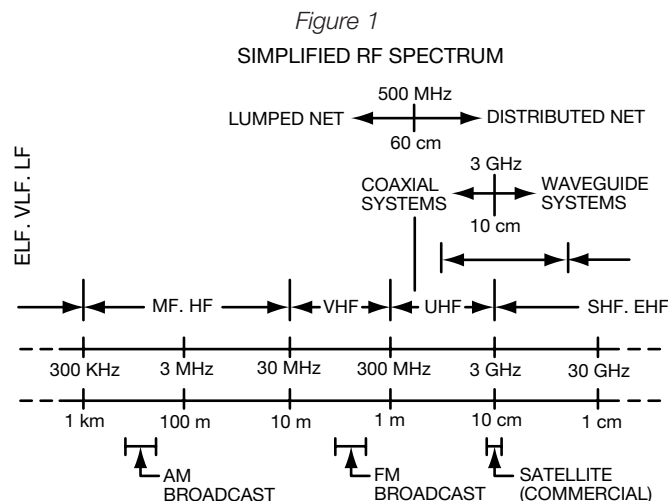
RF Bypass

The RF bypass application is used to effectively short out the RF to ground. The capacitor value is also picked to be as large as possible without approaching the self-resonance of the capacitor.

Source Bypass

The source bypass application is the same as the RF bypass except the capacitor is used in conjunction with an active device.

In this application the chip capacitor is butted up to the source of the microwave FET device mounted on the MIC circuit. This is done to minimize the length of the wire bond from the source of the FET to the capacitor. The shorter the wire bond, the lower the corresponding inductance.



The top side of the capacitor should be completely metalized so that the bond wire from the FET to the edge of the capacitor is minimized.

The height of the capacitor must be less than or equal to the height of the FET, usually about 0.005 inches. If the capacitor is higher than the FET, the capacitor will interfere with the bonding tool when wire bonding to the FET.

Impedance Matching

The impedance matching application is to use the chip capacitor to provide the required reactance at a specific point in the circuit.

This is usually the most critical application in terms of the capacitor maintaining a tight tolerance over temperature and from unit-to-unit.

The other applications only require that the capacitance for the DC block and RF bypass maintains a low reactance and the tolerance can be as much as $\pm 50\%$. Whereas the impedance matching function often requires $\pm 1\%$ tolerance.

In general, microwave capacitors should have the following properties:

- Low-loss
- Operate very much below the self-resonant frequency
- The power handling capability should be commensurate with the expected power performance of the circuit
- Capable of wire bonding and gap welding
- Low variation of capacitance over temperature
- Low unit-to-unit variations in capacitance
- Low dimensional variations from unit-to-unit

Typical SLC applications in MIC circuits are shown in:

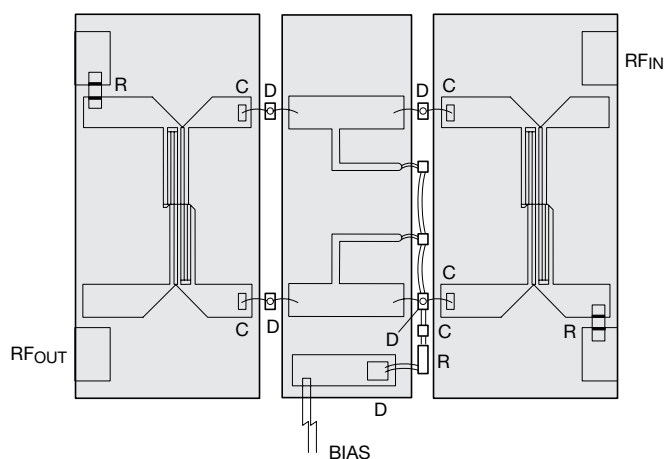


Figure 2. Typical MIC Microwave Attenuator Hybrid with SLC's. "C" indicates SLC locations.

Introduction to Microwave Capacitors

Microwave Parameters



Scattering Parameters

Generally, transmission and reflections coefficient measurements completely characterize any black box or network. Transmission and reflections parameters — attenuation (gain), phase shift, and complex impedance — can be described in terms of a set of linear parameters called “scattering” or “s” parameters. Knowing these characteristic parameters, one can predict the response of cascaded or parallel networks accurately. Unlike y or h parameters which require short circuit and open circuit terminations, “s” parameters are determined with the input and output ports terminated in the characteristic impedance of the transmission line which is a much more practical condition to obtain at RF and microwave frequencies.

To summarize, “s” parameters are more useful at microwave frequencies because:

1. Equipment to measure total voltage and total currents at the ports of the networks is not readily available.
2. Short and open circuits are difficult to achieve over a broad band of frequencies because of lead inductance and capacitance. Furthermore, these measurements typically require tuning stubs separately adjusted at each frequency to reflect short and open circuits to the device terminals, and this makes the process inconvenient and tedious.
3. Active devices such as transistors and negative resistance diodes are very often not short- or open-circuit stable.

There are four scattering parameters for a two-port network: S11, S12, S21, and S22.

S11 is the reflection coefficient at the input port with the output port terminated in a 50 ohm load.

S12 is the reverse transmission coefficient in a 50 ohm system.

S21 is the forward transmission coefficient in a 50 ohm system.

S22 is the reflection coefficient at the output port with the input port terminated into a 50 ohm load.

The reflection coefficients can be directly related to the impedance of the device by the equation:

Eq.1. $Z_{IN}/Z_0 = (1 + S_{11})/(1 - S_{11})$
 where Z_{IN} = input impedance
 Z_0 = characteristic impedance of the transmission line

This equation also defines the Smith Chart.

Return Loss

Return loss is the ratio of the incident power to the reflected power at a point on the transmission line and is expressed in decibels. The reflected power from a discontinuity is expressed as a certain number of decibels below the incident power upon the discontinuity. It can be shown that

return loss can be related to the reflection coefficient and VSWR:

Eq. 2. $RL \text{ (dB)} = 10 * \log (P_{inc}/P_{ref})$
 $= 20 * \log (E_{inc}/E_{ref}) = 20 * \log (1/Rho)$

Eq. 3. $Rho = (VSWR - 1)/(VSWR + 1)$

Eq. 4. $VSWR = (1 + Rho)/(1 - Rho)$

where Rho = reflection coefficient
 RL = return loss
 Pinc = power incident
 Pref = power reflected
 Einc = voltage incident
 Eref = voltage reflected
 VSWR = voltage standing wave ratio

By the above equation, when the reflection coefficient is 1, the return loss is zero. In this case, no signal is lost and all the signal incident upon the discontinuity was returned to the source. As the reflection coefficient approaches zero, the return loss approaches infinity. That is, the more perfect the load, the less the reflection from that load.

The return loss can be improved by an attenuator.

Assume that we connect a perfectly matched 3 dB attenuator into a short circuit as shown in Figure 3.

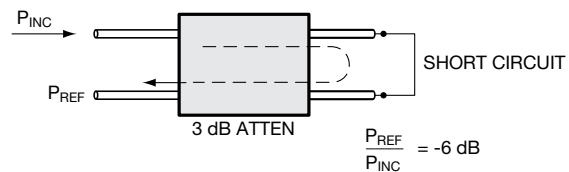


Figure 3

The indicated 100 mw is decreased to 50 mw at the output of the 3 dB attenuator. This 50 mw is reflected from the short circuit back through the attenuator in the reverse direction and one-half of this reflected power is lost in the 3 dB attenuator. The reflected power at the input is 25 mw. Notice the return loss is equal to twice the attenuation because it is the “round trip” loss. This example shows that VSWR is decreased when attenuation exists on a transmission line and also that a high VSWR can be decreased by placing an attenuator in the line.

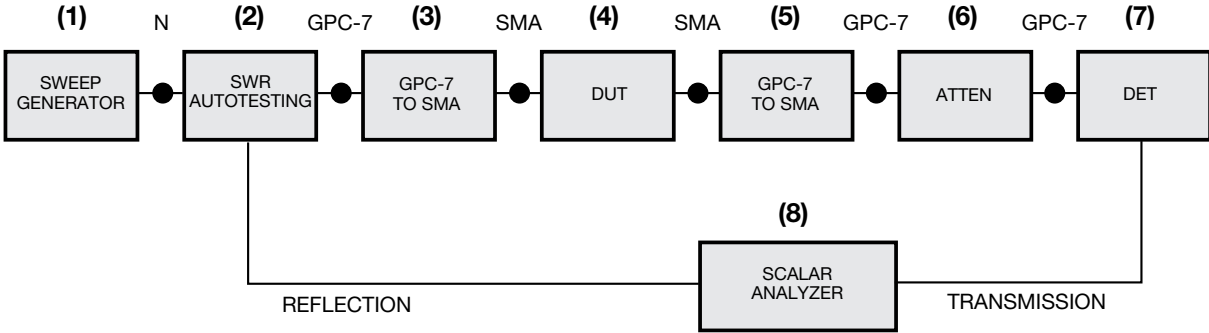
Mismatch Loss

Mismatch loss is a measure of power loss caused by reflection. It is the ratio of incident power to the difference between incident and reflected power and is expressed in dBs as follows:

Eq. 5. $Mismatch \text{ loss (dB)} = 10 * \log [P_{inc}/(P_{inc} - P_{ref})]$
 $= 10 * \log [1/(1-Rho = 2)]$

Introduction to Microwave Capacitors

Microwave Parameters



- (1) Wiltron 6647A 10MHz - 18GHz sweepers
- (2) Wiltron 560-97-A50
- (3) OSM 2082-2700-00
- (4) Device under test
- (5) OSM 2082-2700-00
- (6) OSM 7082-6193-10
- (7) Wiltron 560-7A50

Test set-up for:
 (1) Insertion loss
 (2) VSWR

Figure 4

The mismatch loss for various values of VSWR is tabulated as follows:

Table I

VSWR	Mismatch Loss
1.00	0.00 dB
1.20	0.04 dB
1.40	0.12 dB
1.50	0.18 dB
1.70	0.30 dB
2.00	0.51 dB
2.50	0.88 dB
3.00	1.25 dB

Insertion Loss Measurement

Insertion loss is measured by the substitution method. The insertion loss of the measurement system is used as a reference. Then the DUT (Device Under Test) is inserted into the setup and the new insertion loss is measured. The difference between the two losses is the insertion loss of the DUT.

The insertion loss is measured using the test setup as shown in Figure 5.

In order to accurately measure the insertion loss, source VSWR and load VSWR must be extremely low. It is assumed during calibration (loss of the measurement system with the DUT removed from the test setup) that the VSWR of the generator and the load does not contribute any mismatch losses. As discussed in the section on mismatch loss, any VSWR above 1.2:1 may cause a minimum error of 0.04 dB. In addition, the two VSWRs may be additive or subtractive depending on the phasing of the reflections. For example, source and load VSWRs of 1.2:1 can add to create an error of 0.08 dB. The mismatches usually exhibit themselves as amplitude ripple as a function of frequency. It is important when measuring low insertion losses that precautions are taken to ensure low source and load VSWRs and to keep the

mismatch losses due to the two VSWRs to a small fraction of the expected insertion loss of the DUT.

In using the scalar network analyzer it is a temptation to normalize the amplitude response regardless what the actual response is during calibration. It is advisable to eliminate the amplitude ripple first before normalizing the scalar analyzer. One way is to make use of the fact that VSWRs can be improved by the use of matched attenuators. Often, 10 dB attenuators are placed before and after the DUT to provide a minimum of 20 dB return loss which corresponds to source and load VSWRs of less than 1.20:1. This will reduce the uncertainties due to mismatch losses to less than 0.02 dB.

Return Loss Measurement

The return loss is measured by the following method: The test port is terminated by a short circuit so that all the incident power is reflected. A detector on the bridge measures this power and this power is used as the reference for the incident power. The test port is then terminated by the DUT and the reflected power now measured. The difference between the power levels is the return loss.

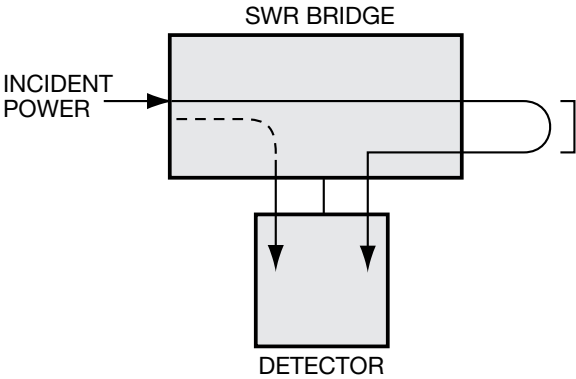


Figure 5. Return Loss Measurement: Establishing a Reference

Introduction to Microwave Capacitors

Microwave Parameters

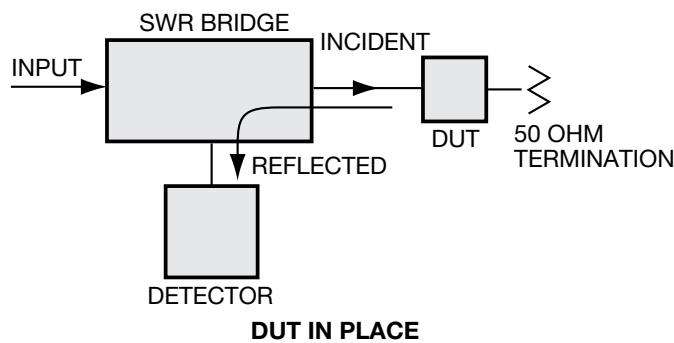


Figure 6

- All incident power is reflected at the short circuit.
- The detector measures the reflected power.
- An SWR bridge usually has a directivity of 35 to 40 dB. In other words, only a minute fraction of the incident power reaches the detector (the dotted line path) that is not reflected off the short circuit.
- The DUT is substituted for the short circuit and the opposite port is terminated by a matched termination (50 ohms).
- The reflected power depends on the DUT and is sensed by the detector.
- The return loss is the difference between this reflected power and that measured with a reference short circuit.
- A significant improvement in calibrating a 0 dB return loss reference by averaging the short circuit and open circuit reflected powers.
- The dotted line in the figure below shows the reflections due to an open circuit.
- The solid line in the figure below shows the reflections due to a short circuit.
- Since the phase difference between short circuit and open circuit is 180 degrees.
- By taking the average between these two voltages, the actual full reflection is very closely approximated.

AVERAGING THE SHORT CIRCUIT AND OPEN CIRCUIT REFERENCES FOR HIGHER ACCURACY

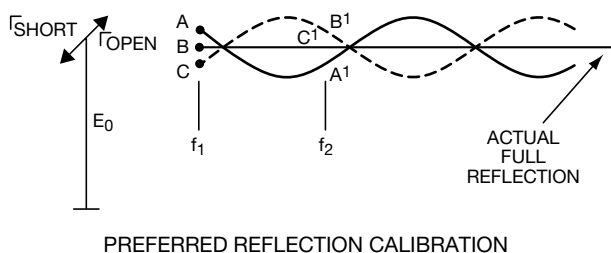


Figure 7

Note that the insertion loss and return loss can be measured simultaneously by using the dual trace feature of the Wiltron Scalar Analyzer. Furthermore, the two measurements can be done by using a controller such as the HP85 computer for semi-automatic testing.

The calibration for 0 dB return loss can be improved by averaging the short circuit and open circuit reflected powers. Since the phase difference is 180 degrees, the average closely approximates the actual full reflection.

Decibels

The decibel, abbreviated “dB,” is one-tenth of the international transmission unit known as the “bel.” The origin of the bel is the logarithm to the base 10 of the power ratio. It is the power to which the number 10 must be raised in order to equal the given number. The number 10 is raised to the second power, or squared, in order to get 100. Therefore, the log of 100 is 2.

The decibel is expressed mathematically by the equation:

Eq. 6 $dB = 10 * \log (P_2/P_1)$
 $P_2 =$ larger power
 $P_1 =$ lower power

The use of log tables can be avoided in practical applications where exact values of the power are not required. One only needs to know that a factor of 2 is equal to 3 dB and a factor of 10 is equal to 10 dB and the rest of the conversions are derived from these two relationships. The use of dBs reduces multiplication into an addition. For example:

3dB =	2
6dB = 2 x 2 =	4
9dB = 2 x 2 x 2 =	8
10dB =	10
20dB =	100

The technique is based on the fact that 3, 6, and/or 9 dB can be added or subtracted (in some combination) to any decibel value. Adding or subtracting 10 to a decibel value simply multiplies or divides the number by ten. Examples:

1. 17dB = 20dB - 3dB
 20dB is 10dB + 10dB or is equal to 100.
 3dB is equal to 2

Therefore, 20 dB - 3dB = 100/2 = 50

2. 36dB = 30dB + 6dB
 1000 x 4 = 4000

Decibel:

The decibel is not a unit of power but merely is a logarithmic expression of a ratio of two numbers. The unit of power may be expressed in terms of dBm, where “m” is the unit, meaning above or below one milliwatt. Since one mw is neither above nor below 1 mw, 1 mw= 0 dBm.

Nepers:

An alternate unit called the neper is defined in terms of the logarithm to the base “e.” e = 2.718.

1 neper = 8.686dB

1dB = 0.1151 neper

Introduction to Microwave Capacitors

Electrical Model

Capacitance

Microwave chip capacitors, although closely approximating an ideal capacitor, nonetheless also contain parasitic elements that are important at microwave frequencies. The equivalent circuit is shown below:

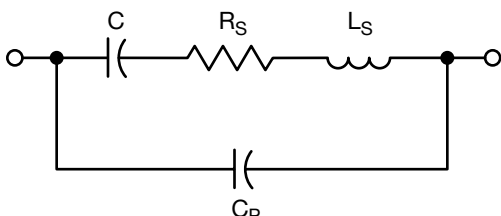


Figure 8. Equivalent Circuit of a Microwave Capacitor

- where, C = desired capacitance
- L_s = parasitic series inductance
- R_s = series resistance
- C_p = parasitic parallel capacitance,

R_p , the parallel resistance is not shown as it is of concern only at dc and low frequencies.

The primary capacitance, C, is typically determined by measurement at 1 MHz where the effects of R_s , L_s , and C_p become negligible compared to the reactance of C. The value of C determined at this low frequency is also valid at microwave frequencies when the dielectric constant has a very low variation versus frequency, as is typical in the modern dielectrics employed in microwave capacitors.

The equivalent impedance of the capacitor at any frequency is:

$$\text{Eq. 7. } Z_s = \frac{1}{sC_p + \frac{1}{R_s + sL_s + \frac{1/s}{C_s}}}$$

where $s = j2\pi f$, f = frequency

Series and Parallel Resonance

Ideally, the impedance magnitude of a series mounted capacitor will vary monotonically from infinite at dc to zero at infinite frequency. However, the parasitics associated with any capacitor result in a nonideal response.

Figure 9 shows the magnitude, $|Z(f)|$, as a function of frequency.

Figure 10 shows $Z(f)$ on the Smith Chart, which includes magnitude and phase.

Eq. 8. In general, an impedance is represented by $Z=R + j X$. The Smith Chart maps the entire impedance half plane for $R > 0$ into the interior of a unit circle. The Smith Chart is a mapping of the reflection coefficient, S_{11} , of an impedance. $S_{11} = (Z - Z_0) / (Z + Z_0)$. Z_0 is a reference impedance, typically 50 ohms, and is in the center of the chart. The central horizontal axis is for $X = 0$, with $R < 50$ to the left of center, and $R > 50$ to the right of center.

Figures 9 and 10 also show the point of series resonance (LS in series with C), and parallel resonance (LS in parallel with CP).

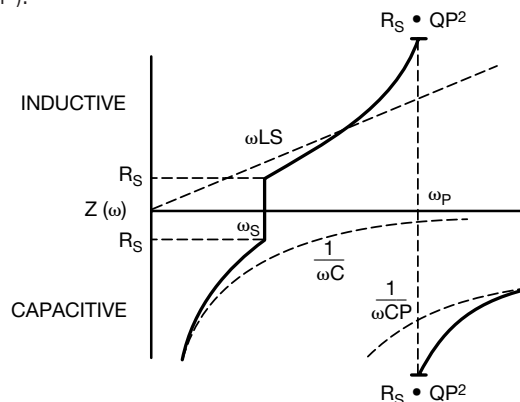


Figure 9. SLC Impedance Magnitude vs. Frequency

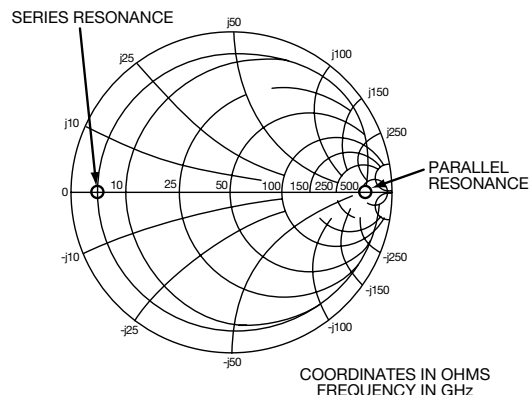


Figure 10. SLC Impedance on Smith Chart

Because there is always some parasitic inductance associated with capacitors, there will be a frequency at which the inductive reactance will equal that of the capacitor. This is known as the series resonant frequency (SRF). At the SRF, the capacitor will appear as a small resistor (R_s). The transmission loss through a series mounted capacitor at its series resonant frequency will be low.

At frequencies above the SRF, the capacitor begins to act like an inductor.

When used as a DC block, the capacitor will begin to exhibit gradually higher insertion loss above the SRF. In other words, the capacitor will cause a high frequency rolloff of its transmission amplitude response.

When used as an RF bypass, as for the source of an FET, the inductance will cause the FET to become unstable which can cause oscillations or undesirable effects on the gain response of the FET amplifier.

Beyond the SRF, there is a frequency called the parallel resonant frequency (PRF). This occurs when the reactance of the series inductor equals that of the parallel capacitor.

Introduction to Microwave Capacitors

Electrical Model

At this parallel resonant frequency, the capacitor will appear as a large resistor whose value is RPRF defined as:

Eq. 9. $R_{PRF} = R_s \times Q_p \times Q_p$; where, $Q_p = 1/R_s \frac{W_p/C_p}{2\pi f_{PRF}}$

The parasitic parallel capacitance is usually very small which results in a parallel resonant frequency that is much higher than the series resonance.

For capacitor usage in RF impedance matching and tuning applications, the maximum practical frequency for use is up to 0.5 times the SRF.

For DC filtering and RF shunting applications, best performance is obtained near the SRF.

At frequencies above the SRF, but below the PRF, the SLC can be used as a low loss inductor with a built-in DC block for bypassing and decoupling.

The series resonant frequency (SRF) of an SLC can be measured by mounting the capacitor in series on a 50 ohm transmission line as shown in Figure 11.

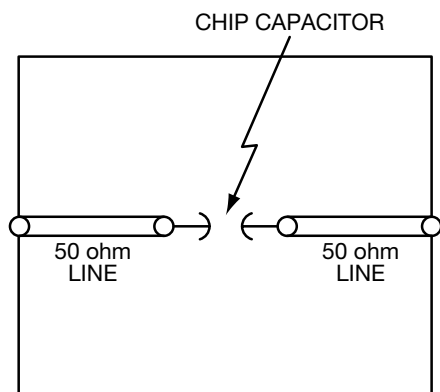


Figure 11

At its series resonant frequency (SRF), the SLC will appear as a small resistance. This measurement can be performed with a vector network analyzer such as the Hewlett Packard 8510. The SRF is at the frequency for which the phase of the input reflection coefficient, S11, is crossing the real axis on the Smith Chart at 180 degrees.

The resonant frequency will be lowered by the inductance associated with the bonding attachment to the capacitor (i.e., bonding wires, ribbons, leads, etc.). The actual resonant frequency of the capacitor by itself can be determined by taking out the effects of the bonding attachment inductance. Using the low frequency measurements of the primary capacitance alone, the inductance of the capacitor can be derived from the resonant frequency. With AVX SLC's, the inductance is low enough so that the practical operating frequencies achieved can be beyond 20 GHz.

Equivalent Series Resistance

The equivalent series resistance is the RS in the electrical model. At the SRF, the ESR can be readily determined on the Smith Chart display of the capacitor's impedance. However, the ESR is not necessarily constant with frequency and its value is typically determined by an insertion loss measurement of the capacitor at the desired frequency.

The insertion loss is a combination of reflective and absorptive components. The absorptive component is the part associated with the value of the ESR (i.e., the loss in RS). Because of the low values of ESR in microwave capacitors (on the order of 0.01 ohm), the insertion loss measurement is very difficult to make, but can be made with a test fixture similar to that shown in Figure 11, but with the input and output 50 ohm impedances transformed down to some more convenient impedance level, Rref, to obtain a more accurate measurement.

When used as a DC block in the transmission line test fixture, the forward transmission coefficient, S21, and the input reflection coefficient, S11, can be measured to determine:

Eq. 10. Dissipative Loss.
 $DL = (1 - |S_{11}|^2) / |S_{21}|^2$

Eq. 11. Reflection Loss.
 $RL = (1 - |S_{11}|^2)$ where S11 and S21 are expressed as complex phasors.

From the dissipative loss, DL, the ESR can be determined as:

Eq. 12. $ESR = R_{ref} * [1 - \sqrt{DL}] / [1 + \sqrt{DL}]$

The ESR typically increases with operating temperature and self-heating under high power. This increase can be seen directly in the lab by measuring the insertion loss of the capacitor as a function of temperature.

A low ESR is especially necessary in SLC's when used in series with transistors in low noise amplifiers, high gain amplifiers, or high power amplifiers. For example, an ESR of 1 ohm in series with a base input impedance of 1 ohm would result in a serious compromise in amplifier gain and noise figure by up to 3 dB.

Power Rating

The RF power rating of chip capacitors is dependent on:

- Thermal Breakdown
- Voltage Breakdown

Thermal Breakdown

Thermal breakdown is self-heating caused by RF power dissipated in the capacitor.

If the resultant heat generated is greater than what can be conducted away through the leads or other means of heat sinking, the capacitor temperature will rise.

Introduction to Microwave Capacitors

Electrical Model

As the capacitor temperature increases, the dissipation factor and ESR of the capacitor also increase which creates a thermal runaway situation.

The small signal insertion loss is used to determine the percentage of power which is dissipated in the capacitor.

For instance, if the insertion loss is:

- 0.01 dB then .2% of the incident power is lost as heat
- 0.10 dB then 2% of the incident power is lost as heat
- 1.00 dB then 20% of the incident power is lost as heat

The capacitor will heat up according to the amount of power dissipated in the capacitor and the heat sinking provided.

Even very low ESR, 0.01 ohm at 1 GHz, can be significant when passing power through a series mounted capacitor into a typically low impedance bipolar transistor base input with an input impedance of only 1 ohm. If 1% of 10 watts is dissipated in the capacitor, this 100 milliwatt of power causes a very large increase in the capacitor temperature dependent on its heat sinking in the MIC circuit.

Voltage Breakdown

The voltage breakdown also limits the maximum power handling capability of the capacitor.

The voltage breakdown properties of the capacitors is dependent on the following:

- dielectric material
- voids in the material
- form factor
- separation of the electrodes

Most microwave capacitors have a DC voltage rating of 50 VDC. This is much greater than typical DC voltages of 3 to 15 volts present on an MIC circuit.

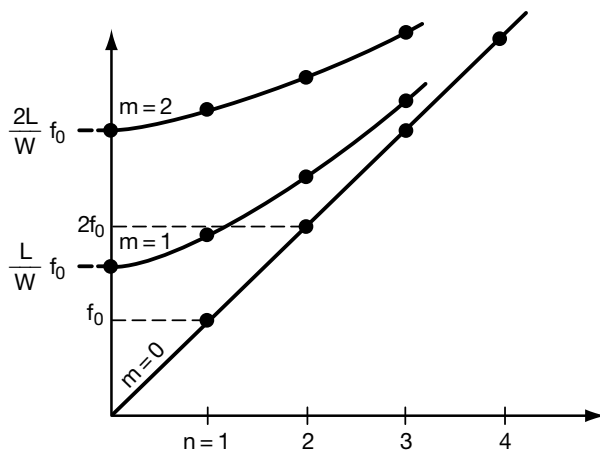


Figure 12

Dispersion Curve of a Rectangular Resonator

Dielectric Constant Measurement at Microwave Frequencies

The measurement of dielectric constants at low frequencies is easily done by measuring the capacitance of a substrate of known dimensions and calculating the dielectric constant.

The resonance method is used in measuring dielectric constants at microwave frequencies of metallized ceramic substrates. This is based on the model of the high dielectric constant substrate as a parallel plate dielectrically loaded waveguide resonator. By observing the resonant frequencies and knowing the dimensions of the substrate, the dielectric constant is calculated by fitting the resonances into a table of expected fundamental and higher order modes. This method can be measured by connecting the corners of the substrates to the center conductors of either an APC-7 or Type N connector. The test setup is the same as for insertion loss measurements. This method as described in the literature for an alumina substrate with a dielectric constant of approximately 10 and a substrate height of 0.025 inches can be measured to an accuracy of 2%. The Napoli-Hughes Method uses an open circuit assumption for the unmetallized edges which can be radiative. This inaccuracy is reduced if thinner substrates or if higher dielectric constant substrates are used which will tend to reduce radiation. Higher accuracy can be achieved by metallizing all six sides of the substrate except for the corners where the RF is coupled to the substrate. This method as reported by Howell provided more consistent results.

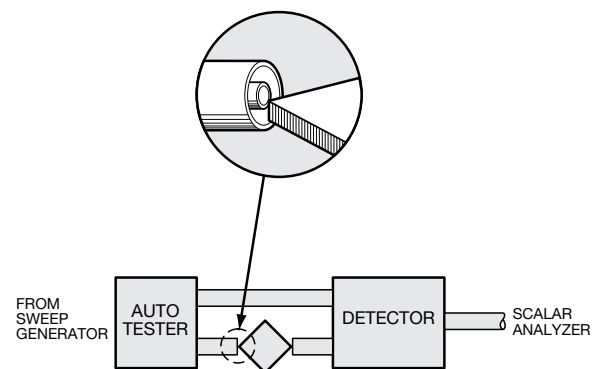


Figure 13

Test Configuration for Resonance Measurements

Introduction to Microwave Capacitors Transmission Lines



Propagation Constant and Characteristic Impedance

The incident waves of voltage and current decrease in magnitude and vary in phase as one goes toward the receiving end of the transmission line which has losses. The propagation constant is a measure of the phase shift and attenuation along the line.

- attenuation per unit length of line is called the attenuation constant. (dB or nepers per unit length)
- phase constant, phase shift per unit length. (radians per unit length)
- angular frequency, $2 * \pi * f$

$(R+j\omega L)$ - complex series impedance per unit length of line.

$(G+j\omega C)$ - complex shunt admittance per unit length of line.

Eq. 13. $Z_0 \rightarrow$ for lossless case: $Z_0 = \sqrt{L/C}$

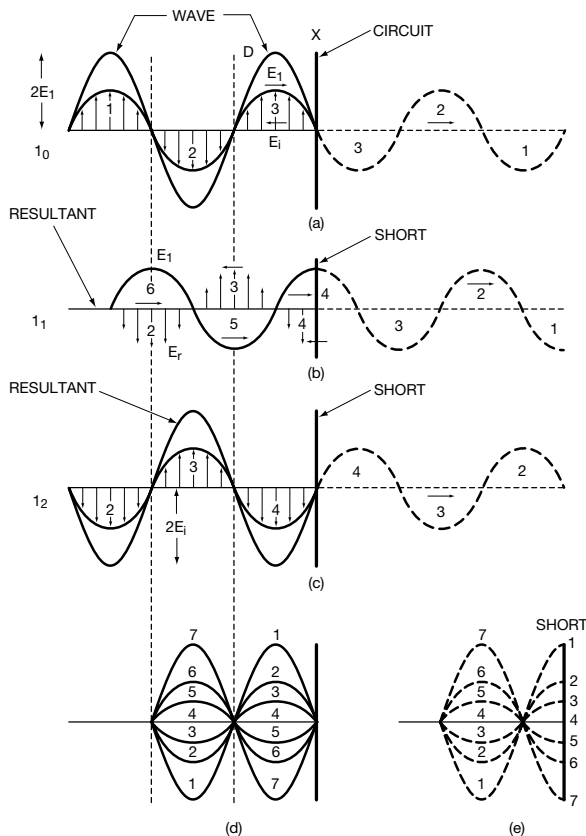


Figure 14

This figure shows generation of standing waves on a shorted transmission line. Dotted lines to the right of the short circuit represent the distance the wave would have traveled in absence of the short. Dotted vectors represent the reflected wave. The heavy solid line represents the vector sum of the incident and reflected waves. (d) and (e) represent instantaneous voltages and currents at different intervals of time.

Standing Waves

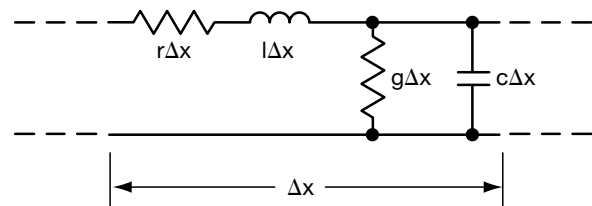
Standing waves on the lossless transmission line:

An incident wave will not be reflected if the transmission line is terminated in either matched load or if the transmission line is infinitely long. Otherwise, reflected waves will be present. In other words, any impedance will cause reflections.

Let us consider the case of a lossless transmission line terminated in a short line. In this case all of the incident wave will be reflected. See Figure 15.

The dotted sine wave to the right of the short circuit in the diagram indicates the position and distance the wave would have traveled in the absence of the short circuit. With the short circuit placed at X, the wave travels the same distance back toward the generator. In order to satisfy the boundary conditions, the voltage at the short circuit must be zero at all times. This is accomplished by a reflected wave which is equal in magnitude and reversed in polarity (shown by the superimposed reflected wave and the resultant total voltage on the line). Note that the total voltage is twice the amplitude of the incident voltage at a quarter wavelength back toward the generator and the total voltage is zero at one-half wavelength from the short.

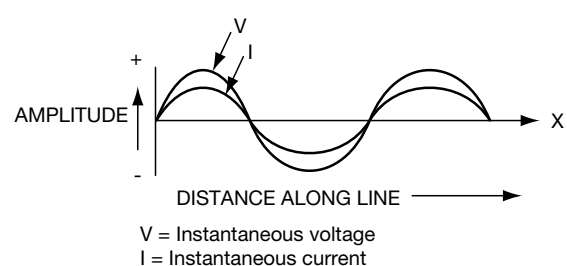
DISTRIBUTED PARAMETER MODEL OF A SECTION OF TRANSMISSION LINES:



where G = Conductance per unit length
 R = Resistance per unit length
 C = Capacitance per unit length
 L = Inductance per unit length
 ΔX = Incremental length

Figure 15

PURE TRAVELING WAVE



Pure traveling waves: V & I in the lossless case are in phase. V & I also reverse polarity every half wavelength.

Figure 16



Introduction to Microwave Capacitors

Transmission Lines

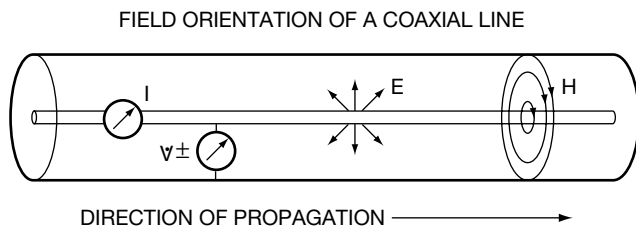


Figure 17

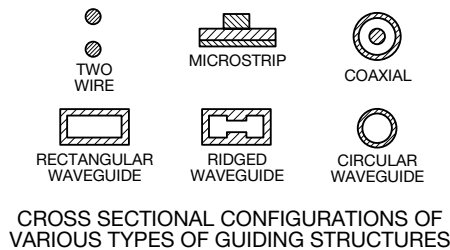


Figure 18

The total voltage pattern is called a standing wave. Standing waves exist as the result of two waves of the same frequency traveling in opposite directions on a transmission line.

The total voltage at any instant has a sine wave distribution along the line with zero voltage at the short and zero points at half wave intervals from the short circuit. The points of zero voltages are called voltage nodes and the points of maximum voltage halfway between these nodes are called antinodes.

Open Circuit:

At a distance of one-quarter wavelength from the short, the voltage is found to be twice the amplitude of the incident voltage, which is equivalent to an open circuit. Therefore, this same distribution would be obtained if an open circuit were placed a quarter wavelength from the short. In the case the first node is located a quarter wavelength from the open and the first antinode is right as the open. The node-to-node spacing remains half wavelength as is the antinode-to-antinode spacing.

Voltage Standing Wave Ratio:

The voltage standing wave ratio is defined as the ratio of the maximum voltage to the minimum voltage on a transmission line. This ratio is most frequently referred to as VSWR (Viswar).

$$\text{Eq. 14. } \text{VSWR} = \frac{E_{\max}}{E_{\min}} = \frac{E_i + E_r}{E_i - E_r} = \frac{1 + \text{Rho}}{1 - \text{Rho}}$$

where Rho = reflective coefficient

If the transmission line is terminated in a short or open circuit, the reflected voltage, E_r , is equal to the incident voltage, E_i . From the above equation the reflection coefficient is 1.0, and the VSWR is infinite. If a matched termination is connected to the line, the reflected wave is zero, the reflection coefficient is zero, and the VSWR is zero.

Introduction to Microwave Capacitors



Incorporation of Capacitors into Microwave Integrated Circuit Hybrids

Microwave Integrated Circuit Hybrids

A Microwave Integrated Circuit Hybrid (MIC) is a microwave circuit that uses integrated circuit production techniques involving such factors as thin or thick films, substrates, dielectrics, conductors, resistors, and microstrip lines, to build passive assemblies on a dielectric. Active elements such as microwave diodes and transistors are usually added after photo resist, masking, etching, and deposition processes have been completed. MICs usually are enclosed as shielded microstrip to prevent electromagnetic interference with other components or systems. This section will discuss some of the important characteristics of MICs, such as:

- MIC substrates
- MIC metallization
- MIC components

MIC Substrates:

Microstrip employs circuitry that is large compared to the wavelength of the frequency used with the circuit. For this reason, the etched metal patterns often are distributed circuits with transmission lines etched directly onto the MIC substrate. Figure 19 shows the pertinent dimensional parameters for a microstrip transmission line.

For the current discussion we are most interested in the higher microwave frequencies. The MIC circuit design requires a uniform and predictable substrate characteristic. Several types of substrates in common usage are: alumina, sapphire, quartz, and beryllium oxide. Key requirements for a MIC substrate are that it have:

- Low dielectric loss
- Uniform dielectric constant
- Smooth finish
- Low expansion coefficient

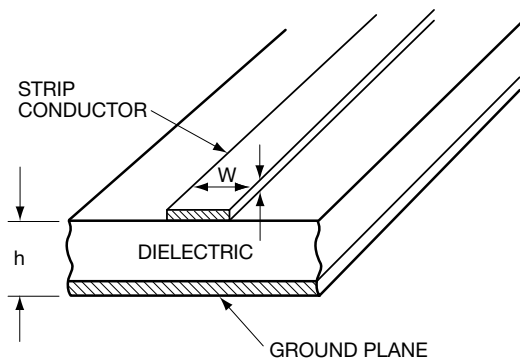


Figure 19. MIC Microstrip Outline

The characteristic impedance of the microstrip line is dependent primarily on the following:

- Width of the conductor: Increase in the width "W" of the conductor will decrease the ZO of the microstrip line.
- Height of the substrate: Increase in the height "H" of the substrate will increase the ZO of the microstrip line.

- Dielectric Constant: Increase of the dielectric constant of the substrate will decrease the ZO of the microstrip line.

Table II shows a brief listing of substrate properties.

Table II

Material	Alumina	Sapphire	Quartz	Beryllium Oxide
Relative Dielectric Constant, E_r	9.8*	11.7	3.8	6.6
Loss Tangent at 10 GHz	0.0001	0.0001	0.0001	0.0001
Thermal Conductivity K, in W/CM/ Deg. C	0.3	0.4	0.01	2.5

*Alumina E_r depends on vendor and purity.

The dependence of ZO to the above parameters is as shown:

Eq. 15. $ZO(f) = 377 * H/(W/\text{Sqrt}(E_r))$

where, H = height of the substrate

W = width of the microstrip conductor

E_r = dielectric constant of the substrate

A graph of ZO versus W/H for several values of dielectric constants is shown below:

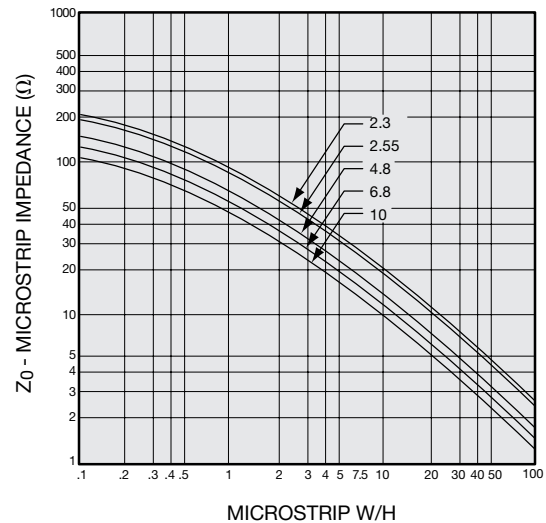


Figure 20

The most popular substrate material is alumina which has a dielectric constant of between 9.6 and 10.0 depending on the vendor and the purity. Other substrates are used where the specified unique properties of the material (beryllia for high power, ferrites for magnetic properties) are demanded by design.

Introduction to Microwave Capacitors

Incorporation of Capacitors into Microwave Integrated Circuit Hybrids

MIC Metallization:

MIC metallization is a thin film of two or more layers of metals. A base metallization layer is deposited onto the substrate, another layer may be optionally deposited on top of this, and then a final gold layer is deposited onto the surface. The base metallization is chosen for its adhesion to the substrate and for compatibility with the next layer.

The base metallization is usually lossy at microwave frequencies. The losses due to this metallization can be kept to a minimum if its thickness does not exceed one "skin depth" of the metal.

Skin effect defines a phenomenon at microwave frequencies where the current travelling along a conductor does not penetrate the conductor but remains on the surface of the conductor. The "skin depth" indicates how far the microwave current will penetrate into the metal. The "skin depth" is smaller as the frequency increases.

By keeping the lossy metallization as thin as possible, more of the microwave current will propagate in the top metallization gold layer and loss is minimized.

Typical metallization schemes used in the industry are:

- Chromium-Gold: Cr-Au
- Nichrome-Gold: NiCr-Au
- Chromium-Copper-Gold: Cr-Cu-Au
- Titanium-Tungsten-Gold: TiW-Au
- Others

MIC Components:

Microstrip has advantages over other microwave circuit topologies in that active semiconductors and passive components can easily be incorporated to make active hybrid circuits. It is possible to mix high and low frequency circuitry to attain a "system-on-a substrate."

Passive Components:

On MIC circuits, the passive components are either distributed or lumped elements. The distributed components are usually realized by etched patterns on the substrate metallization. The lumped components are capacitors, resistors, and inductors; and whenever possible components are derived by etching them directly on the MIC metallization thin film. Chip components are used when they offer advantages such as:

- Component values are beyond that realizable by thin film techniques on the MIC substrates,
- Smaller size is required,
- High power capability is required.

Capacitors, resistors, and inductors are discussed in the following:

Capacitors:

A lumped capacitor can be realized by the parallel gap capacitance of an area of metallization on the top of the substrate to the ground plane. Values of capacitance that can be obtained by this method are usually less than a few picofarads. At microwave frequencies if the capacitor size in any one dimension begins to approach a quarter-wavelength, a resonance will occur.

Large values of capacitance can be achieved with a dielectric constant between the capacitor plates while maintaining the small size required for MIC circuits.

Chip capacitors can be fabricated on substrate with a dielectric constant up to 5000. This higher dielectric constant allows a much smaller size capacitor for a given capacitance value which is a very desirable feature both from the real estate aspect and the self-resonance aspect.

Resistors:

MIC resistors are often realized by using a resistive base layer on the MIC substrate metallization, and by etching the proper pattern to expose the resistive layer in the MIC circuitry.

The exact value of the resistor is determined by:

- resistivity of the resistive base layer, and
- length and width of the resistor.

Thin film resistive base layers are usually the following:

- tantalum nitride, or
- nickel-chrome (nichrome).

When chip resistors are used, they are mounted and connected in the same way as the chip capacitors.

Inductors:

Inductors are often realized by using narrow etched microstrip lines which provides inductance on the order of 1 to 5 nanohenrys.

Higher values up to 50 nanohenrys are obtained by etching a round or square spiral onto the MIC metallization.

Even higher values can be obtained by using wound wire inductors or chip inductors which are wire coils encased in a ceramic.

Both types of discrete inductors are attached to the circuit by the same means as the capacitors.

Introduction to Microwave Capacitors

Incorporation of Capacitors into Microwave Integrated Circuit Hybrids

Active components:

The active devices in the MIC circuit can be made of entirely different materials than the substrates and are usually attached to the substrates by eutectic soldering or conductive epoxy.

Typical active devices on MIC circuits are the following:

- GaAs FETs
- Bipolar Transistors
- Schottky Barrier Diodes
- PIN Diodes
- Various other Semiconductors

The active devices can be either in:

- a plastic or ceramic package with metal leads, or
- chip form.

The packaged devices are commonly used at a lower frequency range than the chip devices since they exhibit more parasitic circuit elements that limit their performance at higher frequency.

The advantages of packaged devices are protection of the devices during transport and mounting, ease of characterization, and ease of mounting onto the MIC circuit.

Chip Component Attach:

The methods of attachment of the chip components to the substrate are usually by:

- eutectic solder die attach, and
- epoxy die attach.

1. Eutectic Die Attach

The eutectic die attach method can be used with several alloys. Eutectic defines the exact alloy combination at which the solidus to liquidus transition takes place at one particular

temperature. Other combinations have transition states with wider temperature ranges. For instance, the eutectic temperature for the following alloys are:

Table III

Alloy	Eutectic Composition	Eutectic Temperature
Gold Germanium	88% Au 12% Ge	356°C
Gold Tin	80% Au 20% Sn	280°C

For best results, the eutectic attach is performed under an inert gas atmosphere, typically nitrogen, to reduce oxidation at high temperatures. The eutectic must be selected so that the die attach operations will not interfere with prior soldering operations and itself will not be disturbed by subsequent process steps. The metallization should be able to undergo 400°C without any blistering or other adhesion degradation.

2. Epoxy Die Attach

The epoxy die attach method uses silver or gold conductive particles in an epoxy. The epoxy for chip attach on MIC circuits is a one-part type which cures at temperatures of from 125°C to 200°C. The curing time is a function of temperature. A cure time of 30 minutes at 150°C is a good compromise for high reliability and a reasonable cure time.

Chip Components Interconnection:

The chip components are interconnected to the MIC circuit by means of:

- wire bonding, and
- miniature parallel gap welding.

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FAX: ++44 (0)1252 770001

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AVX GmbH, Germany - AVX

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Kyocera, Japan

Tel: (81) 75-593-4518
FAX: (81) 75-502-2705

Contact:

